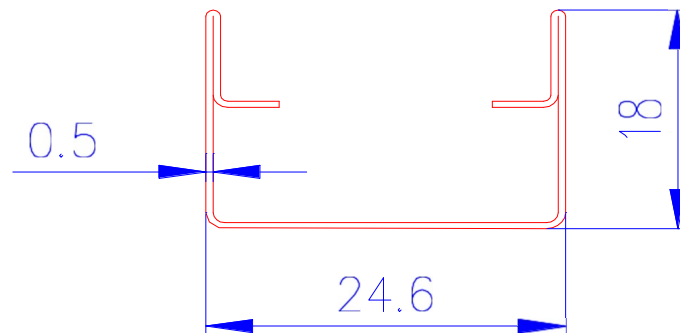


Offer Nr. 24/2023-G

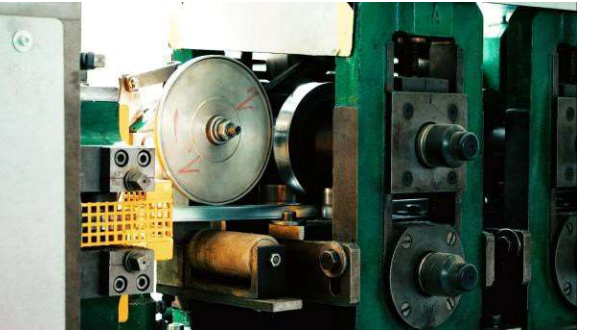
Second-hand Roll Forming Machine
For Galvanized Filter Frames

OP0,8-11/100/25/10/1PB

Right-left orientation



Informative Machine Photos



1) Machine Configuration and Prices

ITEM	SECTION	PRICE excl. VAT [EUR]
1.	ENTRY SECTION	
1. 1	Single uncoiler 800 kg	
1. 2	Double precutting of strip edges, to prevent burrs when cutting out the V-shape	
2.	FORMING SECTION	
2. 1	Forming section tables	
2. 2	Straightening rolls	
2. 3	Gearboxes, incl. drive (11 positions)	
2. 4	Automatic micro lubrication with evaporating emulsion	
2. 5	Forming stands (11 positions)	
2. 7	Straightening head (1x)	
2. 8	Electrical equipment - cables, drives, frequency changers, control, SW, OP	
3.	CUT OFF AND RUN OUT SECTION	
3. 1	Flying V-shape cut out unit (2x), cutting to length	
3. 2	Run out table, pneumatic throwing into the box	
4.	TOOLING	
4. 1	Complete set of tooling for production of G-frame profile	
	TOTAL PRICE FOR MACHINE (EXW PRAGUE)	65 000 EUR

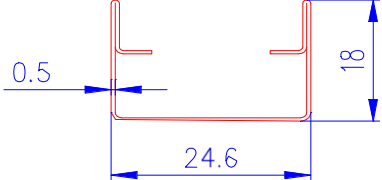
5.	OPTION	
5. 2	Shipping	Provided by customer, or per forwarder's offer
5. 3	Disassembly, packing, installation at customer's plant	Provided by customer, or per Attl job list

2) Delivery Scope

Delivery includes:

- 1) Machine in configuration specified in 1)
- 2) Presentation of functional machine in Attl before shipping
- 3) Training of operators

3) Technical Parameters

Entry material (coil):	
Width	Max. 100 mm
Thickness	Max. 0,8 mm
Material	Galvanized steel
Coil weight	Max. 800 kg
Inner coil diameter	480 - 520 mm
Outer coil diameter	Max. 1 200 mm
Product parameters:	
Profile type	G-profile 
Width / height / thickness of profile	24,6 / 18 / 0,5 mm
Number of rivet holes to close the frame	1
Production lengths:	Min. 1 100 mm, Max. 4 000 mm
Production parameters:	
Max. forming speed	15 m/min
Production capacity for frame 592 x 592 mm	4 pcs/min*
Length tolerance for frame 592 x 592 mm	± 1,0 mm
Dimensions and specification of machine:	
Machine length	~ 20 m
Machine width	~ 3,5 m
Machine height	~ 3,0 m
Production height (from ground to profile axis)	1 100 mm
Machine weight	~ 8 t
Temperature in production plant	
Temperature in production plant during machine operation	Min + 10°C; max. + 40°C
Temperature in production plant during machine shut down	Min 0°C; max. + 50°C
Approximate installed electrical inputs:	
Total installed power input	20 kW

* In case of interest, it is possible to upgrade the machine for capacity up to 8 pcs/min. Details, price and lead time will be shared on request.