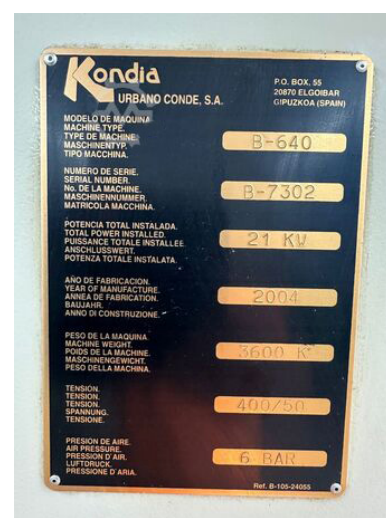


TECHNICAL DATA

Manufacturer	KONDIA
Model	B-640
Year	2.004
Control unit	Heidenhain iTNC 530
Serial number	B-7302



TABLE

Work area	800 x 400 mm.
T-slots (Nº x Width x Distance)	3 x 18 x 120 mm.
Table to floor height	885 mm.

TRAVELS

X	600 mm.
Y	400 mm.
Z	510 mm..

HEAD

Spindle taper	BT-40
Speed range	100-12.000 r.p.m?
Distance spindle to table surface	140-650 mm.

FEEDS

Cutting feed rate 0-30.000 mm/min

Rapid traverse rate 30.000 mm/min



MOTOR

Spindle motor 5,5 / 7,5 Kw.

WEIGHT

Aprox. Weight 4.200 Kg.

AUTOMATIC TOOL CHANGER

Nr. of tools 22

Max. Ø (adjacent tools) 85 mm.

Max. (non adjacent tools) 135 mm.

Max tool length 250 mm.

Max. tool weight (1tool) 6 Kg.

Tool taper ISO 7.388 / BT40

Pull stud bolt ISO 7388-1 / 2-AJIS B 6.339

ACCESORIES

Chip conveyer
Various tool holders
Various clamping pins
Machine documentation