

Number	Description	Manufacturer	Type	Year of Construction	Picture Number
1.	Line from mixing plant				
2.	Receiving container				01
3.	screw				01
4.	2 x silo				02
5.	discharge sluices				02
6.	valves				02
7.	platforms				02
8.	big bag station	ROSOMA GmbH		2006	03
9.	2 x Vakuum conveyor PIAB	Ingenieurbüro Gaede	C3304-800	2006	04
10.	2 x component dosing	ROSOMA GmbH		2006	04
11.	weighing container				04
12.	platforms				04
13.	hydrochloric acid room with container	ROSOMA GmbH		2006	05
14.	Liquid HCL, water and oil dosing				06
15.	Hot water solving station	ROSOMA GmbH	Heißwasseraufbereitung 500 l	2006	06
16.	Hot water solving station	ROSOMA GmbH	Heißwasseraufbereitung 150 l	2006	06
17.	receiving tank for liquids	ROSOMA GmbH			07
18.	Kneading system	Diosna, Dierks & Söhne GmbH	WVA240/4/HK300	2006	08
19.	water preparation for cleaning station				09
20.	Cleaning station	Rosoma + Diosna		2006	10
21.	Hopper with rollers				11
22.	conveyor belt				11
23.	hopper pipe				11
24.	platforms				12
25.	movable conveyor belt				13
26.	5 x Dumping molding machine	Rheon Automatic Machienry CO., LTD.	Rheon double Lane Cornucopia WN055	2006	14
27.	hoppers for Rheon				15
28.	3 x conveyor belts	Wichelmann		2006	16
29.	Flouring drum	Wichelmann	Mehltrommel B	2006	17
30.	Line from the nitrogen tank to the Freezer	DeMaCo	Vacuum Insolated Pipeline	2006	
31.	Freezer	Wichelmann	Stickstoffroster B	2006	18
32.	Central extraction system	VALCO Umweltechnologie GmbH	FPLEAT-30-20-EX	2006	
33.	Elevator	Nerak GmbH Fördertechnik	2765/06, B33 851/07/06	2006	19
34.	feed hopper			2006	20
35.	Metal detector	Sartorius Aachen GmbH & Co. KG	BMG10 155x40 MDP-H 50x12,5	2006	21
36.	conveyor belt			2006	21
37.	Multihead weighers	HD-Wiegetechnik GmbH	MultiWeigh Hochleistungs-Kombinationswaage HDW 14-1.5	2006	22
38.	housing (multihead weigher)			2007	23

39.	Vertical form fill and seal machine	HDG Verpackungsmaschinen GmbH	HDG RBKL-1	2006	24
40.	Conveyor belt systems	MBM Maschinenbau Malchow GmbH	Förderer	2006	25
41.	pasteurizer 1	Hoegger AG Lebensmitteltechnik	Durchlauf-Pasteurierungsanlage IPS-System NG 05-374-130-762	2006	26
42.	Heat exchanger				27
43.	cooling water system	AXIMA Refrigeration GmbH	Liquifrigor LQGL 0290 BS2	2005	28
44.	Air dryer	Hoegger AG		2006	29
45.	pasteurizer 2	Hoegger AG			30
46.	heat exchanger	spirax sarco		2005	31
47.	cooling water system	AXIMA Refrigeration GmbH	Aqua Chill AC-L 68	2006	32
48.	Conveyor belt systems	MBM Maschinenbau Malchow GmbH	Förderer	2006	33
49.	Automatic Check-Weigher	WIPOTECH-OCS GmbH	HC	2018	34
50.	discharge conveyor belt				35
51.	Tray Packer	PAAL Verpackungsmaschinen GmbH & Co. KG	Elematic 3000 S	2006	36
52.	Palletizing system	Transnovaruf	Robot Palletizer RP-470	2019	37
53.	storage rack				38
54.	kneader	Diosna, Dierks & Söhne GmbH	Plusknetter D 240A F		39
55.	wrapper				40
56.	electrical cabinets				41-46

Remark: red marked positions are out of scope



- 01. pipelines, receiving container, screw, platforms
- 02. container, discharge sluices, valves, platforms



