

**Conception R.P. Inc**

December 9<sup>th</sup> 2021

**COMPLETE FINGER JOINTING SYSTEM**

**CRP 2000**

**SERIAL J186**

**Technological  
Passport of  
Equipment**

405 Galilee Avenue,  
Quebec City, Canada  
G1P 4M6

2021

# Content

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Technological passport for Complete Finger Jointing System, CRP-2000, Serial J-186, named the “equipment” in the document.

This is an operational document certifying the main parameters and characteristics of the product in accordance with the specifications and determines the manufacturer's guaranteed by the manufacturer and defines completeness of the product and its suitability for operation.

The passport is carried out in two copies, one of which is included in the delivery of the product, and the other is in the archive of the equipment supplier. All recordings in the passport are made in ink, clearly and accurately. Clean-ups and uncertified corrections are not allowed.

When transferring the product to another owner, this passport is also transferred with it. Before operating the equipment, it is necessary to familiarize yourself with the operating manual, training on site from CRP technicians - and the operational documentation for components.

The manufacturer reserves the right to make changes to the design of the product at any stage of manufacture, testing and operation, without deteriorating the technical characteristics of the product.

# 1. PRODUCT OVERVIEW

## 1.1. Overview

<b>Name of products:</b>	<b>Complete Finger Jointing System</b>
<b>Designation (type, model):</b>	<b>CRP 2000</b>
<b>Purpose:</b>	<b>Complete line to finger joint hardwood blocks and make final finger jointed products</b>
<b>Scope of application:</b>	<b>For use in remanufacturing sawmill.</b>
<b>Serial number:</b>	<b>J-186</b>
<b>Date of manufacture:</b>	<b>2021</b>
<b>Assigned service life :</b>	<b>15-20 years</b>

Manufactured by :

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Email: [info@conceptionrp.com](mailto:info@conceptionrp.com)  
Website: [www.conceptionrp.com](http://www.conceptionrp.com)  
Telephone. : +1 418 260 9663

## **2. BASIC TECHNICAL DATA**

2.1. The equipment meets the requirements of regulatory documentation, and is manufactured according to the technological documentation approved at the manufacturing plant in accordance with the established procedure.

2.2. The equipment meets the safety requirements:

- EN ISO 12100-1:2010 (Safety of machinery. Basic concepts, general principles for design. Basic terminology, methodology).
- IEC 60204-1:2016 (Safety of machinery-Electrical equipment of machines-Part 1: General requirements).
- EN ISO 4414:2010 (Pneumatic fluid power, General rules and safety requirements of systems and their components).
- EN ISO 14120:2015 (Safety of machinery — Guards — General requirements for the design and construction of fixed and movable guards).
- EN ISO 13857:2019 (Safety of machinery — Safety distances to prevent hazard zones being reached by upper and lower limbs).
- NF EN 14118:2017 (Safety of machinery — Prevention of unexpected start-up).

2.3. Materials used for the manufacture of the equipment have quality documents from supplier confirming the compliance of their quality with the safety requirements.

