

Spot Welding Machine

DALEX PMS11-4/G3



stock-no.: 1303001
type of machine: Spot Welding Machine
make: DALEX
type: PMS11-4/G3
year of manufacture: 1960
type of control: conventional
country of origin: Germany
storage location: Leipzig 1
delivery time: immediately
freight basis: EXW, free on truck unpacked
price: on request



technical details

current capacity:	60 kVA
throat:	680 mm
arm distance:	115 / 415 mm
pincer opening adjustable:	180 mm
rated capacity:	60 kVA
welding power:	71 kVA
electrode capacity:	100 bis 600 daN
voltage:	380 V / 50 Hz V
air pressure:	min./max.: 6 / 10 bar
cooling water consumption:	12 l/min
weight of the machine approx.:	685 + 200 kg
connection voltage:	380 V / 91 A V
rated capacity:	60 kVA
connected load:	54 kVA
dimension L-W-H:	ca. Maschine: 1.700 x 850 x 1.750 mm
dimension L-W-H:	ca. Aggregat: 900 x 650 x 1000 mm

additional information

POINT WELDING MACHINE - WELDING TRANSFORMER
Direct current three-phase welding machine

Application: Spot, projection and series spot welding
Maximum short-circuit power 89 kVA
Primary short-circuit current 135 A
Secondary current = short-circuit current: 25 kA and welding current max. 20 kA
Electrode stroke max. 90 mm; electrode force min./max.: 100 daN / 600 daN
Stroke sequence max. with 10 mm stroke 400 strokes/min.
Spot fitting: electrode holder Ø 30 mm, adjustable 180 mm, arm distance = min./max.: 115 / 415 mm
2-fold foot switch
Cooling unit, mobile = movable on wheels, connection power 1.45 kW, pipe connection R 3/4 inch, coolant R22