

# Used SIG filler combibloc 26500 BPH

<b>Machine type:</b>	Filling Monoblock
<b>Ref:</b>	M333
<b>Model:</b>	HMR - 7478
<b>Year:</b>	2024
<b>Speed:</b>	26500 Bottles/hour
<b>Condition:</b>	Ready For Operation
<b>Formats:</b>	125 ml, 200 ml, 65 ml
<b>Containers:</b>	Brik

## Technical details

Aseptic:	Yes	Filler - Fill type:	Aseptic
Safety features:	Yes	Manuals:	Yes

## Description

### Used SIG Combibloc Filling Line – 26,500 BPH

#### Technical Specifications & Performance Data

This **SIG Filling Combibloc HMR - 7478** is engineered for high-efficiency aseptic filling in small-format packaging. Manufactured in 2024, it combines reliability with precise dosing for demanding beverage production environments. Designed within the SIG-2 Combibloc ecosystem, it integrates advanced sterilization and high-speed handling to support continuous industrial packaging operations on a used bottling line or second-hand installation.

Line Volume Speed Equipment Description Year of Manufacture SIG-B

HMR -

7478 65ML,

125ML,

200ML 26500 H2O2 Supply System, Concentration Check 2024 Filling Machine CFA 1224 & Accessories 2024

CONVERSION KIT FOR FILLER SPEED UP 2025

- **Manufacturer:** SIG
- **Model:** HMR - 7478
- **Rated Speed:** 26,500 BPH
- **Fill Volumes:** 65 ml, 125 ml, 200 ml
- **Sterilization:** H2O2 system (SIG COMBI 2024)

- **System Compatibility:** SIG-2 Combibloc 1224 filler platform
- **Upgrades:** Filler speed-up conversion kit (SIG-2 2025)
- **Formats:** Compatible with 0.065L, 0.125L, 0.2L package sizes

### **Advanced Automation & Control Systems**

The Combibloc leverages SIG engineering for controlled aseptic operation. The H2O2 sterilization module, updated in 2024, enables reliable decontamination of packaging pathways, while synchronized drives and servo-controlled movements maintain accuracy at high throughput. Operator interfaces, including a modern HMI touchscreen, are designed for intuitive changeovers and monitoring, supporting stable runtime in industrial packaging applications. Integrated safety logic and interlocked stainless steel guards protect operators and ensure hygienic operation during beverage production.

### **Production Line Integration Capabilities**

Built for seamless line integration, the Combibloc interfaces with upstream and downstream equipment across SIG-2 Combibloc systems and compatible packaging machinery. It supports inline operation with conveyors, accumulation, and downstream secondary packaging. Quick format change principles accommodate small-size ranges from 65 ml to 200 ml, enabling fast product switches and efficient SKU management in complex used bottling line layouts.

### **Machine Condition & Maintenance History**

Configured as a high-tier solution suitable for immediate integration, the unit is aligned with SIG-2 Combibloc filler standards and includes the available H2O2 system upgrade. A speed-up conversion kit (2025) is installed for enhanced capacity. This filling Combibloc presents as a professional-grade asset, available for sale after **June 2026**, for facilities seeking dependable performance without compromising aseptic protocols.

### **Operational Performance & Versatility**

Optimized for small-format portion packs, the HMR - 7478 delivers precise volumetric control and stable filling quality at elevated speeds of 26,500 BPH. The aseptic design with 2024-standard H2O2 sterilization supports sensitive beverage categories where extended shelf life and strict hygiene are essential. Its compact Combibloc layout minimizes footprint while maintaining robust throughput, making it suitable for high-density production halls and continuous beverage production schedules.

### **Installation Requirements & Site Preparation**

The Combibloc's configuration eases placement within existing lines. Standard utilities for aseptic filling—electrical power, compressed air, and process media—are required, with provisions for exhaust and ventilation associated with H2O2 handling. The mechanical base is engineered for stable anchoring and precise alignment with conveyors to secure package flow and minimize micro-stops.

### **Safety Standards & Compliance Certification**

Engineered with comprehensive guarding, interlocks, and emergency stops, the Combibloc meets stringent safety expectations for modern industrial packaging environments. Hygienic design principles, cleanable surfaces, and controlled aseptic zones support compliance with beverage industry quality standards. The integrated H2O2 system is designed with operator protection and process containment in mind, aligning with best practices for aseptic filling operations.