

# TC AVZ 2770÷21290 H.E.

## Z-Power range



**MacroSystem**  
764,5÷1283,4 kW



High energy efficiency packaged air cooled water chillers with axial fans.  
Range with semihermetic screw compressors and R134a refrigerant gas.



Authorised User No. 00513

**HIGH ENERGY EFFICIENCY EER>3,1**



CE



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# TCAVZ 2770 ÷ 21290 Z-POWER series

## High energy efficiency series with R134a

### A complete and flexible range

Eleven models from 765 to 1290 kW. This allows perfect selection of the model based on the cooling capacity required in the field, with no waste.

The chillers of the Z-POWER range are also suitable for any sort of installation, thanks to their extensive operating limits.

The standard unit works normally with an outdoor air temperature from 45°C down to 5°C (down to -15°C with the FI15 accessory). Furthermore, the unit can work up to 50°C with stepped cooling capacity.

### High energy efficiency

With an eye on ever more demanding market requests in terms of energy savings, this range has been carefully designed to maximize its energy efficiency with EER values greater than 3.2 for all models. This value refers to a chiller operating at full load in nominal conditions. This places Z-Power series chillers in CLASS A (\*)



(\*) as per the proposal of energy labelling in the ambit of the European programme entitled EECCAC (Energy Efficiency and Certification of Central Air Conditioning).

### ESEER and IPLV

On average, chillers perform throughout their life cycle providing lower cooling capacity than that for which they were purchased. Average efficiency is evaluated using the indexes ESEER (European) and IPLV (American).

Z-POWER series chillers were designed to allow outstanding efficiency at partial loads and to achieve high ESEER and IPLV values, resulting in decreased energy consumption.



### Optimized components R134a

The components used in the Z-POWER range were specially developed to achieve high performance and energy efficiency with R134a gas.

The new screw compressors and the dry expansion counter-flow heat exchangers dedicated to this gas are among the features of this range. The fan assembly is sized to provide excellent heat exchange with reduced noise. Also, the electronic expansion valve allows quick, precise adjustment in various load conditions.

### Versions

Various versions are available to meet specific installation silence requirements. Noise reduction in the soundproofed version, with acoustic insulation of the compressor compartment, can be further enhanced through speed reduction of the fans in the silenced version.

Proper operation and performance are ensured by the optimized design of the fan section.

In the silenced version, the electronics enable the chiller to work with outdoor air temperatures of up to 50°C with stepped cooling capacity and a raise in noise over 42°C.

### A wide range of accessories

The chillers of the Z-POWER range can be equipped not only with traditional accessories but also with total or partial recovery heat exchangers for the production of hot water at up to 60°C.

In applications with outdoor air temperatures down to -15°C, devices are available to control fan speed.

On request, the chillers can be equipped with pump assemblies with one or two pumps.

# TCAVZ 2770 ÷ 21290 Z-POWER series

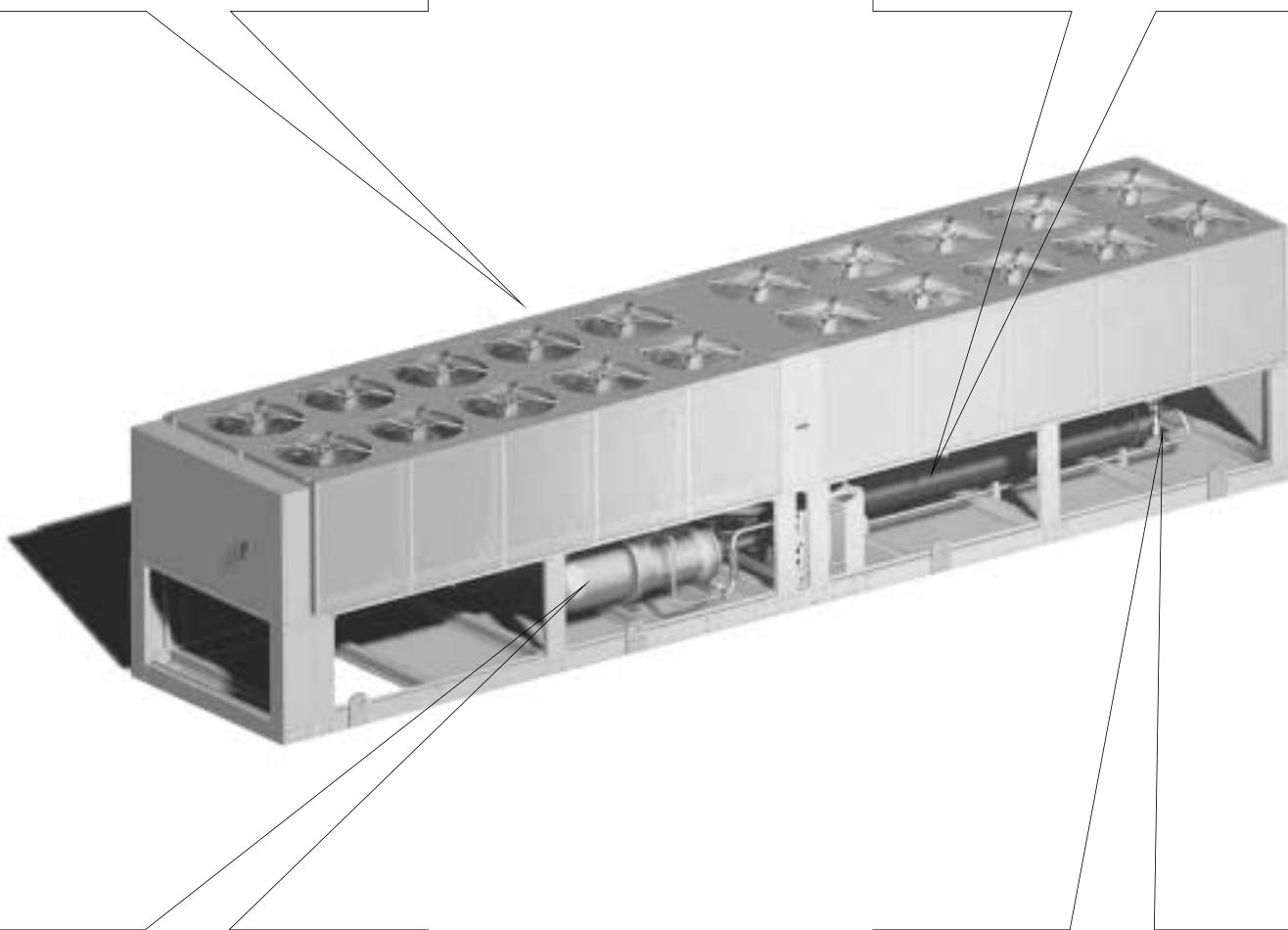
## High energy efficiency series with R134a

### Condensing section

The geometry of the condensing section and the fluid-dynamics flow generated by the fans were designed to maximize efficiency of thermal exchange and to offset load losses, while holding down the level of noise propagated to the room. Also, the standard machine includes a stepped pressure-switch type of condensation control to allow operation with outdoor air temperatures down to +5°C.

### Evaporator

Shell and tube dry expansion evaporator and perfect counter-flow thermal exchange. The evaporator is equipped with two refrigerant circuits (one per compressor). This also improves efficiency at partial loads.



### Compressor

The Z-POWER range uses semi-hermetic screw compressors specifically designed to operate with R134a gas. Each compressor has 4 capacity control steps, for a total of 8 steps (2x4) thus providing the chiller with optimal operation even at partial loads with substantial energy savings. An option is also available that allows modulating control of cooling capacity.

### EEV: Electronic expansion valve

The chillers are standard equipped with the latest electronic expansion valve managed by microprocessor control. Besides permitting precise control of the flow of refrigerant gas, this allows accurate operation of the cooling unit with improved response speed over traditional thermostatic expansion valves.

# main features

## INDEX

|  |      |           |
|--|------|-----------|
| Main features  | page | <b>4</b>  |
| Technical characteristics                            | page | <b>6</b>  |
| Electronic control                                   | page | <b>7</b>  |
| Controlli e regolazioni                              | pag. | <b>8</b>  |
| Performances   | page | <b>9</b>  |
| Pressure drops                                       | page | <b>13</b> |
| Sound levels   | page | <b>13</b> |
| Limiti di funzionamento                              | pag. | <b>14</b> |
| Performances and pressure drops of heat recuperators | page | <b>15</b> |
| Dimensions   | page | <b>19</b> |
| Installation   | page | <b>22</b> |
| Weight distribution                                  | page | <b>23</b> |
| Electrical connections                               | page | <b>24</b> |

### Intended conditions of use

**TCAVBZ** units are packaged water chillers with air cooled and axial fans.

**TCAVIZ - TCAVS** units are packaged water chillers with air cooled and axial fans, in silenced format.

TCAVBZ, TCAVIZ and TCAVS chillers are to be used in air conditioning systems that require the use of chilled water which is not for consumption.

The unit is designed for outdoor installation.

The units conform to the following directives:

- Machine Directive 98/37/CEE (MD);
- Low voltage Directive 2006/95/CEE (LVD);
- Electromagnetic compatibility Directive 89/336/CEE (EMC);
- Pressure equipment Directive 97/23/CEE (PED).

### Guide to reading the product code

#### SERIES coding

| <b>T</b><br>Water chiller | <b>C</b><br>Cooling only | <b>A</b><br>Axial fans | <b>V</b><br>Semi-hermetic screw compressors | <b>B</b><br>Standard version     | <b>Z</b><br>R134a refrigerant charge |
|---------------------------|--------------------------|------------------------|---|----------------------------------|--------------------------------------|
|                           |                          |                        |   | <b>I</b><br>Soundproofed version |                                      |
|                           |                          |                        |   | <b>S</b><br>Silent version       |                                      |

#### "MODEL" coding

|                                |  |
|--------------------------------|--|
| <b>2</b><br>No. of compressors | <b>770 ÷ 1290</b><br>Approximate cooling capacity (kW) |
|--------------------------------|--|

### Example: TCAVBZ 2960

- Water chiller, cooling only, air cooled.
- Standard version.
- 2 no. semi-hermetic screw compressors.
- Approximate cooling capacity 960 kW.



# main features

## Main features

- Loadbearing structure in polyester powder coated galvanized steel sheet.
- Semi-hermetic screw compressors with high energy efficiency, specifically designed to work with R134a gas. The compressor start-up is star-triangle type with starting current limited by equalizer and load stepping, complete with integral protection and crankcase heater.  
The compressors are also complete with intercept valve on the refrigerant outlet pipe.
- Capacity control of the chiller as in the following table:

| MODEL        | Compressors/Steps No. | Circuits No. |
|--------------|-----------------------|--------------|
| 2770 ÷ 21290 | 2 / 8                 | 2            |

- Water side shell and tube dry expansion heat exchanger with counter-flow thermal exchange. It is made of carbon steel with copper pipes, with water differential pressure switch, air bleed valve, water discharge cock and insulation of closed cell expanded polyurethane rubber with anti U.V. protection layer.
- Victaulic type water connections to the evaporator, female threaded on the recuperator and desuperheater.
- Air-side exchanger consisting of coil with copper tubes mechanically expanded on aluminium fins.
- Axial electric fans, fitted with built-in protector and safety grilles. The fans are equipped with pressure-switch control to ensure operation with outdoor air temperature down to +5°C.
- Two refrigerant circuits with mild copper tubes and steel and silver alloy welding. Each cooling circuit complete with: cartridge filter-drier, charge connections, manual reset high pressure switch, automatic reset low pressure switch, indicator of gas passage and any presence of humidity, electronic expansion valve (for hermetic closure on the liquid line with the unit stopped), valve located on liquid line, safety valves located in high pressure sections., intercept and solenoid valve on the liquid line, safety valve in the high pressure section.
- Suction line insulation of closed cell expanded polyurethane rubber with anti U.V. protection layer.
- Economizer to improve machine performance and ensure high energy efficiency.
- Refrigerant high and low pressure gauge for each refrigeration circuit.
- Refrigerant charge of eco-friendly R134a.

