

VERTICAL MACHINING CENTER QUASER MV 154 E/12 B



TECHNICAL DATA

Year of manufacturing: 2013

CNC: Fanuc

TABLE

Table size:	mm 900 × 500
Number of T-slots:	mm 5 × 18 H8
Maximum table load:	kg 500

TRAVELS

X-axis travel:	mm 700
Y-axis travel:	mm 530
Z-axis travel:	mm 560

Spindle nose to table

surface:

mm 150 /

710

column:

mm 550

Spindle centre to

SPINDLE

Spindle diameter:

mm 70

Big Plus spindle taper:

ISO 40 DIN 69871

Spindle speed:

rpm 50 – 12.000

Spindle motor power:

kW 15 / 11

Maximum torque:

Nm 115

FEED RATES

Rapid traverse (X/Y/Z):

m/min 32

Cutting feed rate:

m/min 20

TOOL MAGAZINE

Number of tools:

30

Tool taper:

ISO 40

Maximum tool diameter (without adjacent tools):

mm 76 / 125

Maximum tool weight:

kg 7

MACHINE DIMENSIONS

Height:

mm 2.750

Floor space:

mm 2.200 × 2.360

Weight:

kg 6.400

Machine complete with:

- Tool presetter
- Renishaw probe
- Machine vice
- Tool cabinet complete with tooling
- Instruction manuals and CE Declaration of Conformity