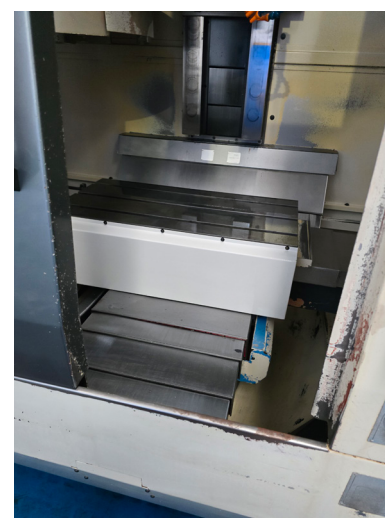
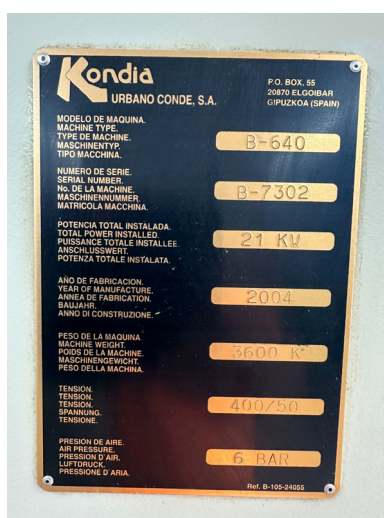


TECHNICAL DATA

Manufacturer	KONDIA
Model	B-640
Year	2.004
Control unit	Heidenhain iTNC 530
Serial number	B-7302



TABLE

Work area	800 x 400 mm.
T-slots (Nº x Width x Distance)	3 x 18 x 120 mm.
Table to floor height	885 mm.

TRAVELS

X	600 mm.
Y	400 mm.
Z	510 mm..

HEAD

Spindle taper	BT-40
Speed range	100-12.000 r.p.m
Distance spindle to table surface	140-650 mm.

FEEDS

Cutting feed rate	0-30.000 mm/min
Rapid traverse rate	30.000 mm/min



MOTOR

Spindle motor	5,5 / 7,5 Kw.
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WEIGHT

Aprox. Weight	4.200 Kg.
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AUTOMATIC TOOL CHANGER

Nr. of tools	22
Max. Ø (adjacent tools)	85 mm.
Max. (non adjacent tools)	135 mm.
Max tool length	250 mm.
Max. tool weight (1tool)	6 Kg.
Tool taper	ISO 7.388 / BT40
Pull stud bolt	ISO 7388-1 / 2-AJIS B 6.339

ACCESORIES

- Chip conveyor
- Various tool holders
- Various clamping pins
- Machine documentation