## Electric panel

- Electric panel complying with IEC standards, with ventilation, waterproof box complete with:
  - electrical wiring configured for 400V-3ph-50Hz power supply;
  - transformer for auxiliary circuit;
  - auxiliary power supply 230V-1ph-50Hz;
  - control power supply 24V-1ph-50Hz;
  - phase monitoring to protect the compressor;
  - power contactors;
  - remotable controls:
    - remote ON/OFF;
    - compressor(s) operation indicator light and general lockout indicator light;
    - main isolator switch on the power supply, complete with safety door interlock;
    - fuses for each compressor and fan;
    - fuses for auxiliary circuit.

- Programmable microprocessor electronic board with user terminal fitted to the unit, remotable up to 1,000 metres.  
The electronic board performs the following functions:
  - regulation and management of chiller inlet/outlet water temperature set points; management of safety timer delays; of the run-hours meter for each compressor; of automatic inversion of the compressor operation sequence; of the circulation or user system pump; of the electronic antifreezing protection, of the load steps, of functions that integrate the workings of individual devices fitted to the unit;
  - complete protection of the unit, possible shutdown of the machine and display of the active alarms;
  - management of the electronic expansion valve (EEV) with possibility to read and display suction temperature, evaporation pressure, overheating and valve opening status.
  - LCD display of programmed set points, of inlet/outlet water temperatures, of the condensing pressures, of alarms;
  - multilanguage management (Italian, English, French, German, Spanish) of display information.
  - alarm history management. The following is memorized for each alarm:
    - date and time of activation;
    - alarm code and description;
    - the water inlet/outlet temperature values when the alarm intervened;
    - condensation pressure values at the time of the alarm;
    - alarm delay time from the switch-on of the connected device;
    - compressor and fan status when the alarm intervened (if the F110/F115 accessory is present, the analogue output status is displayed).
    - self-diagnosis with continuous monitoring of the machine's operational status.
  - Advanced functions:
    - configured for serial connection via RS 485 port for communication with building automation, centralised systems and supervision networks;
    - management of time bands and operation parameters with the possibility of daily/weekly programming;
    - check up and verification of programmed maintenance status;
    - computer-aided testing of the units.

## Versions

- **B** - High energy efficiency standard version (TCAVBZ).
- **I** - High energy efficiency soundproofed version, with soundproof jackets on compressors (TCAVIZ).
- **S** - Silent version with soundproof jackets of compressors and low fan speed (TCAVSZ).

## Factory-fitted accessories

- **IM** - Units with magnetothermic switches for protecting compressors and fans.
- **RR** - Units with intercept valve on the compressor inlet (valve comes as standard on outlet).
- **CCL** - Unit with linear control of compressor capacity (25-100%).
- **RAP** - Units with prepainted aluminium/copper condensing coils.
- **BRR** - Units with copper/copper condensing coils.
- **RRS** - Units with tinned copper/copper condensing coils.

- **F110** - Proportional electronic device for the continuous adjustment of the fan rotation speed down to an outside air temperature of -10°C.
- **FI15** - Proportional electronic device for the continuous adjustment of the fan rotation speed down to an outside air temperature of -15°C.
- **CR** - Power factor correction capacitors ( $\cos\phi > 0,94$ ).
- **DS15** - 15% recovery with desuperheater.
- **RC100** - 100% recovery with condensation heat recuperator. The accessory is complete with condensation control F110 and a differential pressure switch on the recovery heat exchanger.
- **TRD** - Thermostat with display to show the water temperature at the recuperator/desuperheater inlet with the possibility of programming the activation set-point of a possible remote regulation device.
- **PD** - Water differential pressure switch.
- **RA** - Evaporator antifreezing electrical heater with switch.
- **RDR** - Desuperheater or heat recovery trace heater, used to prevent the risk of ice forming (only with DS15 or RC100).
- **RPE** - Lower compartment protection grilles.
- **FTT10** - LON serial interface for connection to BMS with the LON standard FTT10 protocol.

On request, the following remote controls are available:

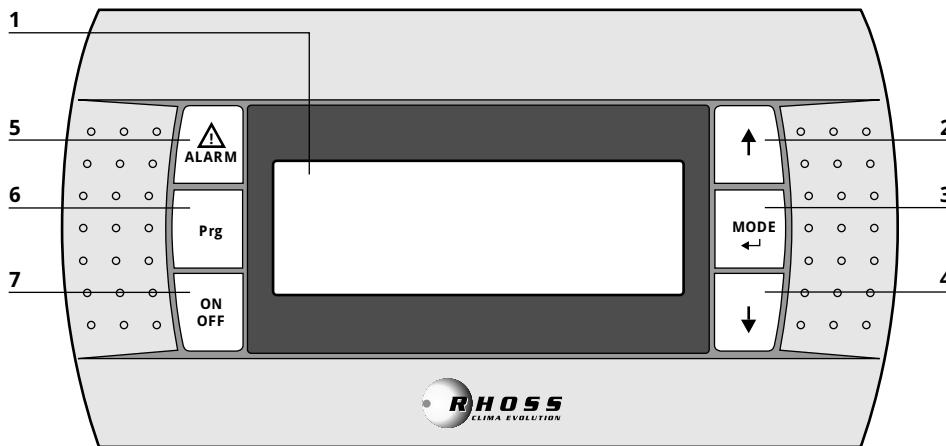
- **DSP** - double set point.
- **CS** - set point setting (4-20 mA).

## Accessories supplied separately

- **KRP** - Protection grille.
- **KSAM** - Spring antivibration mountings.
- **KTR** - Remote keyboard for control at a distance with the same functions as the one built into the unit.
- **SS** - RS 485 serial interface for communication with building automation, centralised systems and supervision networks with ModBus protocol.
- **KL** - Lifting kit for models 2960÷21290.

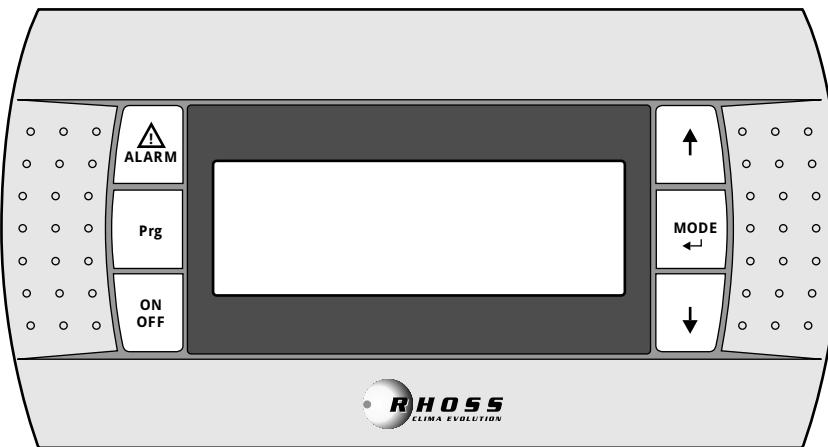


## Description of the keypad and display



- 1 = **Values and parameters DISPLAY:** displays the numbers and the values of all the parameters (e.g. water outlet temperature, etc.), the codes of any alarms and the status of all the resources using message strings.
- 2/4 = **▲ (up), ▼ (down) buttons:** used to scroll the list of parameters, the operating status and any alarms; also used to change the set point.
- 3 = **MODE - ENTER button:** used to switch between cooling and heating operation, and to confirm the values entered.
- 5 = **ALARM button:** used to display the alarm codes and reset any alarms.
- 6 = **PRG button:** used to set the main operating parameters of the unit.
- 7 = **ON/OFF button:** used to switch the unit on and off.

## KTR - Remote keypad

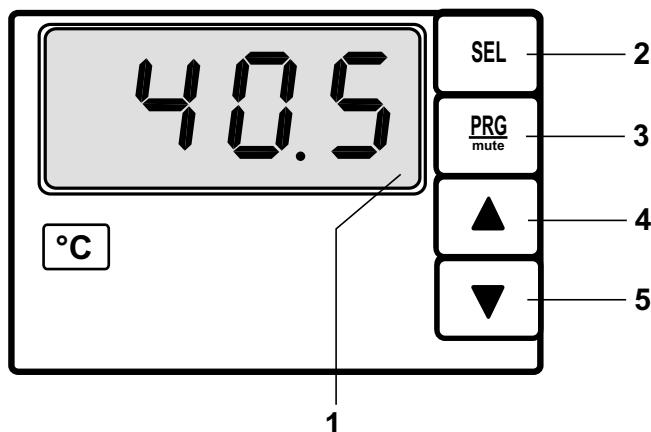


## Accessory - Remote keypad

The remote keypad accessory (KTR) is used to control the unit and display all the digital and analogue process variables relating to the unit from a remote position. This accessory faithfully reproduces the functions of the keypad and the display of the microprocessor electronic controller. This allows all the functions of the unit to be controlled directly from inside the room.

# ACCESSORIES: controls and adjustments

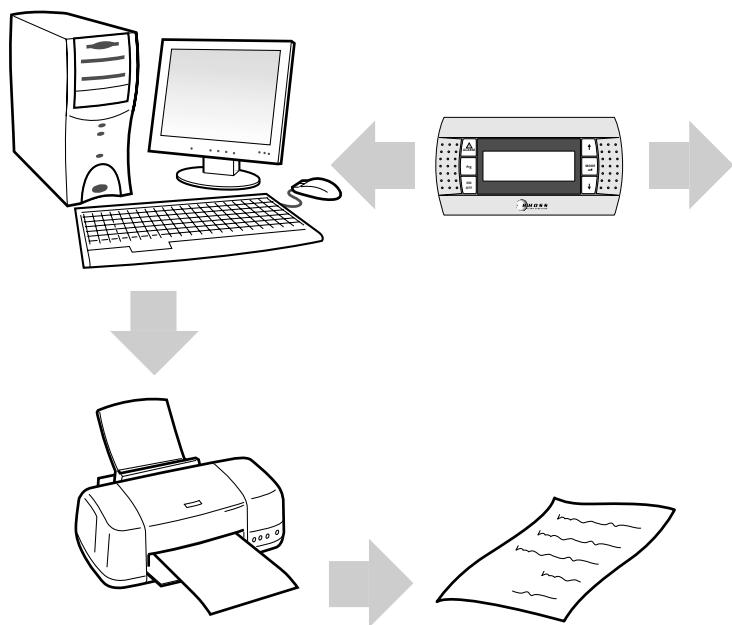
## TRD - Thermostat with display



- 1 = **DISPLAY:**  
displays the recuperator/desuperheater inlet water temperature value.
- 2/4/5 = **keys SEL, ▲ (up), ▼ (down):**  
enable programming of the set-point and activation differential of a possible remote regulating device.
- 3 = **Key PRG/mute:**  
allows entering the programming menu parameters.  
(only for RHOSS authorised personnel).

The installation in the unit of the thermostat with display accessory (TRD) enables display of the recuperator/desuperheater inlet water temperature and programming of the activation set-point of a possible remote regulation device (e.g. ON/OFF 3-way valve), allowing a rational and efficient use of the recovered thermal energy.

## SS / FTT10 serial interface



### Serial communication

The electronic controller which is fitted to all the units can communicate with an external system through a serial communication line.

### Supervision system

In general, a supervision system allows access to all the functions of the unit, such as:

- setting all the values accessible from the keyboard;
- reading all the process variables of the digital or analogue inputs and outputs;
- reading the various alarm codes and possibly resetting them;
- reading all the programming parameters and changing some of them.

### Note:

For further information contact RHOSS sales support service.