03. big bag station: Frame, chain lifts, bb hanging system, containers, slider, conveyor belt



04. vakuum conveyors, component dosing, weighing container, platforms



05. HCL housing with Container



06. Liquid HCL, water and Oil Dosing

07. Receiving tank for dosed liquids





08. kneading system Diosna



09. water preparation for cleaning station



10. cleaning station for kneading bowls



11. hopper with rollers inside, conveyor belt, hopper pipe



12. platforms



13. moveable conveyor belt



14. 5 x Dumpling molding machine Rheon



15. Hoppers for Rheon



16. 3 conveyor belts



17. flouring drum Wichelmann



18. nitrogen freezer Wichelmann with subsequent extraction



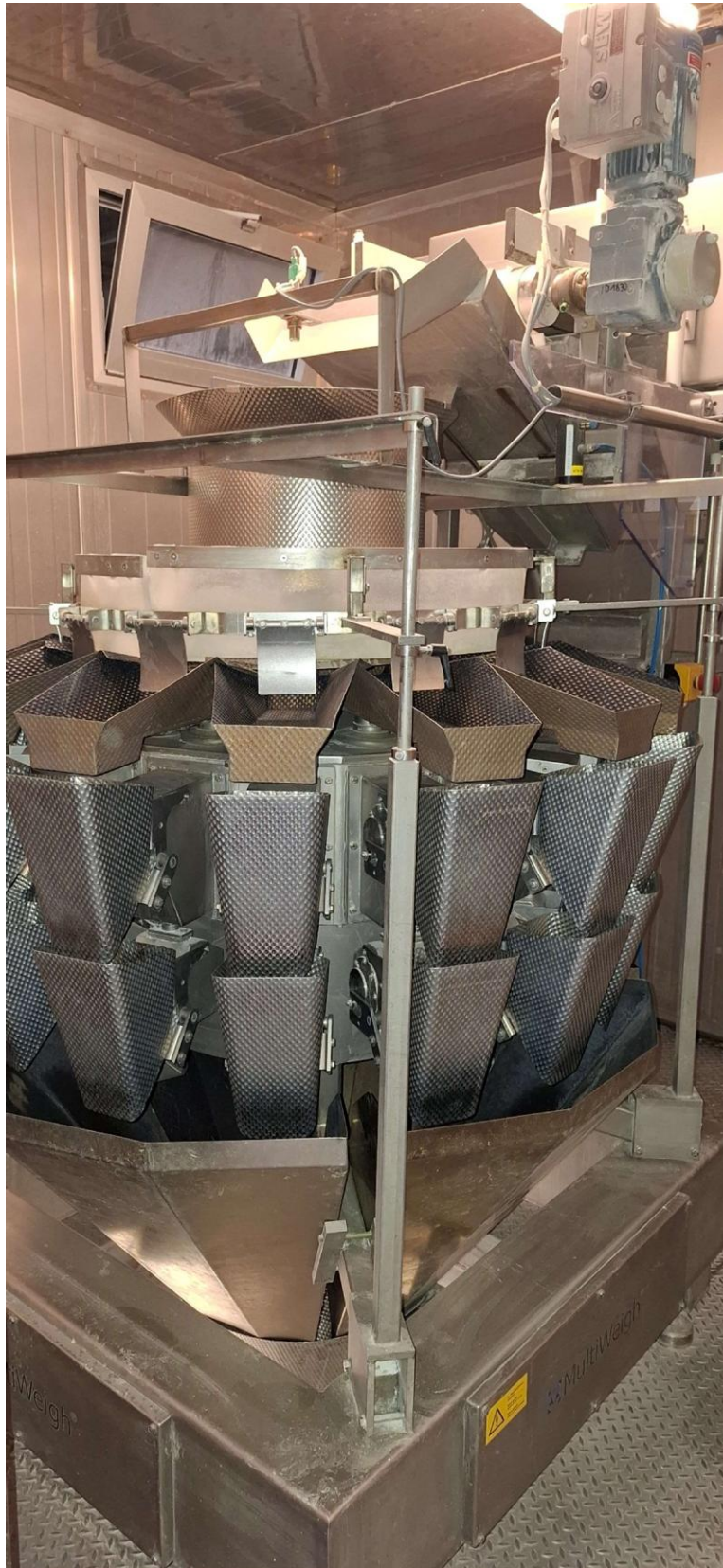
19. elevator Nerak



20. feed hopper



21. metal detector, conveyor belt



22. Multihead weighers HDW



