

# Pillar Drilling Machine

## BULMAK PK 031



stock-no.: 0206005  
type of machine: Pillar Drilling Machine  
make: BULMAK  
type: PK 031  
year of manufacture: 1976  
type of control: conventional  
country of origin: Bulgaria  
storage location: Leipzig 1  
delivery time: immediately  
freight basis: EXW, free on truck unpacked  
price: on request



### technical details

bore capacity in steel (diameter):	32 mm
throat:	320 mm
bore stroke:	255 mm
drill capacity in cast iron:	Ø 40 mm
spindle taper MT:	4
spindle speed::	bis 1500 / 6 step U/min
feed:	0,1 - 0,16 - 0,25 - 0,4 mm/U
feed::	automatisch / manual mm/U
throat:	320 mm
table clamping surface::	400 x 400 mm
Distance spindle/table max.:	50 - 700 mm
drill table adjustment:	650 mm
table rotating:	fest °
distance ground floor - spindle:	1185 mm
base plate surface area:	560 x 435 mm
column diameter:	160 mm
total power requirement:	ca. 2,2 kW
weight of the machine ca.:	720 kg
dimension machine approx.LxWxH:	1,0 x 0,6 x 2,5 m

### additional information

Spindle right/left rotation  
Coolant tank