

DOOSAN

Mod. Puma 2100LMS

5 axis CNC lathe with sub spindle, with driven tools

Rif. nr. 4121

Year of manufacturing: 2019

Year of installation: 2020



The following data are indicative and we invite you to check them during your pleasant visit to our warehouse

CNC:		
Control		Fanuc i-Series
Capacity:		
Swing over bed / saddle	mm	760/630
Max bar working diameter	mm	65/49
Max turning diameter / turning length	mm	376/760
Spindle / Sub spindle:		
Max. spindle speed	r/min	4500/4500
Spindle motor power (cont./ 30 min)	kW	11/15-5,7/7,5
Spindle nose	ASA/mm	6/5
Travel:		
Travel distance X/Z/B	mm	260/830/830
Feedrate:		
Rapid traverse rate X/Z/B	m/min	30/30/30
Turret:		
No. Of tools stations	nr°	24 (BMT 65)
OD tools size / boring bar diameter	mm	25X25 Diameter 50
Rotary tool spindle speed	r/min	5000
Rotary tool spindle motor power	kW/Nm	5,5/47
Accessories:		
Samchully MH-208 main spindle chuck and Samchully MH-206 sub-spindle chuck.		
Automatic tool holder for static tools 2 radial driven tools and 3 axial driven tools.		
External air blower on spindle and sub spindle, hand-held piece unloader with piece conveyor.		
Machine size		
Weight	Kg	5950