## Selecting the unit and using the performance tables

- Tables "A" and "B" provide the cooling capacity (QF) and the power input (P), according to the water temperature at the evaporator outlet, with a constant temperature differential  $\Delta t = 5^\circ\text{C}$ , and the ambient air temperature.
- Tables "D" and "E" provide, for each model, the energy indexes, E.E.R., ESEER and IPLV, values.
- As regards the operating limits (see page 13), the values in tables "A" and "B" can be interpolated to calculate the performance, but not extrapolated.
- Table "F" shows the pressure drop curve in the evaporator.
- Tables "G" and "H" provide, for each model, the sound pressure values in dB by octave band, the total sound power level in dB(A) and the sound pressure values in dB(A) at different distances.
- Table "I" shows the correction coefficients to be applied to the nominal values if using a water glycol solution.





# performance

## Energy efficiency with partial loads - ESEER and IPLV indexes

○ The E.E.R. index represent an estimate of the energy efficiency of the cooling unit at nominal design conditions. Actually, the operating time of a chiller at nominal conditions is generally less than the operating time in partial load conditions.

○ The indexes IPLV (Integrated Part Load Value) and ESEER (European Seasonal EER) are indexes which estimate the average seasonal energy efficiency of the chiller in four conditions of load and of outdoor air temperature. Generally, two chillers that have the same EER value may have different IPLV or ESEER values.

As a matter of fact, for an air cooled chiller unit, the average energy efficiency depends on design decisions and on the temperature of the incoming air at the condensing coil.

○ The IPLV e ESEER energy indexes, introduced respectively by the (American Refrigeration Institute - ARI standard 550/590) and by the European Community (project EECCAC - Energy Efficiency and Certification of Central Air Conditioners), have the same formulation, but they differ in outdoor air temperatures (see table "C") and for the energy weights which are assigned to the four load conditions considered in the calculations: 100%, 75%, 50% e 25% and for Tw produced (6,7°C IPLV / 7°C ESEER).

$$IPLV = \frac{1*EER_{100\%} + 42*EER_{75\%} + 45*EER_{50\%} + 12*EER_{25\%}}{100}$$

$$ESEER = \frac{3*EER_{100\%} + 33*EER_{75\%} + 41*EER_{50\%} + 23*EER_{25\%}}{100}$$

where EER<sub>100%</sub> EER<sub>75%</sub> EER<sub>50%</sub> EER<sub>25%</sub> represent the efficiency of the cooling unit at the four load and temperature conditions shown in table "C".

○ Tables "D", "D", show, for each model, the values of E.E.R., ESEER and IPLV. The high energy efficiency values at partial loads were obtained thanks to the optimisation of the heat exchangers and the adoption of groups of fans managed independently based on load conditions.

**Table "D": E.E.R. - ESEER - IPLV  
for TCAVBZ-TCAVIZ**

| MODEL | E.E.R | ESEER | IPLV |
|-------|-------|-------|------|
| 2770  | 3,35  | 4,45  | 4,63 |
| 2830  | 3,31  | 4,39  | 4,57 |
| 2890  | 3,26  | 4,34  | 4,51 |
| 2960  | 3,37  | 4,48  | 4,66 |
| 21010 | 3,35  | 4,47  | 4,65 |
| 21040 | 3,35  | 4,45  | 4,63 |
| 21080 | 3,36  | 4,48  | 4,66 |
| 21130 | 3,23  | 4,29  | 4,46 |
| 21150 | 3,43  | 4,57  | 4,75 |
| 21220 | 3,40  | 4,53  | 4,71 |
| 21290 | 3,39  | 4,51  | 4,69 |

**Table "E": E.E.R. - ESEER - IPLV  
for TCAVSZ**

| MODEL | E.E.R | ESEER | IPLV |
|-------|-------|-------|------|
| 2770  | 3,24  | 4,31  | 4,48 |
| 2830  | 3,17  | 4,22  | 4,39 |
| 2890  | 3,09  | 4,12  | 4,28 |
| 2960  | 3,16  | 4,20  | 4,37 |
| 21010 | 3,13  | 4,16  | 4,33 |
| 21040 | 3,16  | 4,21  | 4,37 |
| 21080 | 3,22  | 4,29  | 4,47 |
| 21130 | 3,08  | 4,10  | 4,26 |
| 21150 | 3,21  | 4,27  | 4,44 |
| 21220 | 3,14  | 4,16  | 4,33 |
| 21290 | 3,08  | 4,10  | 4,26 |

**Table "C": load and temperature conditions**

| Load | Outdoor air temperature: |       |
|------|--------------------------|-------|
|      | IPLV                     | ESEER |
| 100% | 35°C                     | 35°C  |
| 75%  | 26,7°C                   | 30°C  |
| 50%  | 18,3°C                   | 25°C  |
| 25%  | 12,8°C                   | 20°C  |

## Energy efficiency at partial loads

All models feature 8 cooling load steps. The table below shows, for each model, the values of the cooling capacity % and the total power input % corresponding to each load step delivered.

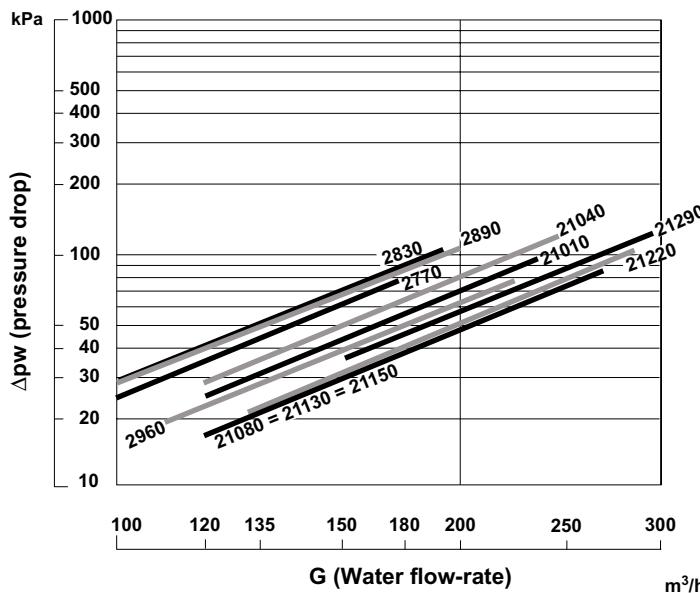
| STEPS       | 8                     | 7                     | 6                     | 5                     | 4                     | 3                     | 2                     | 1                     |
|-------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| MODEL       | QF (*) P (*)<br>kW kW |
| 2770÷21080  | 100 100               | 96 95                 | 86 84                 | 78 76                 | 50 50                 | 46 45                 | 37 35                 | 28 27                 |
| 21130÷21290 | 100 100               | 95 93                 | 85 83                 | 78 75                 | 50 50                 | 45 43                 | 36 33                 | 28 25                 |

QF = Cooling capacity %  
P = Total power input %

(\*) At the following conditions: condenser air intake temperature 35°C; chilled water temperature 7°C; temperature differential at the evaporator 5°C.

# pressure drop and sound levels

**Table “F”: Evaporator pressure drop**



## Pressure drop calculation

○ The water flow-rate at the exchanger is calculated using the following formula:  

$$G = (QF \times 0,86) : \Delta T$$

• Where:

$G$  ( $\text{m}^3/\text{h}$ ) = water flow-rate at the exchanger;  
 $QF$  ( $\text{kW}$ ) = refrigerating capacity;

$\Delta T$  ( $^\circ\text{C}$ ) = temperature differential;  
○ The pressure drop can be taken from the graphs in “table H”, or alternatively calculated using the following formulae:

$$\Delta pw = \Delta pw_{nom} \times (G : G_{nom})^2$$

• Where:

$\Delta pw$  ( $\text{kPa}$ ) = pressure drop at the evaporator;  
 $\Delta pw_{nom}$  ( $\text{kPa}$ ) = nominal pressure drop at the evaporator (table of “technical specifications”);  
 $G$  ( $\text{m}^3/\text{h}$ ) = water flow-rate at the exchanger in question;

$G_{nom}$  ( $\text{m}^3/\text{h}$ ) = nominal water flow-rate at the evaporator (table of “technical specifications”).

## Important note:

for all the units, refer to the operating limits shown on page 14 and the temperature differential ( $\Delta T$ ) allowed.

**Table “G”: sound pressure and power TCAVBZ standard version**

| MODEL | Sound power levels in dB by octave band, total sound power level in dB (A) and sound pressure level in dB (A) at different distances |        |        |         |         |         |         |     |            |         |
|-------|--|--------|--------|---------|---------|---------|---------|-----|------------|---------|
|       | 125 Hz   | 250 Hz | 500 Hz | 1000 Hz | 2000 Hz | 4000 Hz | 8000 Hz | Lw  | Lp (1) (*) | Lp (10) |
| 2770  | 80   | 76     | 76     | 79      | 75      | 73      | 61      | 99  | 82         | 67      |
| 2830  | 80   | 76     | 76     | 79      | 75      | 73      | 61      | 99  | 82         | 67      |
| 2890  | 80   | 76     | 76     | 79      | 75      | 73      | 61      | 99  | 82         | 67      |
| 2960  | 81   | 77     | 76     | 80      | 77      | 73      | 63      | 101 | 83         | 69      |
| 21010 | 81   | 77     | 76     | 80      | 77      | 73      | 63      | 101 | 83         | 69      |
| 21040 | 81   | 77     | 76     | 80      | 77      | 73      | 63      | 101 | 83         | 69      |
| 21080 | 82   | 78     | 77     | 81      | 78      | 74      | 66      | 102 | 84         | 70      |
| 21130 | 82   | 78     | 77     | 81      | 78      | 74      | 66      | 102 | 84         | 70      |
| 21150 | 82   | 78     | 77     | 81      | 78      | 74      | 66      | 102 | 84         | 70      |
| 21220 | 82   | 78     | 77     | 81      | 78      | 74      | 66      | 102 | 84         | 70      |
| 21290 | 82   | 78     | 77     | 81      | 78      | 74      | 66      | 102 | 84         | 70      |

**Table “H”: sound pressure and power TCAVSZ silent version**

| MODEL | Sound power levels in dB by octave band, total sound power level in dB (A) and sound pressure level in dB (A) at different distances |        |        |         |         |         |         |    |        |         |
|-------|--|--------|--------|---------|---------|---------|---------|----|--------|---------|
|       | 125 Hz   | 250 Hz | 500 Hz | 1000 Hz | 2000 Hz | 4000 Hz | 8000 Hz | Lw | Lp (1) | Lp (10) |
| 2770  | 65   | 66     | 71     | 72      | 69      | 67      | 54      | 93 | 76     | 61      |
| 2830  | 65   | 66     | 71     | 72      | 69      | 67      | 54      | 93 | 76     | 61      |
| 2890  | 65   | 66     | 71     | 72      | 69      | 67      | 54      | 93 | 76     | 61      |
| 2960  | 66   | 67     | 72     | 73      | 70      | 69      | 56      | 95 | 77     | 63      |
| 21010 | 66   | 67     | 72     | 73      | 70      | 69      | 56      | 95 | 77     | 63      |
| 21040 | 66   | 67     | 72     | 73      | 70      | 69      | 56      | 95 | 77     | 63      |
| 21080 | 67   | 68     | 72     | 74      | 72      | 69      | 57      | 96 | 78     | 64      |
| 21130 | 67   | 68     | 72     | 74      | 72      | 69      | 57      | 96 | 78     | 64      |
| 21150 | 67   | 68     | 72     | 74      | 72      | 69      | 57      | 96 | 78     | 64      |
| 21220 | 67   | 68     | 72     | 74      | 72      | 69      | 57      | 96 | 78     | 64      |
| 21290 | 67   | 68     | 72     | 74      | 72      | 69      | 57      | 96 | 78     | 64      |

**Lp** = Sound pressure level in dB(A).

**Lw** = Total sound power level in dB (A) based on measurements made in accordance with the UNI EN-ISO 3744 and Eurovent 8/1.

(\*) For TCAVIZ (soundproofed version) take off 2 dB(A).