2.4. The mechanical technical characteristics per equipment is described below :

### **J186A14-0: Tilt-hoist**

**Model: 9468-UM**

**Serial: J186A14-0**

**Date: DECEMBER 2021**

**Capacity :**

- Bundle size : Maximum 1.2m x 1.2m x 1.2m

- Bundle mass : Maximum 1200 kg

### **J186F18-0: Spreader belt conveyor**

**Model: 9467-UM**

**Serial: J186F18-0**

**Date: DECEMBER 2021**

**Capacity :**

- Wood length : Maximum 914 mm

- Belt speed : 42 m/min

### **J186G31-0: Short blocks distribution table**

**Model: 9461-UM**

**Serial: J186G31-0**  
**Date: DECEMBER 2021**

**Capacity :**  
- Rotational speed : 10 rpm

### **J186G32-1: Sorting table #1**

**Model: 9462-DM**  
**Serial: J186G32-1**  
**Date: DECEMBER 2021**

**Capacity :**  
- Wood length : Maximum 914 mm  
- Belt speed : 13 m/min

### **J186G32-2: Sorting table #2**

**Model: 9463-DM**  
**Serial: J186G32-2**  
**Date: DECEMBER 2021**

**Capacity :**  
- Wood length : Maximum 914 mm  
- Belt speed : 13 m/min

### **J186G33-1: Bottom belt transfer conveyer #1**

**Model: 9464-DM**  
**Serial: J186G33-1**  
**Date: DECEMBER 2021**

**Capacity:**  
- Wood length : Maximum 914mm  
- Belt speed : 53 m/min

### **J186G33-2: Bottom belt transfer conveyer #2**

**Model: 9464-DM**  
**Serial: J186G33-2**  
**Date: DECEMBER 2021**

**Capacity:**  
- Wood length : Maximum 914mm  
- Belt speed : 53 m/min

### **J186G35-1: Accel transfert belt #1**

**Model: 9466-DM**  
**Serial: J186G35-1**  
**Date: DECEMBER 2021**

**Capacity:**

- Wood length : Maximum 914mm
- Wood width : 29mm to 203mm
- Belt speed : 164 m/min

**J186G35-2: Accel transfert belt #2**

**Model: 9466-DM**

**Serial: J186G35-2**

**Date: DECEMBER 2021**

**Capacity:**

- Wood length : Maximum 914mm
- Wood width : 29mm to 203mm
- Belt speed : 164 m/min

**J186G12-1: Accumulation Conveyor #1**

**Model: 9455-DM**

**Serial: J186G12-1**

**Date: DECEMBER 2021**

**Capacity:**

- Wood thickness : 22mm to 63mm
- Wood width : 29mm to 203mm
- Belt speed : 121 m/min

**J186G12-2: Accumulation Conveyor #2**

**Model: 9456-DM**

**Serial: J186G12-2**

**Date: DECEMBER 2021**

**Capacity:**

- Wood thickness : 22mm to 63mm
- Wood width : 29mm to 203mm
- Belt speed : 121 m/min

**J186G13-1: Flow control roll #1**

**Model: 9457-DM**

**Serial: J186G13-1**

**Date: DECEMBER 2021**

**Capacity:**

- Wood thickness : 22mm to 63mm
- Wood width: 29mm to 203mm

- Roll speed : 68 m/min

### **J186G13-2: Flow control roll #2**

**Model: 9458-DM**

**Serial: J186G13-2**

**Date: DECEMBER 2021**

**Capacity:**

- Wood thickness : 22mm to 63mm
- Wood width : 29mm to 203mm
- Roll speed : 68 m/min

### **J186G14-1: Accelerator conveyor #1**

**Model: 9459-DM**

**Serial: J186G14-1**

**Date: DECEMBER 2021**

**Capacity:**

- Wood thickness : 22mm to 63mm
- Wood width : 29mm to 203mm
- Belt speed : 164 m/min

### **J186G14-2: Accelerator conveyor #2**

**Model: 9460-DM**

**Serial: J186G14-2**

**Date: DECEMBER 2021**

**Capacity:**

- Wood thickness : 22mm to 63mm
- Wood width : 29mm to 203mm
- Belt speed : 164 m/min

### **J186H11-0 : Feeder**

**Model: 8137-DM**

**Serial: J186H11-0**

**Date: DECEMBER 2021**

**Capacity:**

- Wood thickness : 8mm to 63mm
- Wood width : 29mm to 203mm
- Wood length : Maximum 914mm
- Belt speed : 53 m/min
- Brush speed : 40 m/min



## **J186J11-0 : Shaper CRP2000**

**Model: 4465-DM**

**Serial: J186J11-0**

**Date: DECEMBER 2021**

### **Capacity:**

- Wood thickness : 8mm to 63mm
- Wood width : 29mm to 203mm
- Wood length : Minimum 114mm Maximum 914mm
- Lug chain speed : 45 m/min
- Saw rotational speed : 6000 rpm
- Saw outside diameter : Trim saw (280mm) Scoring saw (200mm)
- Saw bore : 60mm
- Cutterhead rotational speed : 4800 rpm
- Cutterhead outside diameter : 266,7mm extreme swing
- Cutterhead bore : 50mm

