

Inspection Report

Date of Inspection: 18–19 June 2025

Location: c/o ATARIYA FOODS NETHERLANDS B.V., location in Poland

Inspector:

Name: Haruyasu Ishii

Company: Toa Industry Co., Ltd., Japan

Department: Technical Division

1. Machine Information

Machine Type:

1. Gyoza Making Machine TX-16 ----- 1 unit
2. Screw Dough Sheeter GDM-W220 ----- 1 unit

Year of Introduction: 2017

Serial Numbers: TX16 – 1763, GDM – 691

Original Specification:

20g/pc (Dough: approx. 6g + Filling: approx. 14g)

Dough Thickness: approx. 0.8mm

Power Supply: 3-phase 380V

2. Site Visit Summary

- Day 1: 18 June 2025
 - Visual inspection of the machine
 - Electrical connection and functionality check
 - Identification of missing or damaged parts (listed below)
- Day 2: 19 June 2025
 - Test operation of the machine
 - Dough sheet was fed through the system to confirm actual operation

3. Findings and Conclusion

- The machine operated normally, with no significant issues found during test runs.
- Operation was smooth with the dough sheet, and all major functions performed as expected.
- Some parts were found to be missing, as listed below:

No.	Part Name / Description	Item Code
1	Scraper for Discharge Conveyor	GBT-TX117-G
2	Protective Cover at Discharge	GBBT-TX24-G
3	SUS Cover next to Discharge Area	GBBT-TX27
4	Arch Grip	AGS-110
5	Window Cover	GBBT-TX40A
6	Starch Sifter Cover	UT10-250A

Notes:

- The customer intends to use the machine with 15g gyoza size specification.
- Customer also plans to introduce a shuttle auto loader unit in the future.