## Important note:

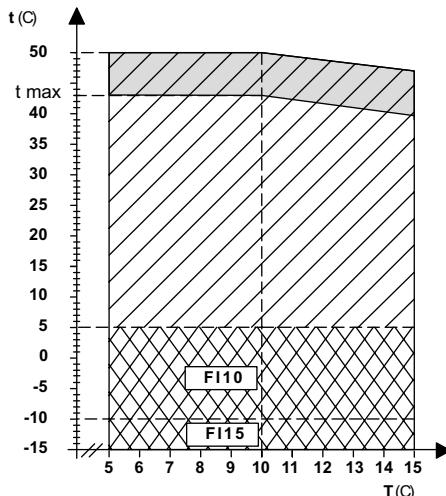
○ The sound pressure level refers to measurements made in an open field at different distances from the unit (average value measured on 4 sides) with a direction factor  $Q = 2$ . The distance in metres is shown in brackets.

○ The sound pressure values cannot be extrapolated for distances less than 10m.

○ With an ambient air temperature below around  $25^\circ\text{C}$ , or with the F110 / F115 for outdoor air temperature less than  $5^\circ\text{C}$ , the unit in chiller mode decreases its sound level to a value lower than the nominal value indicated in the table.

# operating limits and use of antifreeze solutions

## Operating as a chiller



- $T$  (°C) = temperature of water produced
- $t$  (°C) = outdoor air temperature (d.b.)
- Temperature differential at evaporator:  
 $\Delta t=3+8^{\circ}\text{C}$ . Consider the minimum and maximum water flow indicated in the table
- R134a standard operation.
- Operation with condensation control (FI10 - FI15).
- Operation, with stepped cooling capacity. If the unit is supplied with the CCL accessory, the maximum external air temperature that can be reached is 46°C.

We can also provide units on demand to supply chilled water at less than 5°C.

## Evaporator water flow

| MODEL |                       | Min. | Max. |
|-------|-----------------------|------|------|
| 2770  | $\text{m}^3/\text{h}$ | 85   | 175  |
| 2830  | $\text{m}^3/\text{h}$ | 90   | 190  |
| 2890  | $\text{m}^3/\text{h}$ | 90   | 200  |
| 2960  | $\text{m}^3/\text{h}$ | 100  | 220  |
| 21010 | $\text{m}^3/\text{h}$ | 105  | 230  |
| 21040 | $\text{m}^3/\text{h}$ | 110  | 240  |
| 21080 | $\text{m}^3/\text{h}$ | 120  | 245  |
| 21130 | $\text{m}^3/\text{h}$ | 120  | 260  |
| 21150 | $\text{m}^3/\text{h}$ | 120  | 265  |
| 21220 | $\text{m}^3/\text{h}$ | 130  | 285  |
| 21290 | $\text{m}^3/\text{h}$ | 140  | 295  |

| MODEL             | TCAVBZ                                  | -                                       |
|-------------------|---|---|
|                   | TCAVIZ                                  | -                                       |
|                   | TCAVSZ                                  | TCAVSZ                                  |
| <b>2770÷21290</b> | $t_{\max} = 45^{\circ}\text{C}$ (1) (2) | $t_{\max} = 42^{\circ}\text{C}$ (1) (3) |

(1) Evaporator water temperature (IN/OUT) 12/7

(2) Maximum external air temperature with unit in standard operation running on full.

(3) Maximum external air temperature with unit in silenced mode.

## Use of antifreeze solutions

The use of ethylene glycol is necessary if the user wishes to avoid draining the water from the hydraulic circuit during the winter shutdown, or if the unit is required to supply chilled water at temperatures lower than 4°C. The addition of glycol changes the physical properties of the water and consequently the unit's performance.

The proper glycol percentage to be put into the system can be determined by selecting the most exacting of the operating conditions detailed below.

## Anti-freeze protection during seasonal shutdown

- Table shows the multipliers to obtain the changes in the unit's performance according to the necessary percentages of ethylene glycol.
- The multipliers refer to the following conditions: condenser inlet air temperature 35°C; chilled water temperature 7°C; water  $\Delta t$  at the evaporator 5°C.
- For different operating conditions the same multipliers can be used since the amount of change is negligible.
- A trace electrical heater (accessory RA) reduces the freezing risk during winter shutdowns.

**Table “I”: TCAVBZ-TCAVIZ-TCAVSZ: 2770 ÷ 21290**

|                              |       |       |       |       |       |       |       |
|------------------------------|-------|-------|-------|-------|-------|-------|-------|
| Minimum ambient air temp. °C | 2     | 0     | -3    | -6    | -10   | -15   | -20   |
| % glycol in weight           | 10    | 15    | 20    | 25    | 30    | 35    | 40    |
| Freezing temperature °C      | -5    | -7    | -10   | -13   | -16   | -20   | -25   |
| fc G                         | 1,025 | 1,039 | 1,054 | 1,072 | 1,093 | 1,116 | 1,140 |
| fc $\Delta p_w$              | 1,085 | 1,128 | 1,191 | 1,255 | 1,319 | 1,383 | 1,468 |
| fc QF                        | 0,975 | 0,967 | 0,963 | 0,956 | 0,948 | 0,944 | 0,937 |
| fc P                         | 0,993 | 0,991 | 0,990 | 0,988 | 0,986 | 0,983 | 0,981 |

fc G = correction factor for glycol water flow to the evaporator

fc  $\Delta p_w$  = correction factor for pressure drops through the evaporator

fc QF = correction factor for cooling capacity

fc P = correction factor for total power consumption



# TCAVBZ-TCAVIZ 2770 ÷ 21040

## ACCESSORIES DS15 and RC100: performances and pressure drops

| MODEL TCAVBZ - TCAVIZ                |      | 2770        |             | 2830       |             |  |  |  |  |
|--------------------------------------|------|-------------|-------------|------------|-------------|--|--|--|--|
| <b>STANDARD-SOUNDPROOFED VERSION</b> |      |             |             |            |             |  |  |  |  |
| <b>Technical data</b>                |      |             |             |            |             |  |  |  |  |
| <b>RC100 - 100% recuperator</b>      |      |             |             |            |             |  |  |  |  |
| Inlet/outlet water temperature       | °C   | 35/40 (**)  | 40/45 (*)   | 45/50 (**) | 35/40 (**)  |  |  |  |  |
| Nominal heating capacity (*)         | kW   | 959         | 945         | 927        | 1048        |  |  |  |  |
| Recuperator nominal water flow       | m³/h | 166,7       | 164,6       | 164,8      | 182,2       |  |  |  |  |
| Recuperator nominal pressure drops   | kPa  | 64          | 62          | 63         | 58          |  |  |  |  |
| Recuperator water contents           | L    | 76,6        | 76,6        | 76,6       | 89,3        |  |  |  |  |
| <b>DS15 - Desuperheater</b>          |      |             |             |            |             |  |  |  |  |
| Inlet/outlet water temperature       | °C   | 40/50 (***) | 50/60 (***) | -          | 40/50 (***) |  |  |  |  |
| Nominal heating capacity (*)         | kW   | 132         | 102         | -          | 145         |  |  |  |  |
| Recuperator nominal water flow       | m³/h | 11,6        | 9,0         | -          | 12,8        |  |  |  |  |
| Recuperator nominal pressure drops   | kPa  | 48          | 31          | -          | 57          |  |  |  |  |
| Recuperator water contents           | L    | 15,4        | 15,4        | -          | 15,4        |  |  |  |  |
| MODEL TCAVBZ - TCAVIZ                |      | 2890        |             | 2960       |             |  |  |  |  |
| <b>STANDARD-SOUNDPROOFED VERSION</b> |      |             |             |            |             |  |  |  |  |
| <b>Technical data</b>                |      |             |             |            |             |  |  |  |  |
| <b>RC100 - 100% recuperator</b>      |      |             |             |            |             |  |  |  |  |
| Inlet/outlet water temperature       | °C   | 35/40 (**)  | 40/45 (*)   | 45/50 (**) | 35/40 (**)  |  |  |  |  |
| Nominal heating capacity (*)         | kW   | 1125        | 1108        | 1090       | 1202        |  |  |  |  |
| Recuperator nominal water flow       | m³/h | 195,6       | 193,0       | 193,7      | 209         |  |  |  |  |
| Recuperator nominal pressure drops   | kPa  | 48          | 47          | 47         | 50          |  |  |  |  |
| Recuperator water contents           | L    | 102         | 102         | 102        | 107,2       |  |  |  |  |
| <b>DS15 - Desuperheater</b>          |      |             |             |            |             |  |  |  |  |
| Inlet/outlet water temperature       | °C   | 40/50 (***) | 50/60 (***) | -          | 40/50 (***) |  |  |  |  |
| Nominal heating capacity (*)         | kW   | 155         | 120         | -          | 166         |  |  |  |  |
| Recuperator nominal water flow       | m³/h | 13,7        | 10,5        | -          | 14,6        |  |  |  |  |
| Recuperator nominal pressure drops   | kPa  | 64          | 40          | -          | 73          |  |  |  |  |
| Recuperator water contents           | L    | 15,4        | 15,4        | -          | 17,2        |  |  |  |  |
| MODEL TCAVBZ - TCAVIZ                |      | 21010       |             | 21040      |             |  |  |  |  |
| <b>STANDARD-SOUNDPROOFED VERSION</b> |      |             |             |            |             |  |  |  |  |
| <b>Technical data</b>                |      |             |             |            |             |  |  |  |  |
| <b>RC100 - 100% recuperator</b>      |      |             |             |            |             |  |  |  |  |
| Inlet/outlet water temperature       | °C   | 35/40 (**)  | 40/45 (*)   | 45/50 (**) | 35/40 (**)  |  |  |  |  |
| Nominal heating capacity (*)         | kW   | 1271        | 1252        | 1234       | 1301        |  |  |  |  |
| Recuperator nominal water flow       | m³/h | 221,0       | 218,1       | 219,2      | 226,3       |  |  |  |  |
| Recuperator nominal pressure drops   | kPa  | 51          | 49          | 50         | 53          |  |  |  |  |
| Recuperator water contents           | L    | 112,4       | 112,4       | 112,4      | 112,4       |  |  |  |  |
| <b>DS15 - Desuperheater</b>          |      |             |             |            |             |  |  |  |  |
| Inlet/outlet water temperature       | °C   | 40/50 (***) | 50/60 (***) | -          | 40/50 (***) |  |  |  |  |
| Nominal heating capacity (*)         | kW   | 175         | 131         | -          | 180         |  |  |  |  |
| Recuperator nominal water flow       | m³/h | 15,4        | 11,5        | -          | 15,9        |  |  |  |  |
| Recuperator nominal pressure drops   | kPa  | 54          | 32          | -          | 57          |  |  |  |  |
| Recuperator water contents           | L    | 19          | 19          | -          | 19          |  |  |  |  |

(\*) Heating capacity with recuperator and desuperheater fouling factor of  $0,35 \times 10^{-4} \text{ m}^2 \text{ K/W}$ .

(\*\*) Conditions refer to the unit complete with condensation control (FI10) with standard setting and chilled water temperature  $7^\circ\text{C}$ , with evaporator temperature differential 5 K.

(\*\*\*) Conditions refer to the unit complete with condensation control (FI10) with the appropriate setting (expressly requested at the time of ordering) and chilled water temperature  $7^\circ\text{C}$ , with evaporator temperature differential 5 K.

(\*\*\*) Conditions refer to the unit with chilled water temperature  $7^\circ\text{C}$ , with evaporator temperature differential 5 K.

### Operating limits:

#### ○ RC100:

- temperature of hot water produced  $35 \div 50^\circ\text{C}$  with permitted water temperature differential  $4 \div 6 \text{ K}$ .
- the minimum permitted inlet water temperature is  $30^\circ\text{C}$ .

If the unit is equipped with the accessory RC100 the FI10 accessory must be used.

#### ○ DS15:

- temperature of hot water produced  $45 \div 60^\circ\text{C}$  with maximum permitted water temperature differential  $10 \text{ K}$ .
- the minimum permitted inlet water temperature is  $40^\circ\text{C}$ .