## **J186K11-0 : Transfer**

**Model: 4466-DM**

**Serial: J186K11-0**

**Date: DECEMBER 2021**

### **Capacity:**

- Wood thickness : 8mm to 63mm
- Wood width : 29mm to 203mm
- Wood length : Maximum 914mm
- Chain speed : 35 m/min

## **J186L11-0 : Assembly machine**

**Model: 4903-DM**

**Serial: J186L11-0**

**Date: DECEMBER 2021**

### **Capacity:**

- Wood thickness : 8mm to 63mm
- Wood width : 29mm to 203mm
- Bottom chain speed : 168 m/min
- Side chain speed : 264 m/min

## **J186M11-0 : Press**

**Model: 4776-DM**

**Serial: J186M11-0**

**Date: DECEMBER 2021**

**Capacity:**

- Wood thickness : 8mm to 63mm
- Wood width : 29mm to 203mm
- Press roll speed : 91 m/min
- Saw rotational speed : 3600 rpm
- Saw outside diameter : 400mm
- Saw bore : 40mm
- Hydraulic pressure at wood presser : Maximum 1000 psi
- Board length : Maximum 8.5m

**J186M12-0 : Precision trim saw (PET)****Model: 9453-GM****Serial: J186M12-0****Date: NOVEMBER 2021****Capacity:**

- Wood thickness : 22mm to 63mm
- Wood width : 29mm to 203mm
- Board length : Maximum 8.5m
- Lug chain speed : 19 m/min
- Saw rotational speed : 3000 rpm
- Saw outside diameter : 350mm
- Saw bore : 30mm

**J186Q11-0 : Automatic stacker (4 Bundles)****Model: 9450-GM****Serial: J186Q11-0****Date: NOVEMBER 2021****Capacity:**

- Board length : Maximum 8.5m
- Wood thickness : 22mm to 63mm
- Wood width : 29mm to 200mm
- Lug chain speed : 19 m/min
- Forks up/down speed : 5.4m/min
- Forks in/out speed : 38 m/min
- Row width : maximum 1.2m
- Bundle height : maximum 1.2m

**J186Q12-0 : Automatic lath deposit****Model: 9451-UM**

Serial: J186Q12-0  
Date: NOVEMBER 2021

**J186Q13-0 : Bundle outfeed conveyer**




**Model: 9452-UM**  
**Serial: J186Q13-0**  
**Date: NOVEMBER 2021**

**Capacity:**

- Chain speed : 8.7 m/min
- Bundle section: Maximum 1.2m x 1.2m

2.5. The electrical technical characteristics of the equipment are shown in Table 1

Table 1- Main technical characteristics of the equipment per electrical cabinet/HMI/relay

	<b>CONCEPTION R.P. inc.</b> 405 Galilée Ave Québec, QC, G1P 4M6 Tel: 418-260-9663 info@conceptionrp.com						<b>5016416</b>
CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	400V	88A	3	50Hz	5KA	50HP	10HP
#2	230V	5A	1	50Hz	--	--	--
#3	24VDC	10A	--	--	--	--	--
TYPE DE BOITIER ENCLOSURE TYPE				NUMÉRO DE SÉRIE SERIAL NUMBER		DATE	
NEMA TYPE 12				J186-P600		13-10-2021	

Conforms to UL STD 508A - Certified to CSA STD C22.2 No. 286-17



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CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	230V	15A	1	50Hz	--	--	--
#2	24VDC	10A	--	--	--	--	--
#3							
TYPE DE BOITIER ENCLOSURE TYPE			NUMÉRO DE SÉRIE SERIAL NUMBER			DATE	
NEMA TYPE 12			J186-P600A			13-10-2021	

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CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	24VDC	10A	--	--	--	--	--
#2							
#3							
TYPE DE BOITIER ENCLOSURE TYPE			NUMÉRO DE SÉRIE SERIAL NUMBER			DATE	
NEMA TYPE 4, 12			J186-P600A-HMI			13-10-2021	

