Yamazaki Mazak Europe N.V.
Grauwmeer 7
3001 Leuven.

E-mail:
Web: www.mazak.be

SERVICE REPORT

07/01/2026

SERVICE

Account		Job No - Visit	/	M/C Model	INT200Y
Customer Name		Order Number		M/C Serial No	140383
Address 1	Slikkerveerstraat 1	Job Type		M/C Control	M640MT
Address 2		Job Status		NC Serial No	M642802018X
Postal City	ROTTERDAM	Source Office		M/C Dealer	
Postcode	3076 JX	Desk Engineer		M/C Setup	29/01/99
Telephone		Job Engineer		Warranty	
Contact		Contact Email			
		Service Email			

DETAILS

Problem	Alm 221 TURRET CLAMP SENSOR MALFUNCTION (mail in Other) => Check turret clamping, home position and clamp system + sensor.; => The area around the turret clamp sensor was very dirty. After cleaning all ok.; 15/12/2025 10:30 Patrick OPDEBEECK Alm 221 returned. Info given.; 17/12/2025 13:22 Patrick OPDEBEECK Still alm 221. Many times combined with an ATC problem. => Maybe a back lash problem of the B axis?; 06/01/2026 10:47 Patrick OPDEBEECK Again problems with alm 221. Eng. to search out the problem.
Action	When arriving at the customer the machine was in alarm. When checking the signal off the sensor it was NOT OK. The B-axis was clamped correctly. After clamping/unclamping signal was ok again. Took the X-axis cover off. Checked sensor and wiring. The sensor is replaced in the past and was solderd at the sensor. Customer allready did that over but stil sometimes alarm. After doing some testing sensor stopped working completely. Checked the board where sensor is connected this is OK. Ordered new sensor and connectors. Customer wil replace the sensor. Customer also had small issue on the VTC. Checked the issue and orderd parts.
Machine Timer	Power on:9512 Hrs. Auto Cutting: 8965 Hrs
Further	

#	QTY	CODE	DESCRIPTION	DELIVERY NOTE	SOURCE

#	DATE	TIME IN	TIME OUT	WORK HOURS	TRAVEL HOURS	DISTANCE	ENGINEER
1	Wed 07/01/2026	09:00	12:30	3,50	0,00	0	
			TOTAL	3,50	0,00	0	

JOB STATUS

Fault Code	Status
Parts Responsible	