

Type	BATTENFELD HM 3500 / 1330
Year of construction	2002
Machine number	58985
EDM hours	7192484h

Technical data	Please check attachment.
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Control unit	UNILOG B4
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Additional equipment	/
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Measures and weight	
Weight	14.400 kg
Length/Width/Height	6050mm x 1890mm x 2310mm

Price	Machine is under power and fully operational. Before shipment we can organize a full test run.
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Technical details

Clamping unit

Clamping force:	3.500 kN
Size of mould platens (h x v):	1100 mm x 1016 mm
Distance between tie bars (h x v):	800 mm x 710 mm
Mould opening stroke:	670 mm
Mould height min.:	375 mm
Mould height max.:	710 mm
Max daylight:	1380mm
Hydraulic ejector - stroke:	250 mm
Ejector force forward/backward:	81 kN

Injection unit

Screw diameter:	55 mm
Ls/D ratio:	22
Injection pressure:	2041 bar
Stroke volume:	653 ccm
Shot weight, PS:	594 g
Screw speed:	263 1/min
Plasticising rate max.:	52 g/sec.







