

Type	KRAUSSMAFFEI 420-2700 C1
Year of construction	2006
Machine number	61007671
EDM hours	58.401h

Technical data	Please check attachment.
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Control unit	MC4
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Additional equipment	/
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Measures and weight

Weight	23.090 kg
Length/Width/Height	7060mm x 2330mm x 2510mm

Price

**Machine is under power and fully operational.
Before shipment we can organize a full test run.**

technical data clamping unit

clamping force:	4200 kN
distance between tie-bars h x v:	800 x 800 mm
size of mould plates h x v:	1270 x 1200 mm
min. mould height:	380 mm
max. open daylight:	1400 mm
opening stroke:	1020 mm
ejector stroke:	250 mm
ejector force:	95 kN
centering diameter of moving platen:	175 mm
centering diameter of fixed platen:	175 mm
weight of mould:	6700 kg

technical data injection unit

screw diameter:	80 mm
swept volume:	1433 ccm
injection pressure:	1829 bar
screw length:	20 l/d
screw speed:	218 min
plasticising rate:	108 g/s PS
injection rate into the open:	513 g/s PS
number of heating zones:	76
nozzle stroke:	560 mm

measures & weight

measures of machine l x w x h:	7m x 2.35m x 2.51m
total weight:	22000KG