### ATTENTION!

Units fitted with a heat recovery placed in series with the compressor must be used in compliance with current local laws.

Hot water for domestic use can be produced only with the use of an additional heat exchanger which is suited to the purpose. Refer to current laws and standards in the place of installation.



# TCAVBZ-TCAVIZ 21080 ÷ 21290

## ACCESSORIES DS15 and RC100: performances and pressure drops

| MODEL TCAVBZ - TCAVIZ              |      | 21080       | 21130       |
|------------------------------------|------|-------------|-------------|
| STANDARD-SOUNDPROOFED VERSION      |      |             |             |
| <b>Technical data</b>              |      |             |             |
| <b>RC100 - 100% recuperator</b>    |      |             |             |
| Inlet/outlet water temperature     | °C   | 35/40 (**)  | 40/45 (*)   |
| Nominal heating capacity (•)       | kW   | 1352        | 1333        |
| Recuperator nominal water flow     | m³/h | 235,1       | 232,2       |
| Recuperator nominal pressure drops | kPa  | 57          | 55          |
| Recuperator water contents         | L    | 112,4       | 112,4       |
| <b>DS15 - Desuperheater</b>        |      |             |             |
| Inlet/outlet water temperature     | °C   | 40/50 (***) | 50/60 (***) |
| Nominal heating capacity (•)       | kW   | 187         | 142         |
| Recuperator nominal water flow     | m³/h | 16,5        | 12,4        |
| Recuperator nominal pressure drops | kPa  | 61          | 37          |
| Recuperator water contents         | L    | 19          | 19          |
| MODEL TCAVBZ - TCAVIZ              |      | 21150       | 21220       |
| STANDARD-SOUNDPROOFED VERSION      |      |             |             |
| <b>Technical data</b>              |      |             |             |
| <b>RC100 - 100% recuperator</b>    |      |             |             |
| Inlet/outlet water temperature     | °C   | 35/40 (**)  | 40/45 (*)   |
| Nominal heating capacity (•)       | kW   | 1437        | 1419        |
| Recuperator nominal water flow     | m³/h | 249,8       | 247,2       |
| Recuperator nominal pressure drops | kPa  | 56          | 55          |
| Recuperator water contents         | L    | 121,2       | 121,2       |
| <b>DS15 - Desuperheater</b>        |      |             |             |
| Inlet/outlet water temperature     | °C   | 40/50 (***) | 50/60 (***) |
| Nominal heating capacity (•)       | kW   | 199         | 161         |
| Recuperator nominal water flow     | m³/h | 17,5        | 14,1        |
| Recuperator nominal pressure drops | kPa  | 68          | 46          |
| Recuperator water contents         | L    | 19          | 19          |
| MODEL TCAVBZ - TCAVIZ              |      | 21290       |             |
| STANDARD-SOUNDPROOFED VERSION      |      |             |             |
| <b>Technical data</b>              |      |             |             |
| <b>RC100 - 100% recuperator</b>    |      |             |             |
| Inlet/outlet water temperature     | °C   | 35/40 (**)  | 40/45 (*)   |
| Nominal heating capacity (•)       | kW   | 1599        | 1589        |
| Recuperator nominal water flow     | m³/h | 278,1       | 276,8       |
| Recuperator nominal pressure drops | kPa  | 50          | 49          |
| Recuperator water contents         | L    | 149         | 149         |
| <b>DS15 - Desuperheater</b>        |      |             |             |
| Inlet/outlet water temperature     | °C   | 40/50 (***) | 50/60 (***) |
| Nominal heating capacity (•)       | kW   | 222         | 167         |
| Recuperator nominal water flow     | m³/h | 19,6        | 14,6        |
| Recuperator nominal pressure drops | kPa  | 61          | 37          |
| Recuperator water contents         | L    | 22,4        | 22,4        |

(•) Heating capacity with recuperator and desuperheater fouling factor of  $0,35 \times 10^{-4} \text{ m}^2 \text{ K/W}$ .

(\*) Conditions refer to the unit complete with condensation control (F110) with standard setting and chilled water temperature 7°C, with evaporator temperature differential 5 K.

(\*\*) Conditions refer to the unit complete with condensation control (F110) with the appropriate setting (expressly requested at the time of ordering) and chilled water temperature 7°C, with evaporator temperature differential 5 K.

(\*\*\*) Conditions refer to the unit with chilled water temperature 7°C, with evaporator temperature differential 5 K.

### Operating limits:

#### ○ RC100:

- temperature of hot water produced 35÷50°C with permitted water temperature differential 4÷6 K.

- the minimum permitted inlet water temperature is 30°C.

- If the unit is equipped with the accessory RC100 the F110 accessory must be used.

#### ○ DS15:

- temperature of hot water produced 45÷60°C with maximum permitted water temperature differential 10 K.

- the minimum permitted inlet water temperature is 40°C.

### ATTENTION!

Units fitted with a heat recovery placed in series with the compressor must be used in compliance with current local laws.

Hot water for domestic use can be produced only with the use of an additional heat exchanger which is suited to the purpose. Refer to current laws and standards in the place of installation.



TCAVSZ 2770 ÷ 21040

ACCESSORIES DS15 and RC100: performances and pressure drops

| MODEL TCAVSZ                       |      | 2770        |             | 2830       |             |
|------------------------------------|------|-------------|-------------|------------|-------------|
| SILENCED VERSION                   |      |             |             |            |             |
| Technical data                     |      |             |             |            |             |
| <b>RC100 - 100% recuperator</b>    |      |             |             |            |             |
| Inlet/outlet water temperature     | °C   | 35/40 (**)  | 40/45 (*)   | 45/50 (**) | 35/40 (**)  |
| Nominal heating capacity (*)       | kW   | 959         | 945         | 927        | 1048        |
| Recuperator nominal water flow     | m³/h | 166,7       | 164,6       | 164,8      | 182,2       |
| Recuperator nominal pressure drops | kPa  | 64          | 62          | 63         | 58          |
| Recuperator water contents         | L    | 76,6        | 76,6        | 76,6       | 89,3        |
| <b>DS15 - Desuperheater</b>        |      |             |             |            |             |
| Inlet/outlet water temperature     | °C   | 40/50 (***) | 50/60 (***) | -          | 40/50 (***) |
| Nominal heating capacity (*)       | kW   | 131         | 94          | -          | 143         |
| Recuperator nominal water flow     | m³/h | 11,6        | 8,2         | -          | 12,6        |
| Recuperator nominal pressure drops | kPa  | 48          | 26          | -          | 56          |
| Recuperator water contents         | L    | 15,4        | 15,4        | -          | 15,4        |
| MODEL TCAVSZ                       |      | 2890        |             | 2960       |             |
| SILENCED VERSION                   |      |             |             |            |             |
| Technical data                     |      |             |             |            |             |
| <b>RC100 - 100% recuperator</b>    |      |             |             |            |             |
| Inlet/outlet water temperature     | °C   | 35/40 (**)  | 40/45 (*)   | 45/50 (**) | 35/40 (**)  |
| Nominal heating capacity (*)       | kW   | 1125        | 1108        | 1090       | 1202        |
| Recuperator nominal water flow     | m³/h | 195,6       | 193,0       | 193,7      | 209         |
| Recuperator nominal pressure drops | kPa  | 48          | 47          | 47         | 50          |
| Recuperator water contents         | L    | 102         | 102         | 102        | 107,2       |
| <b>DS15 - Desuperheater</b>        |      |             |             |            |             |
| Inlet/outlet water temperature     | °C   | 40/50 (***) | 50/60 (***) | -          | 40/50 (***) |
| Nominal heating capacity (*)       | kW   | 154         | 108         | -          | 163         |
| Recuperator nominal water flow     | m³/h | 13,6        | 9,4         | -          | 14,4        |
| Recuperator nominal pressure drops | kPa  | 64          | 33          | -          | 70          |
| Recuperator water contents         | L    | 15,4        | 15,4        | -          | 17,2        |
| MODEL TCAVSZ                       |      | 21010       |             | 21040      |             |
| SILENCED VERSION                   |      |             |             |            |             |
| Technical data                     |      |             |             |            |             |
| <b>RC100 - 100% recuperator</b>    |      |             |             |            |             |
| Inlet/outlet water temperature     | °C   | 35/40 (**)  | 40/45 (*)   | 45/50 (**) | 35/40 (**)  |
| Nominal heating capacity (*)       | kW   | 1271        | 1252        | 1234       | 1301        |
| Recuperator nominal water flow     | m³/h | 221,0       | 218,1       | 219,2      | 226,3       |
| Recuperator nominal pressure drops | kPa  | 51          | 49          | 50         | 53          |
| Recuperator water contents         | L    | 112,4       | 112,4       | 112,4      | 112,4       |
| <b>DS15 - Desuperheater</b>        |      |             |             |            |             |
| Inlet/outlet water temperature     | °C   | 40/50 (***) | 50/60 (***) | -          | 40/50 (***) |
| Nominal heating capacity (*)       | kW   | 173         | 116         | -          | 177         |
| Recuperator nominal water flow     | m³/h | 15,3        | 10,2        | -          | 15,6        |
| Recuperator nominal pressure drops | kPa  | 53          | 26          | -          | 55          |
| Recuperator water contents         | L    | 19          | 19          | -          | 19          |

(\*) Heating capacity with recuperator and desuperheater fouling factor of  $0,35 \times 10^{-4} \text{ m}^2 \text{ K/W}$ .

(\*) Conditions refer to the unit complete with condensation control (FI10) with standard setting and chilled water temperature 7°C, with evaporator temperature differential 5 K.

(\*\*) Conditions refer to the unit complete with condensation control (FI10) with the appropriate setting (expressly requested at the time of ordering) and chilled water temperature 7°C, with evaporator temperature differential 5 K.

(\*\*\*) Conditions refer to the unit with chilled water temperature 7°C, with evaporator temperature differential 5 K.

#### Operating limits:

##### ○ RC100:

- temperature of hot water produced 35÷50°C with permitted water temperature differential 4÷6 K.

- the minimum permitted inlet water temperature is 30°C.

- If the unit is equipped with the accessory RC100 the FI10 accessory must be used.

##### ○ DS15:

- temperature of hot water produced 45÷60°C with maximum permitted water temperature differential 10 K.

- the minimum permitted inlet water temperature is 40°C.

#### ATTENTION!

Units fitted with a heat recovery placed in series with the compressor must be used in compliance with current local laws.

