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Used automatic beer filling line 1400 BPH on 330ml - Year 2016

Machine type:	Complete Bottling Line
Ref:	LC686
Year:	2016
Speed:	1400 Bottles/hour
Condition:	In Storage
Formats:	330 ml
Containers:	Glass
Products:	Beer, Soft Drinks

Technical details

Fill type:	Isobaric	Neck type:	26mm twist crown cap
Isobaric:	Yes	Safety features:	Yes
Manuals:	No	Power:	5.5 kW

Description

Used automatic beer filling line 1400 BPH on 330ml - Year 2016

Technical Specifications & Performance Data

This used bottling line is an automatic beer bottling solution manufactured in 2016 for the processing of 0.33L bottles. The line is designed for a production capacity of 1200–1400 bph and combines rinsing, isobaric filling, crown capping, labeling, coding and bottle conveying in a compact industrial packaging configuration.

- **Production capacity:** 1200–1400 bph
- **Bottle format:** 0.33L
- **Bottle Height:** Min. H 180mm, Max. H 350mm.
- **Product application:** Beer
- **Year of manufacture:** 2016
- **Filling monoblock:** ISO 9-9-1C
- **Stated installed power:** 5.5 kW across the labeling machine, filling monoblock and tables/conveyors

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Advanced Automation & Control Systems

The automatic ISO 9-9-1C triblock integrates a rinsing turret, an isobaric filling turret and a capping turret in one synchronized bottling machine. The rinsing section uses 9 grippers with a single water treatment, while the filling section is equipped with 9 valves and double pre-evacuation for controlled beer filling. The capping section is fitted with an Arol EAGLE/C turret for 26mm twist crown caps.

- Filling monoblock installed power: 4 kW
- Filling monoblock compressed-air consumption: 120 NL/min at 6 BAR
- Labeling machine installed power: 0.75 kW
- Labeling machine compressed-air consumption: 25 NL/min at 3 BAR
- Tables and conveyors installed power: 0.75 kW

Production Line Integration Capabilities

The line is arranged for inline beer bottling, linking bottle handling, rinsing, filling, closure application, labeling, date or lot coding and conveyor transfer. Its compact configuration is suitable for breweries seeking second hand bottling equipment for 0.33L glass bottle production. The linear adhesive labeling machine applies a front label, back-label and neck label, supporting a complete decorated-bottle presentation before downstream handling.

Machine type	Manufacturer/model	Year
Filling Monoblock	ISO 9-9-1C / Arol EAGLE/C	2016
Labeling Machine	SIMPLE/3	
Printer	Thermal-transfer printer	
Various Equipment	Tables and Conveyors	

Machine Condition & Maintenance History

The automatic beer bottling line remains installed in its original position and has only been disconnected from production. This status supports efficient inspection, evaluation of the installed layout and planning for dismantling, transport and recommissioning. Buyers of used bottling line equipment can assess the integration of the individual machines before relocation.

Operational Performance & Versatility

The isobaric filling configuration is intended for beer production, where controlled filling conditions are important for packaged beverage quality. The integrated double pre-evacuation filling process, water rinsing station and 26mm twist crown capping system create a coordinated glass bottle bottling process. The SIMPLE/3 linear labeling machine provides three adhesive labeling stations for label, back-label and neck label application. A thermal-transfer printer provides two horizontal print lines within a 25 x 40mm print area.

Installation Requirements & Site Preparation

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Installation requires an electrical supply sized for the stated installed loads and compressed-air connections capable of serving the labeling machine and filling monoblock at their respective operating pressures. The line includes tables and conveyors for interconnection between process stages. Before recommissioning, the receiving site should plan machine positioning, conveyor alignment, utility routing, bottle transfer checks and verification of rinsing, filling, capping, labeling and printing synchronization.

Safety Standards & Compliance Certification

As an automated industrial packaging line, safe operation requires appropriate safeguarding around moving bottle-handling, filling, capping, labeling and conveyor areas. During installation and commissioning, the operator should verify emergency-stop functions, guards, interlocks, electrical connections, pneumatic circuits and hygienic cleaning procedures. The integrated rinsing and filling equipment should be prepared and inspected according to the operational requirements of beer beverage production.