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CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	400V	25A	3	50Hz	5KA	10	10
#2	230V	5A	1	50Hz	--	--	--
#3	24VDC	10A	--	--	--	--	--
TYPE DE BOITIER ENCLOSURE TYPE			NUMÉRO DE SÉRIE SERIAL NUMBER			DATE	
NEMA TYPE 4, 12			J186-P605			11-11-2021	

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CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	400V	108A	3	50Hz	5KA	73.5HP	20HP
#2	230V	15A	1	50Hz	--	--	--
#3	24VDC	6.25A	--	--	--	--	--
TYPE DE BOITIER ENCLOSURE TYPE			NUMÉRO DE SÉRIE SERIAL NUMBER			DATE	
NEMA TYPE 12			J186-P610			13-10-2021	

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CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	400V	43A	3	50Hz	5KA	26	3
#2	230V	5A	1	50Hz	--	--	--
#3	24VDC	10A	--	--	--	--	--
TYPE DE BOITIER ENCLOSURE TYPE			NUMÉRO DE SÉRIE SERIAL NUMBER			DATE	
NEMA TYPE 4, 12			J186-P630			18-11-2021	

Conforms to UL STD 508A - Certified to CSA STD C22.2 No. 286-17



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CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	24VDC	10A	--	--	--	--	--
#2							
#3							
TYPE DE BOITIER ENCLOSURE TYPE			NUMÉRO DE SÉRIE SERIAL NUMBER			DATE	
NEMA TYPE 4, 12			J186-P630HMI			18-11-2021	

Conforms to UL STD 508A - Certified to CSA STD C22.2 No. 286-17



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CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	400V	45A	3	50Hz	5KA	28HP	4HP
#2	230V	15A	1	50Hz	--	--	--
#3	24VDC	6.25A	--	--	--	--	--
TYPE DE BOITIER ENCLOSURE TYPE				NUMÉRO DE SÉRIE SERIAL NUMBER			DATE
NEMA TYPE 12				J86-P650			13-10-2021

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CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	24VDC	10A	--	--	--	--	--
#2							
#3							
TYPE DE BOITIER ENCLOSURE TYPE				NUMÉRO DE SÉRIE SERIAL NUMBER			DATE
NEMA TYPE 4, 12				J186-P650HMI			13-10-2021

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CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	24VDC	10A	--	--	--	--	--
#2							
#3							
TYPE DE BOITIER ENCLOSURE TYPE				NUMÉRO DE SÉRIE SERIAL NUMBER			DATE
NEMA TYPE 4, 12				J186-R611			13-10-2021

Conforms to UL STD 508A - Certified to CSA STD C22.2 No. 286-17



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CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	24VDC	10A	--	--	--	--	--
#2							
#3							
TYPE DE BOITIER ENCLOSURE TYPE			NUMÉRO DE SÉRIE SERIAL NUMBER			DATE	
NEMA TYPE 4, 12			J186-R612			13-10-2021	

Conforms to UL STD 508A - Certified to CSA STD C22.2 No. 286-17



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CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	24VDC	10A	--	--	--	--	--
#2							
#3							
TYPE DE BOITIER ENCLOSURE TYPE			NUMÉRO DE SÉRIE SERIAL NUMBER			DATE	
NEMA TYPE 4, 12			J186-R613			13-10-2021	

Conforms to UL STD 508A - Certified to CSA STD C22.2 No. 286-17



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CIRCUITS	VOLTS	AMPS	PHASES	CYCLES	CCC SCCR VOLTS KA	HP TOTAL MOTEURS/ TOTAL HP MOTORS	PLUS GOS MOTEUR (HP)/ LARGEST MOTOR (HP)
#1	24VDC	10A	--	--	--	--	--
#2							
#3							
TYPE DE BOITIER ENCLOSURE TYPE			NUMÉRO DE SÉRIE SERIAL NUMBER			DATE	
NEMA TYPE 4, 12			J186-R614			13-10-2021	

Conforms to UL STD 508A - Certified to CSA STD C22.2 No. 286-17

### 3. COMPLETENESS

3.1. The completeness of the manufacture of the equipment is provided in the amount necessary for its installation and commissioning in accordance with the working documentation and terms of the order. The owner will need some metric tooling. Installation and training will be provided by the supplier.

