

Used filling triblock for vinegar Fimer 1998 - 5000 BPH

Machine type:	Filling Monoblock
Ref:	M315
Model:	SRT 24-24-6
Year:	1998
Speed:	5000 Bottles/hour
Condition:	Ready for Operation
Containers:	Glass
Products:	Vinegar

Technical details

Rotation:	Clockwise	Has rinser:	Yes
Has blowing machine:	No	Has capper:	Yes
Filler - No. of valves:	24	Aseptic:	No
Isobaric:	No	Filler - Type of nozzle:	Fixed
Filler - Fill type:	Gravity/light depression	Safety features:	Yes
Manuals:	Yes	Power:	6.5 kW
Voltage:	380 V	Frequency:	50 Hz

Description

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Technical Specifications & Performance Data

This second hand triblock Rinsing-Filling-Capping Monoblock delivers reliable performance for glass bottling applications. Manufactured by Fimer with proven engineering quality, the SRT 24-24-6 configuration integrates a 24-clamp rinser, a 24-valve filler, and a 6-head capper into a compact, efficient platform suitable for industrial packaging and beverage production. It is a strong option for upgrading an existing used bottling line or expanding a production cell with robust, easy-to-service equipment.

- **Manufacturer:** Fimer
- **Model:** SRT 24-24-6
- **Year:** 1998

- **Configuration:** 24-24-6 triblock (rinser-filler-capper)
- **Production speed:** up to 5,000 bph
- **Containers:** Glass bottles
- **Rinser:** 24 grippers with mobile nozzle
- **Filler:** 24 valves, gravity/light depression technology
- **Capper:** 6 heads for aluminum screw caps
- **Cap format:** 31.5 x 18 mm aluminum screw cap
- **Electrical supply:** 380 V, 50 Hz
- **Installed power:** 6.5 kW
- **Compressed air:** max 6 bar
- **Included accessories:** cap elevator and a selection of spare parts

Advanced Automation & Control Systems

The monoblock features straightforward controls designed for dependable day-to-day operation. Mechanical synchronization between the rinser, filler, and capper ensures accurate bottle handling and repeatable processes at rated speeds. Standard operator interfaces allow parameter adjustments and format transitions, while interlocked guards and emergency stops support safe operation. The filling section's light vacuum (low depression) assistance improves filling stability for still products, enhancing consistency and minimizing product exposure.

Production Line Integration Capabilities

Engineered for integration within an industrial packaging environment, this triblock can operate inline with upstream and downstream conveyors, accumulations, and inspection equipment. Starwheels and guides are designed for glass handling, offering smooth transfers between rinsing, filling, and capping stations. The 31.5 x 18 mm aluminum screw closure format is widely used across condiments and still beverages, enabling compatibility with existing cap feeding and sorting systems. The machine is well suited for retrofit into a used bottling line seeking reliable glass bottle processing.

Machine Condition & Maintenance History

This second hand unit has been used previously for vinegar in glass bottles and is complete with a cap elevator and select spare parts. Its configuration and technical state make it a practical candidate for recommissioning in beverage production or other still liquid applications. The equipment presents as ready for operation subject to standard installation, setup, and format tooling verification by the buyer.

Operational Performance & Versatility

The gravity/light depression filler is optimized for still, non-carbonated products, supporting clean fills with reduced turbulence. The 24-24-6 layout balances throughput and footprint, providing up to 5,000 bph with consistent rinsing, accurate filling, and precise aluminum screw capping. The 31.5 x 18 mm closure is common in sectors such as vinegar, oils, and still wines, offering broad market compatibility. The included cap elevator enhances autonomy and minimizes operator intervention for continuous runs.



Installation Requirements & Site Preparation

Installation requires a standard industrial power supply at 380 V, 50 Hz, and sufficient compressed air up to 6 bar for actuations and cap handling. Allow space for infeed/outfeed conveyors, cap elevator positioning, and operator access around guarded areas. Proper leveling and anchoring are recommended to maintain alignment of rinsing, filling, and capping turrets for optimal performance.

Safety Standards & Compliance Certification

The monoblock includes guarded enclosures and emergency stop circuits consistent with industrial bottling safety practices. It bears CE marking, aligning with applicable machinery safety directives. Stainless steel and food-grade compatible construction practices support hygiene requirements typical for beverage and condiment production environments.