

CNC Lathe

DOOSAN DAEWOO PUMA Puma 240MB



stock-no.:	0300598
type of machine:	CNC Lathe
make:	DOOSAN DAEWOO PUMA
type:	Puma 240MB
year of manufacture:	2004
type of control:	CNC
country of origin:	Korea
storage location:	Leipzig 5
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

turning diameter over bed:	550 mm
turning dia. over face-slide:	390 mm
turning length:	513 mm
max. turning diameter:	300 mm
z-axis:	580 längs mm
x-axis:	205 plan mm
control:	Fanuc 21i-TB
spindle head:	A2-6
workpiece spindle bore:	max. Ø 65 mm
spindle passage:	Ø 76 mm
revolution per minute:	max. 4.500 U/min
rapid power traverse in X-and Z direction:	24 / 30 mm/min
tool turret - number of stations:	12
spindle hours:	20742 h
operating hours - idle run:	63097 h
tailstock taper ISO:	Konus MT#4
tailstock quill stroke:	80 mm
current type:	3~, 200/220V / 50/60 Hz
total power requirement:	ca. 23 (28,95 kVA) kW
Weight approx.:	4,15 t
dimension machine approx.LxWxH:	Tiefe: 4,0 x 1,8 x 1,8 m
dimensions L x W x H:	Stangenlager: 2,0 x 0,9 x 1,3 m

additional information

Further technical information:

Tool turret with 12 positions, including 3 positions for driven tools (max. speed 5,000 rpm), largest tool Ø 40 mm

Tailstock operation via foot switch

Bar loader LNZ Quick Load Servo 65, with 600mm pull-off device, material Ø min./max.: 6.0/65mm; bar length min./max.: 350 / 1300mm

movable hinged belt chip conveyor LNS Turbo, with coolant tank and pump hydraulic unit

Equipment:

-controlled parts catcher for workpieces

-machine lighting