

## **TECHNICAL SPECIFICATIONS**

Nominal force	45kN
Nominal stroke	4mm
Slide stroke	100mm
SPM variable	40-90min <sup>-1</sup>
Max die height	270mm
Die height adjustment	60mm
Between slide center and frame	710mm
Bolster (F.BxL.R)	440x810mm
Bolster opening (up diaxdepthxlow dia)	Ø180x30xØ160mm
Bolster thickness	110mm
Bed opening (Dia/F.BxL.R)	300x300mm
Slide area (F.BxL.R)	340x410mm
Shank hole (DiaxDepth)	Ø40x60mm
Between columns	550mm
Main motor power	5,5kW
Outline dimensions (F.BxL.RxH)	2250x1125x2275mm
Weight	5.500kg

## **EQUIPMENT**

- Steel welded frame with deep throat
- Combined dry pneumatic friction clutch and brake
- Gear pairs: oil bath lubrication
- Six-face rectangle lengthened guide
- Rigid overload protector
- Manual die height adjustment with scale display
- Lifting balance cylinder
- Imported dual solenoid valve
- Electrical forced grease lubrication system
- Integrated interface (electrical cam included)
- PLC of international brand