Hot water for domestic use can be produced only with the use of an additional heat exchanger which is suited to the purpose. Refer to current laws and standards in the place of installation.

| MODEL TCAVSZ                       |      | 21080      |           |            | 21130      |           |            |  |  |  |  |  |  |
|------------------------------------|------|------------|-----------|------------|------------|-----------|------------|--|--|--|--|--|--|
| <b>SILENCED VERSION</b>            |      |            |           |            |            |           |            |  |  |  |  |  |  |
| <b>Technical data</b>              |      |            |           |            |            |           |            |  |  |  |  |  |  |
| <b>RC100 - 100% recuperator</b>    |      |            |           |            |            |           |            |  |  |  |  |  |  |
| Inlet/outlet water temperature     | °C   | 35/40 (**) | 40/45 (*) | 45/50 (**) | 35/40 (**) | 40/45 (*) | 45/50 (**) |  |  |  |  |  |  |
| Nominal heating capacity (*)       | kW   | 1352       | 1333      | 1309       | 1421       | 1404      | 1387       |  |  |  |  |  |  |
| Recuperator nominal water flow     | m³/h | 235,1      | 232,2     | 232,7      | 247,1      | 244,6     | 246,5      |  |  |  |  |  |  |
| Recuperator nominal pressure drops | kPa  | 57         | 55        | 56         | 55         | 54        | 54         |  |  |  |  |  |  |
| Recuperator water contents         | L    | 112,4      | 112,4     | 112,4      | 121,2      | 121,2     | 121,2      |  |  |  |  |  |  |

| <b>DS15 - Desuperheater</b>        |      |             |             |   |           |           |   |
|------------------------------------|------|-------------|-------------|---|-----------|-----------|---|
| Inlet/outlet water temperature     | °C   | 40/50 (***) | 50/60 (***) | - | 50/60 (*) | 60/70 (*) | - |
| Nominal heating capacity (*)       | kW   | 184         | 129         | - | 195       | 131       | - |
| Recuperator nominal water flow     | m³/h | 16,2        | 11,3        | - | 17,2      | 11,5      | - |
| Recuperator nominal pressure drops | kPa  | 59          | 31          | - | 65        | 32        | - |
| Recuperator water contents         | L    | 19          | 19          | - | 19        | 19        | - |

| MODEL TCAVSZ                       |      | 21150       |             |            | 21220       |             |            |  |  |  |  |  |  |
|------------------------------------|------|-------------|-------------|------------|-------------|-------------|------------|--|--|--|--|--|--|
| <b>SILENCED VERSION</b>            |      |             |             |            |             |             |            |  |  |  |  |  |  |
| <b>Technical data</b>              |      |             |             |            |             |             |            |  |  |  |  |  |  |
| <b>RC100 - 100% recuperator</b>    |      |             |             |            |             |             |            |  |  |  |  |  |  |
| Inlet/outlet water temperature     | °C   | 35/40 (**)  | 40/45 (*)   | 45/50 (**) | 35/40 (**)  | 40/45 (*)   | 45/50 (**) |  |  |  |  |  |  |
| Nominal heating capacity (*)       | kW   | 1437        | 1419        | 1402       | 1518        | 1504        | 1493       |  |  |  |  |  |  |
| Recuperator nominal water flow     | m³/h | 249,8       | 247,2       | 249,1      | 264,0       | 262,0       | 265,3      |  |  |  |  |  |  |
| Recuperator nominal pressure drops | kPa  | 56          | 55          | 55         | 54          | 54          | 55         |  |  |  |  |  |  |
| Recuperator water contents         | L    | 121,2       | 121,2       | 121,2      | 135,1       | 135,1       | 135,1      |  |  |  |  |  |  |
| <b>DS15 - Desuperheater</b>        |      |             |             |            |             |             |            |  |  |  |  |  |  |
| Inlet/outlet water temperature     | °C   | 40/50 (***) | 50/60 (***) | -          | 40/50 (***) | 50/60 (***) | -          |  |  |  |  |  |  |
| Nominal heating capacity (*)       | kW   | 196         | 144         | -          | 209         | 148         | -          |  |  |  |  |  |  |
| Recuperator nominal water flow     | m³/h | 17,3        | 12,6        | -          | 18,4        | 12,9        | -          |  |  |  |  |  |  |
| Recuperator nominal pressure drops | kPa  | 66          | 38          | -          | 74          | 40          | -          |  |  |  |  |  |  |
| Recuperator water contents         | L    | 19          | 19          | -          | 20,7        | 20,7        | -          |  |  |  |  |  |  |

| MODEL TCAVSZ                       |      | 21290       |             |            |  |  |  |
|------------------------------------|------|-------------|-------------|------------|--|--|--|
| <b>SILENCED VERSION</b>            |      |             |             |            |  |  |  |
| <b>Technical data</b>              |      |             |             |            |  |  |  |
| <b>RC100 - 100% recuperator</b>    |      |             |             |            |  |  |  |
| Inlet/outlet water temperature     | °C   | 35/40 (**)  | 40/45 (*)   | 45/50 (**) |  |  |  |
| Nominal heating capacity (*)       | kW   | 1599        | 1589        | 1583       |  |  |  |
| Recuperator nominal water flow     | m³/h | 278,1       | 276,8       | 281,2      |  |  |  |
| Recuperator nominal pressure drops | kPa  | 50          | 49          | 51         |  |  |  |
| Recuperator water contents         | L    | 149         | 149         | 149        |  |  |  |
| <b>DS15 - Desuperheater</b>        |      |             |             |            |  |  |  |
| Inlet/outlet water temperature     | °C   | 40/50 (***) | 50/60 (***) | -          |  |  |  |
| Nominal heating capacity (*)       | kW   | 221         | 151         | -          |  |  |  |
| Recuperator nominal water flow     | m³/h | 19,5        | 13,2        | -          |  |  |  |
| Recuperator nominal pressure drops | kPa  | 61          | 31          | -          |  |  |  |
| Recuperator water contents         | L    | 22,4        | 22,4        | -          |  |  |  |

(\*) Heating capacity with recuperator and desuperheater fouling factor of  $0,35 \times 10^{-4} \text{ m}^2 \text{ K/W}$ .

(\*\*) Conditions refer to the unit complete with condensation control (F110) with standard setting and chilled water temperature 7°C, with evaporator temperature differential 5 K.

(\*\*\*) Conditions refer to the unit complete with condensation control (F110) with the appropriate setting (expressly requested at the time of ordering) and chilled water temperature 7°C, with evaporator temperature differential 5 K.

(\*\*\*\*) Conditions refer to the unit with chilled water temperature 7°C, with evaporator temperature differential 5 K.

### Operating limits:

#### ○ RC100:

- temperature of hot water produced 35÷50°C with permitted water temperature differential 4÷6 K.

- the minimum permitted inlet water temperature is 30°C.

- If the unit is equipped with the accessory RC100 the F110 accessory must be used.

#### ○ DS15:

- temperature of hot water produced 45÷60°C with maximum permitted water temperature differential 10 K.

- the minimum permitted inlet water temperature is 40°C.

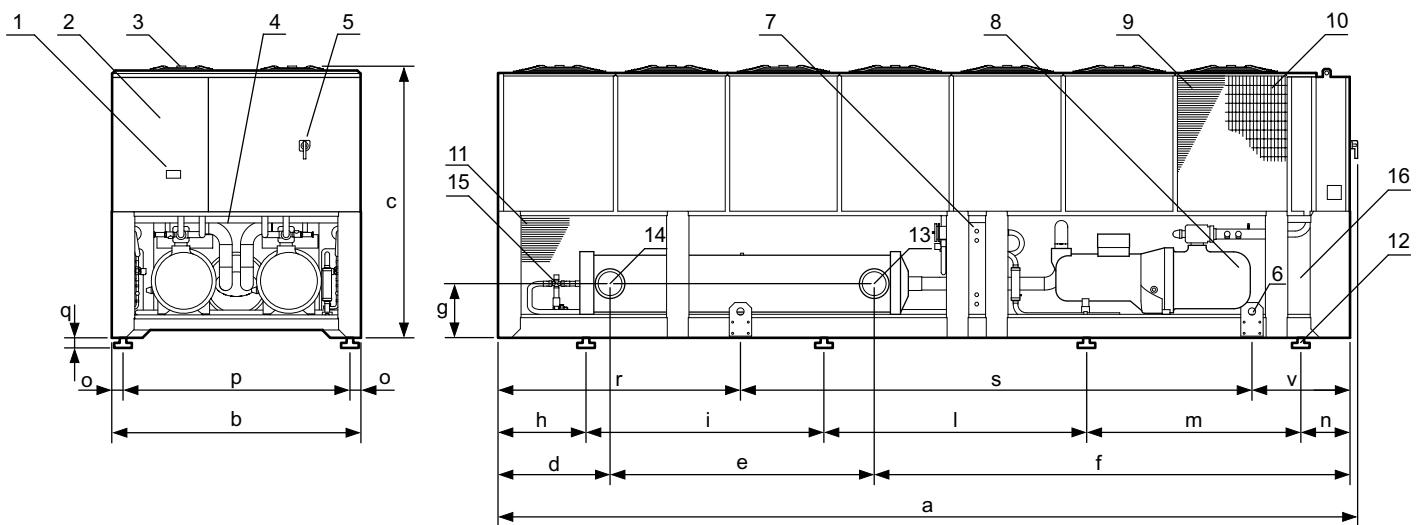
### ATTENTION!

Units fitted with a heat recovery placed in series with the compressor must be used in compliance with current local laws.

Hot water for domestic use can be produced only with the use of an additional heat exchanger which is suited to the purpose. Refer to current laws and standards in the place of installation.

# TCAVBZ - TCAVIZ - TCAVSZ 2770 ÷ 2890: overall dimensions and installation clearances

## TCAVBZ - TCAVIZ - TCAVSZ: 2770 - 2830 - 2890



1. Electric panel
2. Electrical panel
3. Fan
4. Power input
5. Main isolator switch
6. Hoisting hook
7. Refrigerant circuit pressure gauges A/B
8. Compressor

9. Coil
10. Coil protection grille (accessory)
11. Lower compartment protection grilles (accessory)
12. Vibration damper (accessory)
13. Evaporator water inlet "Victaulic fittings"
14. Evaporator water outlet "Victaulic fittings"
15. Electronic expansion valve
16. Soundproofing TCAVIZ

| MODEL                                     | 2770   | 2830   | 2890   |      |
|---|--------|--------|--------|------|
| <b>Dimensions</b>                         |        |        |        |      |
| a   | mm     | 7680   | 7680   | 7680 |
| b   | mm     | 2260   | 2260   | 2260 |
| c   | mm     | 2430   | 2430   | 2430 |
| d   | mm     | 1001   | 1000   | 1000 |
| e   | mm     | 2360   | 2360   | 2360 |
| f   | mm     | 4251   | 4250   | 4250 |
| g   | mm     | 484    | 484    | 484  |
| h   | mm     | 806    | 806    | 806  |
| i   | mm     | 2000   | 2000   | 2000 |
| l   | mm     | 2950   | 2950   | 2950 |
| m   | mm     | 1650   | 1650   | 1650 |
| n   | mm     | 206    | 206    | 206  |
| o   | mm     | 80     | 80     | 80   |
| p   | mm     | 2100   | 2100   | 2100 |
| q (*)                                     | mm     | 100    | 100    | 100  |
| r   | mm     | 2166   | 2166   | 2166 |
| s   | mm     | 4570   | 4570   | 4570 |
| t   | mm     | -      | -      | -    |
| u   | mm     | -      | -      | -    |
| v   | mm     | 876    | 876    | 876  |
| Evaporator inlet/outlet water connections | DN 200 | DN 200 | DN 200 |      |

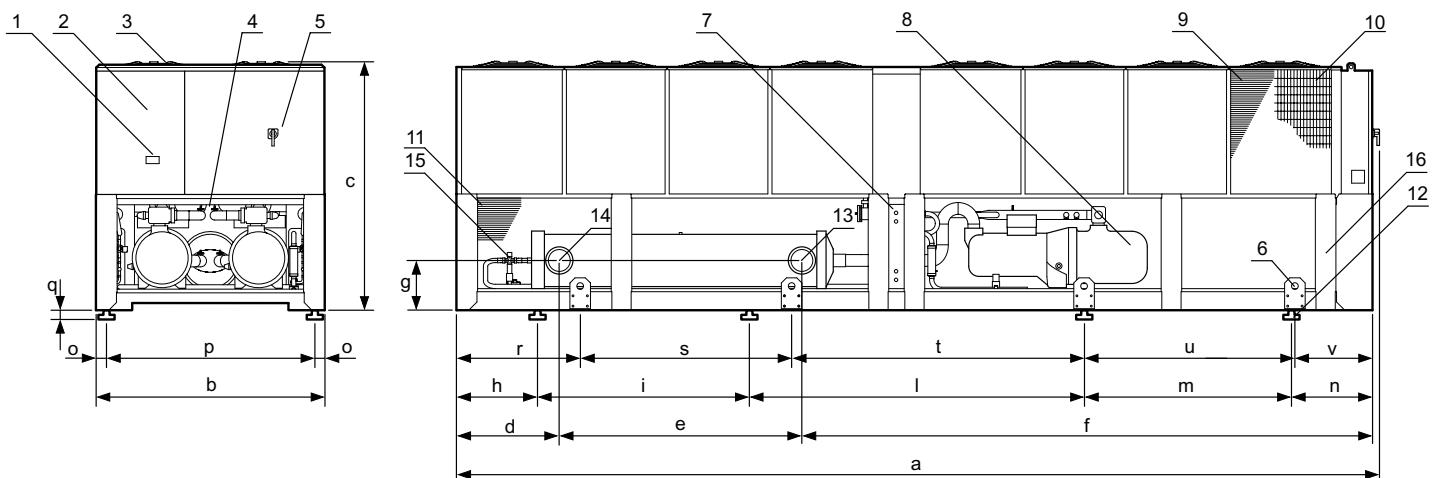
(\*) The dimensions are approximate for the presence of a leveling jack on the antivibration mounting.

