

Service report

DMG MORI

[Redacted]	Customer / Debito: [Redacted]	Machine type: NT3200 DCG/1000S Machine Sr. No: 7038NT320GE0052J	Service report no: 237681 Order No.:
[Redacted]	[Redacted]	Control: MSX-701 III NC Software: G113/28.0	Technician: Jack Green officer-in-charge: smithph
State, Country: Grossbritannien	[Redacted]	PLC Software: 6L8115142C Mapps I98942A39	Delivery date: 17/09/2008 Installation date: 17.09.2008
Contact person: Role / division:	[Redacted]	Netservice installed? no Add. Info Client decision open	Machine hours: 114206 Spindle hours: 20045
Phone: Fax:	[Redacted]	Kind of production: serial production Material: Mixed	Machine condition: normal No. of shifts: 3
Date: 04.07.2022	Last service: 08.07.2022	Ordering information: Collision - tool spindle NG.	Error: constant

Service report: 1) action taken, 2) result

Tool spindle damaged after collision. spindle removed and replaced, run out now less than 2 microns. machine to be put into spindle warm up, Alex M to continue with allignments.

Ø 1) Material car 2) SP order 3) offer				Remarks:
Quantity	urgent	Article labelling	Ident no	

Date	Working hours from / to	Hrs	Expenses	Hotel	Break from / to	Break from / to
04.07.2022	10:45 - 17:00	5,75	1	1	12:00 - 12:30	-
05.07.2022	08:15 - 13:00	4,75			13:00 - 13:30	-
	-	0,00			-	-
	-	0,00			-	-
	-	0,00			-	-
	-	0,00			-	-
	-	0,00			-	-
	-	0,00			-	-
	Working hours (total)	10,50	1	1		

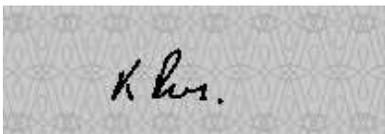
Status at visit:	not productive	after visit	partly ready for use	Follow-up service	Mech.
Obvious safety deficiencies visible (see note)?	no	Machine backup created:	no		

The SERVICEcamera was not used for this service operation.

Please confirm all working hours performed in execution of authorised work. The costs and conditions are subject to the rates prevailing at the time work took place. The calculation of the services is based upon our current rules regarding pricing and services, as well as our terms of trade, which we will gladly provide if required. We hereby confirm the correctness of this information.

05.07.2022

Date



Signature Customer



Signature Service Technician