3.2. The equipment is supplied to the consumer fully equipped with everything necessary for operation. The owner will need however to provide glue and wood to operate it.

3.3. The scope of delivery of the equipment, include options and spare parts, and must comply with Table 2.

Table 2 – Description of equipment

Designation (Serial number)	Name	Qty	Unit.	Note
J186H11,J186J1 1,J186K11,J186L 11,J186M11	605) Finger Jointing System CRP 2000	1	machine	
J186M12	3.4) Precision End Trim saws – PETs (3) - with lug chains and Reject Gate:	1	machine	
J186Q11	3.5) Automatic Stacker CRP-580:	1	machine	
	3.6) Option to stack 3 bundles simultaneously:	1	machine	
	3.7) Option to stack 4 bundles simultaneously:	1	machine	
J186Q12	3.8) Automatic Lath deposit:	1	machine	
J186Q13	3.9) Bundle outfeed conveyor:	1	machine	
	3.10) Option Vacuum corner speed up system:	1	machine	
	3.11) Option Servo motor for press rolls:	1	machine	
	3.12) Fingers length detection device:	1	machine	
	3.13) 5 additional glue applicators :	5	piece	
	3.15) Cutterhead cleaners :	2	pieces	
J186F18	3.19) Infeed block conveyors –spreader belt conveyor before short block feeder CRP 180:	1	machine	
	3.20) Custom Design for Specific Dimension of Raw Material:	1	machine	
	3.21) Extra Length of Assembly chains and Press:	1	machine	
	3.23) Aceco Headcutters (washers included, EVO3 material) :	1	machine	
J186G31	3.25) Slow blocks distribution table :	1	machine	
J186G12, J186G1, J186G14, J186 G32, J186G33, J186G35	3.26) 2x sorting conveyors with long transfer conveyors to finger jointing machine :	2	machine	
	3.27) Tool kit for 1,5" radius knives (For Aceco Cutters):	1	machine	
J186A14	3.28) Tilt Hoist for pallets:	1	machine	
	3.29) List of spare parts for maintenance:	1	list	

### 4. WARRANTY STATEMENT

#### **Specific Warranties for this project :**

- The supplier warrants that the equipment manufactured by himself or his sub-contractors shall be free from defects in material and workmanship for a period of 12 months (one year), or 2000 hours of normal use whichever comes first. The defectives parts shall be shipped by the customer to the supplier and will be repaired or replaced for a new, at the original manufacturer option;
- Supplier labor cost related to the warranties will not be charged to the customer. However, to prevent non appropriate or excessive warranty claims, freight, travel, mileage (km) and lodging expenses, if required, will be charged to the customer;



- All prejudice susceptible to be caused by neglect behavior which brought to breaking or machinery shut down, (people injury, production, and material losses, etc.) is excluded and is not part of this present warranty. Responsibility for any prejudice susceptible to be caused by defect in the equipment (injuries to people, production and material losses, etc.) resulting from errors made in the drawings and in the manufacture of equipment, as well as a result of the use of improper materials will be fully borne by the supplier.
- A free 24 hours a day phone assistance including trouble shooting by internet;
- Shaper solid chain is guaranteed for 5 years or 10 000 hours of normal use, whichever comes first.

Claims about the quality of manufacture of the equipment should be sent to the supplier.

## 5. CONSERVATION INFORMATION

Table 3

Date	Name of the work	Validity period, years	Position, surname and signature

**6. PACKING CERTIFICATE**

COMPLETE FINGER JOINTING SYSTEM

product name

CRP 2000

product designation

J186

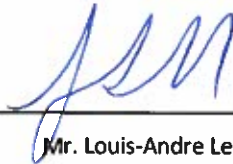
Serial Number

Packed in total of 7 containers (3 shipments date)

name of manufacturer  
Conception R.P. Inc.

