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Used DIPRAM primi filling monoblock - Year 2000

Machine type:	Filling Monoblock
Ref:	M347
Year:	2000
Speed:	2500 Bottles/hour
Condition:	In Storage
Containers:	Glass

Technical details

Has capper:	Yes	Filler - No. of valves:	16
Filler - Fill type:	High vacuum	Safety features:	Yes
Manuals:	No		

Description

Used DIPRAM primi filling monoblock - Year 2000

Technical Specifications & Performance Data

This DIPRAM filling monoblock is engineered for glass bottle applications requiring precise product preservation and secure closures. It combines a high-vacuum filler with dedicated capping capabilities to support a wide range of beverage production needs within industrial packaging environments.

- **Filling system:** High-vacuum technology for low-oxygen filling
- **No. of filling valves:** 16
- **Vacuum pump:** Not included
- **Capping options:** Aluminum screw cap 31,5 x 24; T-top stopper **Top/Head diameter:** 28 mm, **Cork/Shank diameter:** 19 mm, **Overall length/height:** 29 mm
- **Container type:** Glass bottles
- **Configuration:** Monoblock with synchronized filler and capper modules
- **Manufacturer:** DIPRAM

Advanced Automation & Control Systems

The monoblock configuration ensures synchronized operation between the 16-valve filler and the capping stations, supporting consistent cycle timing and stable throughput. A centralized operator interface typically provides

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straightforward control of filling parameters and closure application, while mechanical synchronization delivers repeatable performance on glass bottles. Safety guarding and interlocks protect operators during normal operation and format adjustments. Quick tooling adaptation supports changeovers between aluminum screw caps (31,5 x 24) and T-top stoppers, aligning with modern beverage production standards and second hand bottling equipment best practices.

Production Line Integration Capabilities

This monoblock integrates seamlessly into a used bottling line or new installations, operating inline with upstream and downstream equipment in beverage production. Typical integrations include an upstream rinsing machine and downstream labeling, inspection, and secondary packaging solutions. The monoblock accepts standard glass bottle handling and interfaces with conveyor systems common to industrial packaging lines.

- Inline compatibility with conveyors and accumulation systems
- Supports integration with labeling machines, inspectors, and packers
- Adaptable to multiple glass bottle sizes with appropriate change parts
- Suitable for both standalone upgrades and complete line modernization

Machine Condition & Maintenance History

This is a second hand filling monoblock designed for professional beverage production environments. It is suitable for immediate integration into an operational line following standard commissioning and utility connection. The vacuum pump is not included, allowing buyers to specify or match an external pump to plant standards.

Operational Performance & Versatility

The high-vacuum filling system is well-suited to products that benefit from minimized oxygen pickup, supporting quality preservation in glass bottles. Dual capping capability enhances flexibility: the aluminum screw cap 31,5 x 24 is widely used for many glass formats, while the T-top stopper option addresses premium closures. The monoblock’s compact footprint and synchronized drives deliver efficient operation within space-constrained production halls and contribute to stable, repeatable results in industrial packaging workflows.

Installation Requirements & Site Preparation

For optimal commissioning, provide appropriate utilities and line interfaces. An external vacuum pump must be supplied to enable high-vacuum operation, sized to the 16-valve carousel and process needs. Standard electrical power, compressed air for capping actuators, and compatible infeed/outfeed conveyors are required. The machine should be installed on a level industrial floor with adequate access for maintenance and changeovers, consistent with beverage production hygiene practices.

Safety Standards & Compliance Certification

The monoblock features standard safety enclosures and interlocked access to moving parts, along with emergency stop systems positioned for operator accessibility. Its construction and design principles align with hygienic handling of food-grade products and glass bottles. When integrated within a compliant production line, it supports alignment with applicable machinery and workplace safety standards commonly required in professional bottling equipment installations.