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Quaser MV 184 C / 10 B

Quaser MV 184 C/10 B machining center with Siemens 828 D control system, built in 2016, in very good original condition. The machine comes from the training workshop of a renowned German mechanical engineering company. CE-compliant!! and has 5,700 spindle hours.

Video

Quaser MV 184 / 10B

<https://www.youtube.com/watch?v=CuCi5fgvMQc>

Technical Specifications:

Year of manufacture: 2015

X-axis travel: 1,020 mm

Y-axis travel: 610 mm

Z-axis travel: 610 mm

Control Sinumerik 828 D Siemens

Main spindle:

Max. speed 10,000 rpm

Drive power – main spindle 15 kW

Tool holder SK 40

Spindle bearing diameter 70 mm

Distance between spindle and table 100 – 710 mm

Work table:

Table clamping surface 1,200 x 600 mm

Max. table load 500 kg

T-slots 6x 18 H8 x 100

Tool changer:

Number of tool positions 30 pos.

Max. tool diameter 76.2 mm

Max. tool diameter with adjacent bay free 125 mm

Max. workpiece length 280 mm

Max. tool weight 7 kg

Tool-to-tool change time 2.5 sec

Chip-to-chip change time 4.0 sec

Feed rates:

Feed rate 1–24,000 mm/min

Rapid traverse (X / Y / Z) 32 / 32 / 24 m/min

Total power requirement 20 kVA

Machine weight approx. 7.3 t

Footprint approx. 5.0 x 3.0 x 3.4

About the Machine:

We are offering a Quaser MV 184 C/10 B machining center with a Siemens 828 D control system, manufactured in 2016. This machining center is in very good original condition. It comes from a facility where it was used only sparingly for training purposes. The control system is very easy to operate. The guides are regularly lubricated by the central lubrication system. We have performed mechanical and electrical inspections on the Quaser MV 184 C/10 B. Take advantage of the opportunity to view and test the Quaser MV 184 C/10 B on-site while it is powered on.

You can find more milling machines from renowned manufacturers on our website <https://awm-gmbh.de/>