### ATTENTION!

The desuperheater(DS15) and heat recovery (RC100) accessories were not dimensioned because the data is subject to evaluation and modification by our technical office. Contact our pre-sales office for any further information.

# TCAVBZ - TCAVIZ - TCAVSZ 2960 / 21010: overall dimensions and installation clearances

## TCAVBZ - TCAVIZ - TCAVSZ: 2960 - 21010



1. Electric panel
2. Electrical panel
3. Fan
4. Power input
5. Main isolator switch
6. Hoisting hook
7. Refrigerant circuit pressure gauges A/B
8. Compressor

9. Coil
10. Coil protection grille (accessory)
11. Lower compartment protection grilles (accessory)
12. Vibration damper (accessory)
13. Evaporator water inlet "Victaulic fittings"
14. Evaporator water outlet "Victaulic fittings"
15. Electronic expansion valve
16. Soundproofing TCAVIZ

| MODEL                                     | 2960   | 21010  |
|---|--------|--------|
| <b>Dimensions</b>                         |        |        |
| a   | mm     | 8980   |
| b   | mm     | 2260   |
| c   | mm     | 2430   |
| d   | mm     | 1001   |
| e   | mm     | 2360   |
| f   | mm     | 5551   |
| g   | mm     | 484    |
| h   | mm     | 806    |
| i   | mm     | 2000   |
| l   | mm     | 3300   |
| m   | mm     | 2000   |
| n   | mm     | 806    |
| o   | mm     | 80     |
| p   | mm     | 2100   |
| q ("")                                    | mm     | 100    |
| r   | mm     | 1204   |
| s   | mm     | 2057   |
| t   | mm     | 2845   |
| u   | mm     | 2051   |
| v   | mm     | 755    |
| Evaporator inlet/outlet water connections | DN 200 | DN 200 |

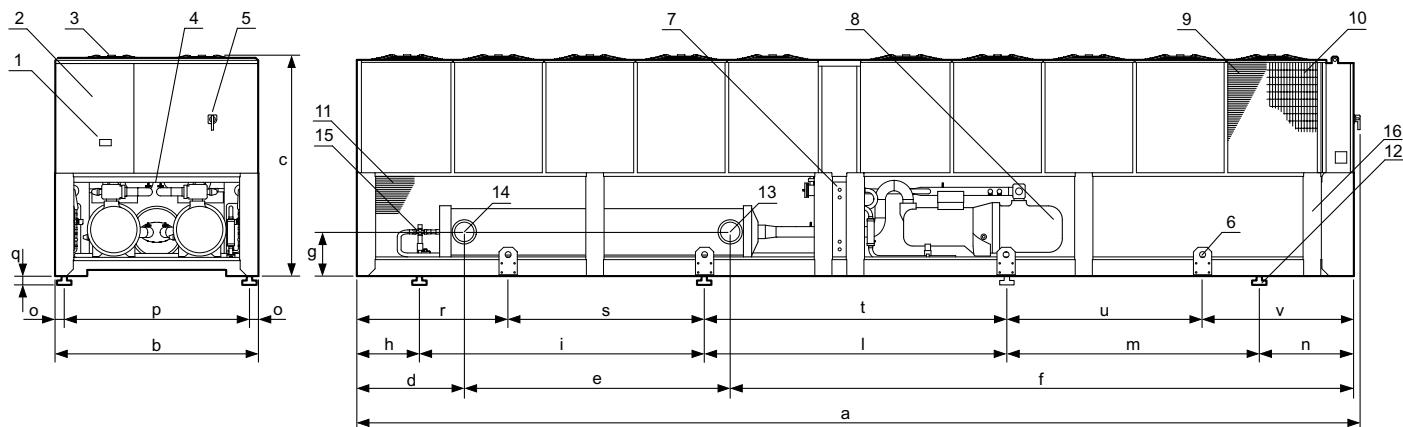
(\*) The dimensions are approximate for the presence of a leveling jack on the antivibration mounting.

### ATTENTION!

The desuperheater(DS15) and heat recovery (RC100) accessories were not dimensioned because the data is subject to evaluation and modification by our technical office. Contact our pre-sales office for any further information.

# TCAVBZ - TCAVIZ - TCAVSZ 21040 ÷ 21290: overall dimensions and installation clearances

## TCAVBZ - TCAVIZ - TCAVSZ: 21040 - 21080 - 21130 - 21150 - 21220 - 21290



- |  |  |
|--|--|
| 1. Electric panel                          | 9. Coil  |
| 2. Electrical panel                        | 10. Coil protection grille (accessory)               |
| 3. Fan                                     | 11. Lower compartment protection grilles (accessory) |
| 4. Power input                             | 12. Vibration damper (accessory)                     |
| 5. Main isolator switch                    | 13. Evaporator water inlet "Victaulic fittings"      |
| 6. Hoisting hook                           | 14. Evaporator water outlet "Victaulic fittings"     |
| 7. Refrigerant circuit pressure gauges A/B | 15. Electronic expansion valve                       |
| 8. Compressor                              | 16. Soundproofing TCAVIZ                             |

| MODEL                                     | 21040 | 21080  | 21130  | 21150  | 21220  | 21290  |
|---|-------|--------|--------|--------|--------|--------|
| <b>Dimensions</b>                         |       |        |        |        |        |        |
| a   | mm    | 9980   | 10980  | 10980  | 10980  | 10980  |
| b   | mm    | 2260   | 2260   | 2260   | 2260   | 2260   |
| c   | mm    | 2430   | 2430   | 2430   | 2430   | 2430   |
| d   | mm    | 1176   | 1176   | 1176   | 1176   | 1176   |
| e   | mm    | 2910   | 2910   | 2910   | 2910   | 2910   |
| f   | mm    | 5826   | 6826   | 6826   | 6826   | 6826   |
| g   | mm    | 484    | 484    | 484    | 484    | 484    |
| h   | mm    | 806    | 806    | 806    | 806    | 806    |
| i   | mm    | 3000   | 3000   | 3000   | 3000   | 3000   |
| l   | mm    | 3300   | 3300   | 3300   | 3300   | 3300   |
| m   | mm    | 2000   | 3000   | 3000   | 3000   | 3000   |
| n   | mm    | 806    | 806    | 806    | 806    | 806    |
| o   | mm    | 80     | 80     | 80     | 80     | 80     |
| p   | mm    | 2100   | 2100   | 2100   | 2100   | 2100   |
| q (*)                                     | mm    | 100    | 100    | 100    | 100    | 100    |
| r   | mm    | 1656   | 1656   | 1656   | 1656   | 1656   |
| s   | mm    | 2150   | 2150   | 2150   | 2150   | 2150   |
| t   | mm    | 3300   | 3300   | 3300   | 3300   | 3300   |
| u   | mm    | 2051   | 2150   | 2150   | 2150   | 2150   |
| v   | mm    | 755    | 1656   | 1656   | 1656   | 1656   |
| Evaporator inlet/outlet water connections |       | DN 200 |

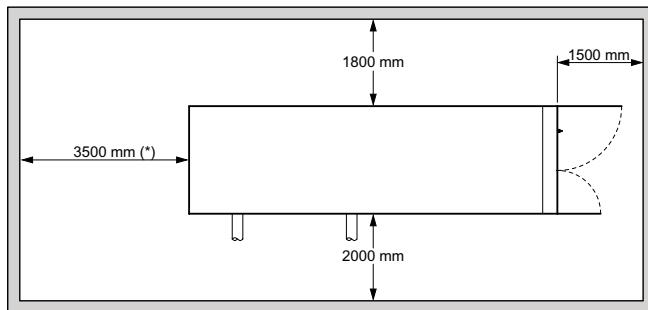
(\*) The dimensions are approximate for the presence of a leveling jack on the antivibration mounting.

### ATTENTION!

The desuperheater(DS15) and heat recovery (RC100) accessories were not dimensioned because the data is subject to evaluation and modification by our technical office. Contact our pre-sales office for any further information.

# overall dimensions and installation clearances

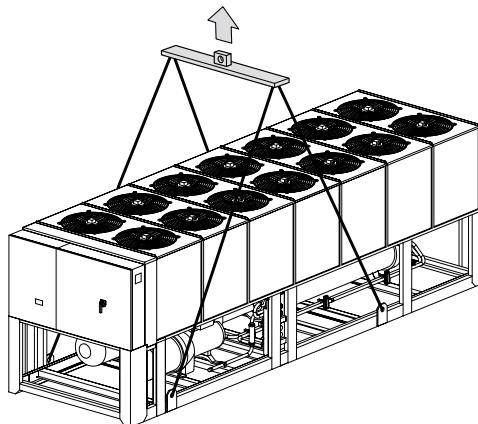
## Clearances TCAVBZ-TCAVIZ-TCAVSZ: 2770 ÷ 21290



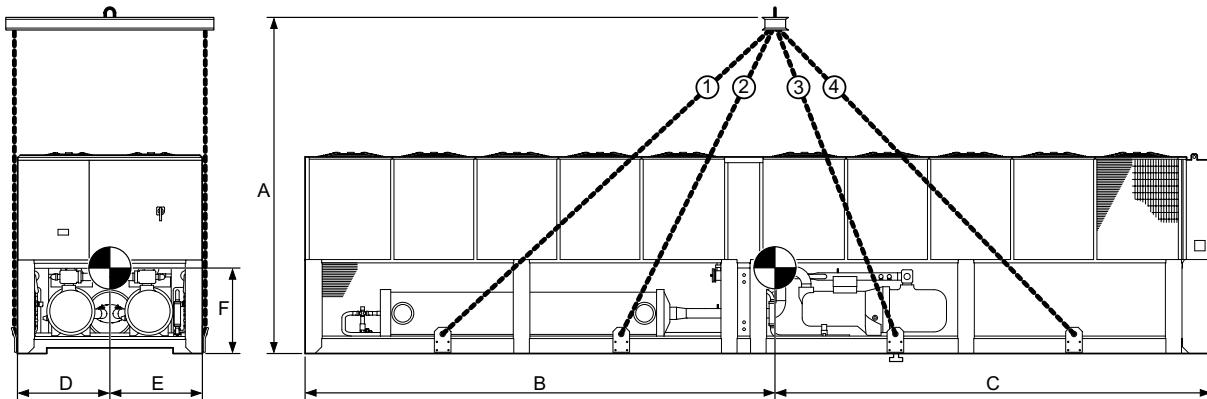
### Important note:

- The space above the unit must be free of obstacles. If the unit is completely surrounded by walls, the distances indicated are still valid, as long as at least two adjacent walls are no higher than the unit itself. The minimum space allowed in height between the top of the unit and any obstacle must not be less than 3.5m.
  - If a series of units are installed together, the minimum space between the finned coils must not be less than 2,5 m.
  - For further information contact RHOSS sales support service.
- (\*) Max distance in order to allow extracting the shell and tube exchanger.