19-11-2021- 17.12.2021-20.12.2021

Transport dates



Mr. Louis-Andre Levesque  
Business Development Manager

**7. CERTIFICATE OF ACCEPTANCE**

COMPLETE FINGER JOINTING SYSTEM

product name

CRP 2000

product designation

J186

Serial Number

manufactured and accepted in accordance with the regulatory documentation and recognized as fit for use after installation and training by CRP technicians.



Mr. Maxime Lalancette  
General Manager

2021-12-10.

year, month, date

## 8. INFORMATION ABOUT COMPLAINTS

8.1. If failures or malfunctions are detected during the operation of the equipment, the owner is obliged to draw up a complaint (technical act) and send a copy of it to the manufacturer.

8.2. All claims for complaints are considered by the manufacturer only with data reflecting all stages of installation, as well as malfunctions and failures in operation.

8.3. Complaints must be sent to the manufacturer in writing.

8.4. The term of consideration of the complaint is 1(one) month from the date of receipt of the complaint.

8.5. If the supplied equipment, conservation, marking and completeness does not comply with the requirements of the accompanying documentation, the owner enterprise operating the equipment is obliged to send a complaint to the manufacturer within 60 days from the date of delivery of the product.

8.6. The manufacturer accepts the complaint if it is not established that the recipient is guilty of a defect in the product.

8.7. No complaint is made:

- after the expiration of the warranty period for the product.
- in case of violation by the consumer of the rules of operation, storage, transportation provided for by the operational documentation or training.

8.8. Information about complaints is recorded in Table 4.

Table 4 - Details of complaints

Date	Contents	Measures taken under the re-classification	Signature of the responsible person

## 9. STORAGE

9.1. When putting the equipment for long-term storage, it is necessary to make a corresponding entry in this passport for the product (Table 5).

9.2. Exposure to aggressive environments during storage is not allowed.

9.3. Storage of preserved equipment shall be carried out in accordance with the standards set out in this section.

9.4. Upon receipt of the product, it is necessary to place the product near the permanent site of the product, in preparation for the installation.

Table 5 – Storage

Date of installation	Date of decommissioning	Storage conditions	Position, surname and signature of the person responsible for custody

**10. PRODUCT MOVEMENT DURING OPERATION**

Table 6 -Movement of the product during operation

Installation date	Where it is installed	Withdrawal date	Life		Reason for withdrawal	Signature of the person who provided installed (removal)
			with the beginning of operations	after the last repair		

## 11. ACCOUNTING FOR MAINTENANCE

Table 7 - Maintenance Record (See also Maintenance Manual from manufacturer)

Date	Maintenance Type	Running Time		Basis, (Name, number and date of the document)	Position, name and signature		Note
		After the last renovation	From the beginning of operation		Who performed the work	Who checked the work	

## 12. REPAIR

### 12.1. Brief records of the repair performed

Brief records of the repairs performed

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company, date

Operating time from the beginning

operation \_\_\_\_\_  
parameter characterizing resource or service life

Operating time since last  
repair \_\_\_\_\_

parameter characterizing resource or service life

Reason for admission for repair \_\_\_\_\_

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Information about the performed repair \_\_\_\_\_

type of repair and short

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Repair information



**13. RECYCLING INFORMATION**

13.1. After the end of the service life, the equipment is subject to write-off and disposal in accordance with the procedure established by the owner

13.2. Before recycling the product, it is necessary to disconnect the equipment from the power supply, dust collection system and air pressure.

13.3. Once disconnected from all supply systems, the equipment does not pose a danger to human life, health and the environment. Operators should be careful on moving the equipment to waste site with instructions from manufacturer for lifting heavy equipment safely.

13.4. After the product has exhausted its resource, it is necessary to dismantle for the disposal of components, which should be handled as with production and consumption waste: in accordance with the law of the local country "On environmental protection" and the law of the local country "On production and consumption waste" and should be regulated by appropriate regulatory documents.

**14. SPECIAL MARKS**

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