23. Housing (Multiheadweigher)



24. Vertical form fill and seal machine HDG



25. Conveyor belt



26. Pasteurizer 1 Hoegger



27. Heat exchanger for Pasteurizer 1



28. Cooling water system Liquifrigor for Pasteurizer 1



29. Air dryer



30. Pasteurizer 2 Hoegger



31. Heat exchanger for pasteurizer 2



32. Cooling water system for pasteurizer 2



33. Conveyor belt



34. Automatic check-weigher Wipotech



35. Discharge conveyor belt



36. Tray Packer PAAL



37. Palletizing system Transnovaruf

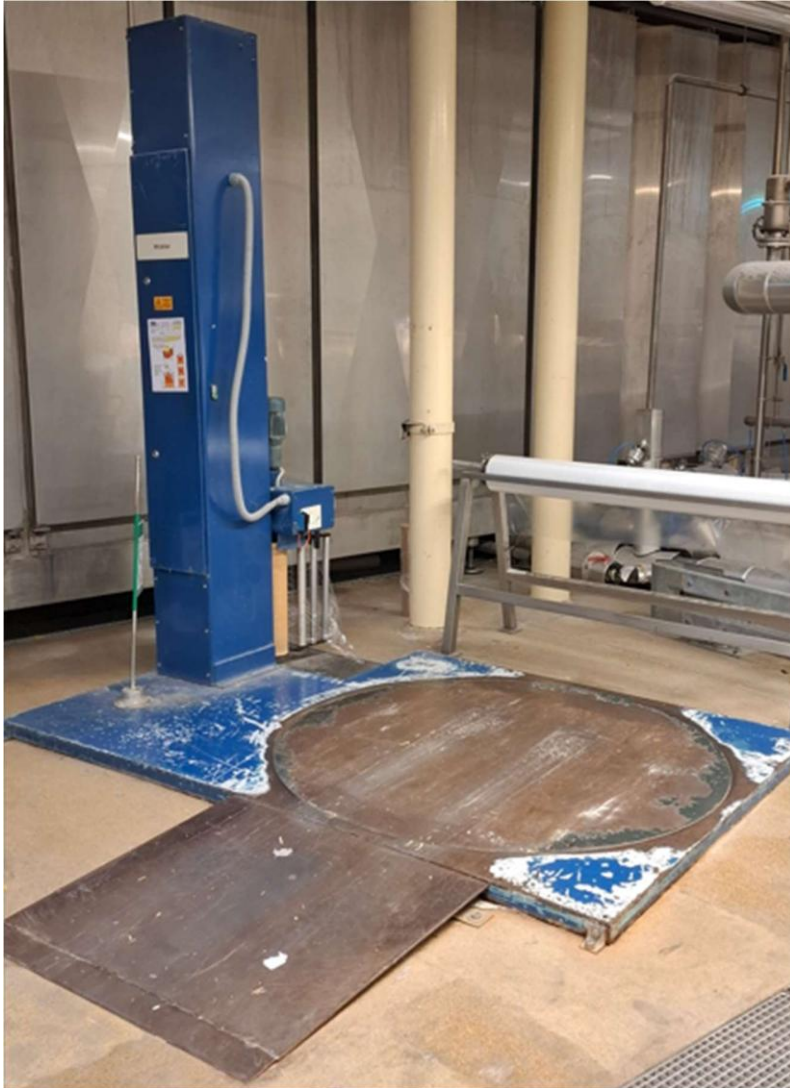


Photo Protocol Mini dumpling line

38. Storage Rack



39. Kneader diosna



40. wrapper



41. electrical cabinet 1



Photo Protocol Mini dumpling line

42. electrical cabinet 2



43. electrical cabinet 3



44. electrical cabinet 4



45. electrical cabinet 5



46. Electrical cabinet 6