

H Remnant collecting device I Automatic loading unit

Model	T230	T230A
Pipe processing size	Circular pipe Φ20-Φ230mm, square pipe □20×20 - □160×160mm, the wall thickness shall be more than 1.2mm (depending on the difference of pipe rigidity and wall thickness. The process adjustment shall be made for part of pipes), and the section shape error and bending shall meet the requirements of GB/T 6728-2002 standard.	
Maximum pipe weight	30Kg/m / 200Kg	
Minimum difference between wide side and narrow side of rectangular pipe		20mm
Length range of pipe loading	2000mm-6500mm	
Length of blanking frame	3000mm	
Minimum remainder	250mm	
Stroke of X axis	450mm	
Stroke of Y axis	7100mm	
Stroke of Z axis	200mm	
Rotation angle of W axis	Unlimited n*360	
Maximum rotation speed of W axis	120RPM	
X, Y axis positioning accuracy	0.05mm	
X, Y axis repeated positioning accuracy	0.03mm	
X axis maximum moving speed	95m/min	
Y axis maximum moving speed	70m/min	
Maximum acceleration of X axis	1G	
Maximum acceleration of Y axis		
Chuck type	Electric chuck	
Maximum load of electric chuck	200kg	
Power of optional laser device	1000W,1500W,2000W,3000W,4000W	