## TCAVBZ-TCAVIZ-TCAVSZ: 2770 ÷ 2890



## TCAVBZ-TCAVIZ-TCAVSZ: 2960 ÷ 21290



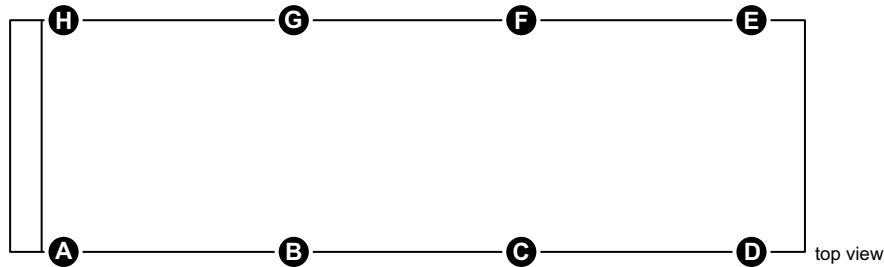
| MODEL                   | 2960 | 21010 | 21040 | 21080 | 21130 | 21150 | 21220 | 21290 |
|-------------------------|------|-------|-------|-------|-------|-------|-------|-------|
| <b>KL - Lifting kit</b> |      |       |       |       |       |       |       |       |
| A                       | mm   | 3969  | 3969  | 3858  | 3801  | 3772  | 3772  | 3773  |
| B                       | mm   | 4696  | 4694  | 5410  | 5618  | 5675  | 5675  | 5670  |
| C                       | mm   | 4216  | 4218  | 4502  | 5294  | 5237  | 5237  | 5245  |
| D                       | mm   | 1114  | 1114  | 1114  | 1114  | 1112  | 1112  | 1112  |
| E                       | mm   | 1112  | 1112  | 1112  | 1112  | 1114  | 1114  | 1113  |
| F                       | mm   | 1078  | 1077  | 1064  | 1074  | 1024  | 1026  | 1024  |
| 1                       | mm   | 5112  | 5112  | 5217  | 5330  | 5353  | 5353  | 5351  |
| 2                       | mm   | 4000  | 4000  | 3962  | 4000  | 4000  | 4000  | 4000  |
| 3                       | mm   | 3991  | 3992  | 4000  | 3864  | 3815  | 3815  | 3819  |
| 4                       | mm   | 5091  | 5093  | 5212  | 5094  | 5033  | 5036  | 5038  |

## Installation

- The unit features Victaulic fittings on the air-conditioning system water inlet and outlet and on the inlets and outlets to the heat recovery/desuperheaters, as well as welded carbon steel stubs.
- The unit should be installed observing the minimum clearances recommended in Figure 8, considering access to the hydraulic and electrical connections.
- The unit can be fitted on antivibration mountings, supplied upon request (KSA and KSAM).
- It is recommended to install air vent valves, on-off valves that isolate the unit from the rest of the system, and a filter, with a low pressure drop on the water inlet to the chiller or heat pump.

# weight distribution between the fixing points

## KSA-KSAM - Antivibration mountings models TCAVBZ-TCAVIZ-TCAVSZ: 2770 ÷ 21290



### TCAVBZ: 2770 ÷ 21290

| MODEL                | 2770 | 2830 | 2890 | 2960 | 21010 | 21040 | 21080 | 21130 | 21150 | 21220 | 21290 |
|----------------------|------|------|------|------|-------|-------|-------|-------|-------|-------|-------|
| Empty weight (*) kg  | 5950 | 6360 | 6760 | 7900 | 7920  | 7990  | 7960  | 8720  | 9160  | 9200  | 9240  |
| Weight (**) kg       | 6387 | 6793 | 7196 | 8310 | 8330  | 8393  | 8359  | 9114  | 9553  | 9572  | 9610  |
| <b>Support point</b> |      |      |      |      |       |       |       |       |       |       |       |
| A kg                 | 798  | 851  | 900  | 1039 | 1041  | 1050  | 1045  | 1140  | 1194  | 1197  | 1202  |
| B kg                 | 790  | 894  | 939  | 1087 | 1089  | 1103  | 1060  | 1182  | 1234  | 1237  | 1242  |
| C kg                 | 800  | 838  | 890  | 1026 | 1029  | 1036  | 1040  | 1126  | 1182  | 1184  | 1189  |
| D kg                 | 792  | 882  | 928  | 1074 | 1076  | 1089  | 1055  | 1167  | 1220  | 1225  | 1228  |
| E kg                 | 805  | 817  | 872  | 1004 | 1007  | 1013  | 1035  | 1111  | 1167  | 1168  | 1174  |
| F kg                 | 796  | 861  | 910  | 1052 | 1054  | 1066  | 1050  | 1153  | 1207  | 1210  | 1214  |
| G kg                 | 808  | 803  | 859  | 990  | 993   | 992   | 1029  | 1097  | 1155  | 1155  | 1161  |
| H kg                 | 798  | 847  | 898  | 1038 | 1041  | 1044  | 1045  | 1138  | 1194  | 1196  | 1200  |

### TCAVIZ - TCAVSZ: 2770 ÷ 21290

| MODEL                | 2770 | 2830 | 2890 | 2960 | 21010 | 21040 | 21080 | 21130 | 21150 | 21220 | 21290 |
|----------------------|------|------|------|------|-------|-------|-------|-------|-------|-------|-------|
| Empty weight (*) kg  | 6290 | 6700 | 7100 | 8250 | 8260  | 8340  | 8300  | 9070  | 9510  | 9560  | 9590  |
| Weight (**) kg       | 6727 | 7133 | 7536 | 8660 | 8670  | 8743  | 8699  | 9464  | 9903  | 9932  | 9960  |
| <b>Support point</b> |      |      |      |      |       |       |       |       |       |       |       |
| A kg                 | 841  | 894  | 943  | 1083 | 1083  | 1094  | 1087  | 1184  | 1238  | 1242  | 1246  |
| B kg                 | 831  | 939  | 983  | 1133 | 1134  | 1150  | 1104  | 1227  | 1279  | 1285  | 1287  |
| C kg                 | 843  | 880  | 932  | 1069 | 1071  | 1079  | 1082  | 1169  | 1225  | 1228  | 1232  |
| D kg                 | 834  | 926  | 972  | 1119 | 1120  | 1134  | 1098  | 1212  | 1265  | 1271  | 1273  |
| E kg                 | 848  | 858  | 913  | 1046 | 1048  | 1055  | 1077  | 1154  | 1210  | 1212  | 1217  |
| F kg                 | 838  | 904  | 953  | 1096 | 1097  | 1110  | 1093  | 1197  | 1251  | 1255  | 1258  |
| G kg                 | 851  | 843  | 900  | 1032 | 1034  | 1033  | 1071  | 1139  | 1197  | 1198  | 1203  |
| H kg                 | 841  | 889  | 940  | 1082 | 1083  | 1088  | 1087  | 1182  | 1238  | 1241  | 1244  |

(\*) The weight includes the accessories RPE and KRP.

(\*\*) The weight and its distribution in support points includes the accessories RPE and KRP and the amount of water contained in the heat exchanger.

### N.B.:

With the accessories RC100 and DS15 the weight of the unit must be added to the weight of the accessory indicated in the tables below:

### RC100 - Weights 100% recuperators

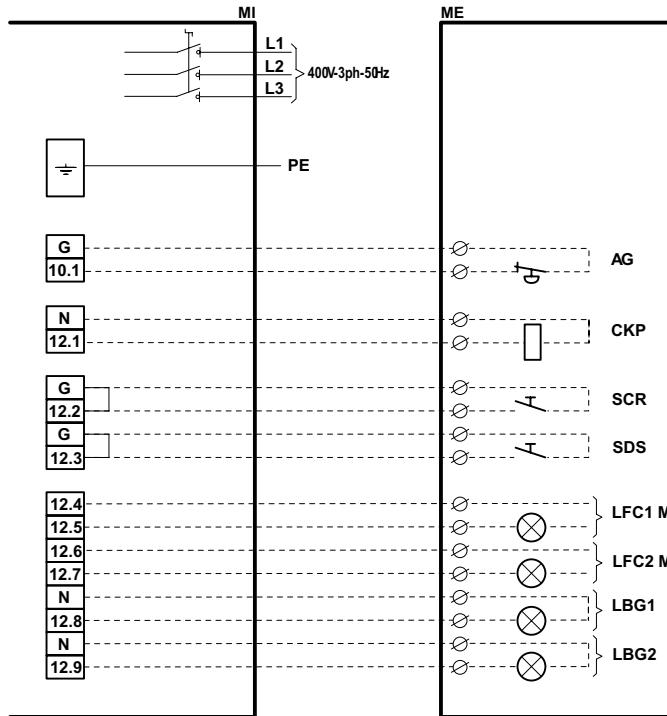
| MODEL     | 2770 | 2830 | 2890 | 2960 | 21010 | 21040 | 21080 | 21130 | 21150 | 21220 | 21290 |
|-----------|------|------|------|------|-------|-------|-------|-------|-------|-------|-------|
| Weight kg | 434  | 528  | 622  | 636  | 650   | 650   | 650   | 674   | 674   | 737   | 800   |

### DS15 - Weights 15% desuperheaters

| MODEL     | 2770 | 2830 | 2890 | 2960 | 21010 | 21040 | 21080 | 21130 | 21150 | 21220 | 21290 |
|-----------|------|------|------|------|-------|-------|-------|-------|-------|-------|-------|
| Weight kg | 182  | 182  | 182  | 188  | 194   | 194   | 194   | 194   | 194   | 199   | 204   |

# electrical connections

Models: 2770-2830-2890-2960-21010-21040-21080-21130-21150-21220-21290



## Electrical connections

- The electric panel (IP55) is accessible from the front panel of the unit.
- The connections must be carried out in accordance with the regulations in force and the electrical wiring diagrams included with the machine.
- Earthing of the machine is compulsory by law.
- Always install the unit in a sheltered area, and near the machine place an automatic main switch, or fuses, of suitable capacity and breaking power.

**MI** = Internal terminal board

**ME** = External terminal board

**AG** = General alarm

**CKP** = Evaporator pump wiring harness  
(230 VAC voltage signal)

**LBG1-2** = General lockout warning lamp -  
compressor 1-2 (consensus when  
powered 230 VAC)

**LFC1-2** = Warning lamp: compressor 1-2  
operating (clean contact)

**L** = Line

**PE** = Earth connection

**SCR** = Remote control selector (clean  
contact control)

**SDS** = Double set-point selector (clean  
contact control)

---- = Connection to be made by the  
installer

| MODEL                               | 2770            | 2830 | 2890 | 2960 | 21010 | 21040 | 21080 | 21130 | 21150 | 21220 | 21290 |
|-------------------------------------|-----------------|------|------|------|-------|-------|-------|-------|-------|-------|-------|
| <b>Electrical data</b>              |                 |      |      |      |       |       |       |       |       |       |       |
| Line section                        | mm <sup>2</sup> | 400  | 400  | 400  | 400   | 400   | 400   | 400   | 400   | 500   | 500   |
| PE section                          | mm <sup>2</sup> | 240  | 240  | 240  | 240   | 240   | 240   | 240   | 240   | 240   | 240   |
| Remote control line section         | mm <sup>2</sup> | 1,5  | 1,5  | 1,5  | 1,5   | 1,5   | 1,5   | 1,5   | 1,5   | 1,5   | 1,5   |
| Max. absorbed current TCAVBZ-TCAVIZ | A               | 512  | 544  | 576  | 619   | 654   | 677   | 700   | 700   | 750   | 800   |
| Starting current TCAVBZ-TCAVIZ      | A               | 645  | 658  | 690  | 777   | 812   | 910   | 933   | 976   | 976   | 1040  |
| Max. absorbed current TCAVSZ        | A               | 512  | 544  | 576  | 619   | 654   | 677   | 700   | 700   | 750   | 800   |
| Starting current TCAVSZ             | A               | 631  | 644  | 676  | 761   | 796   | 892   | 913   | 956   | 1020  | 1070  |

## ATTENTION!

The above diagrams only show the connections to be made by the installer.

## NOTES

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# TCAVZ 2770÷21290 H.E.

## Z-Power range

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