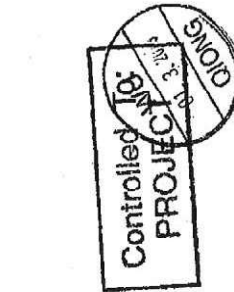
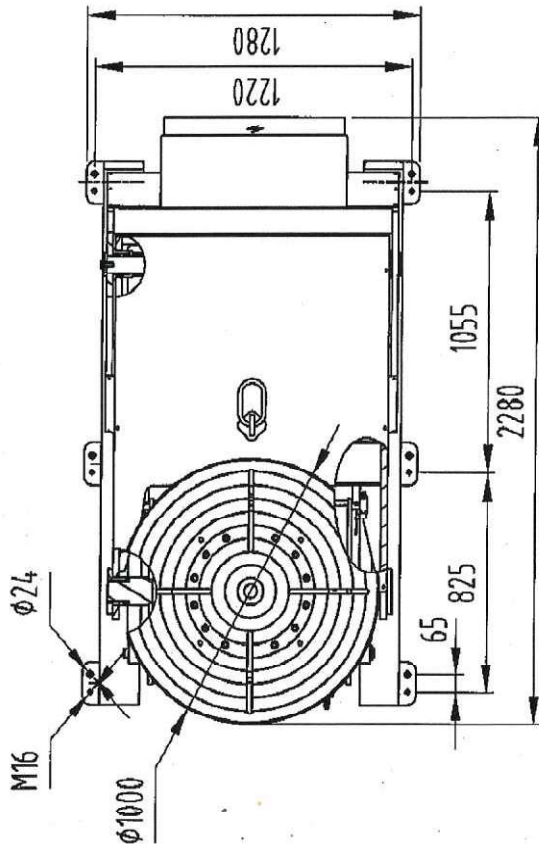
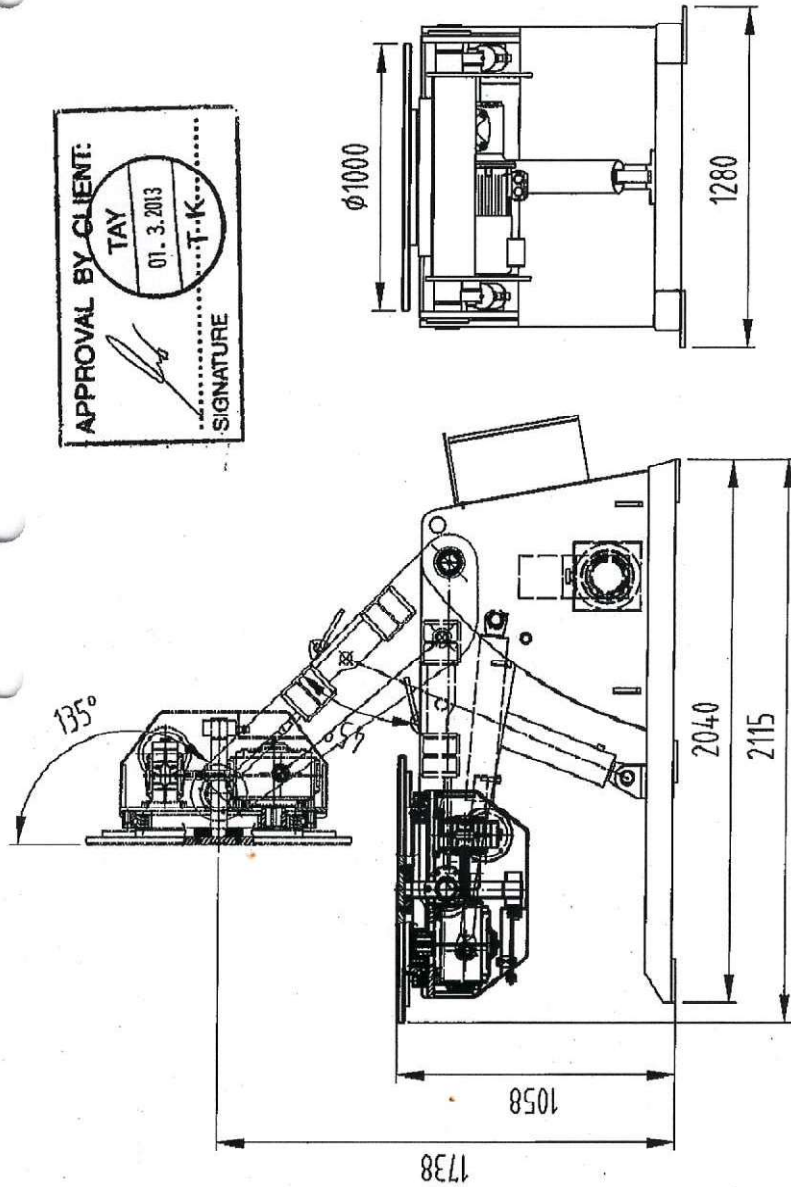
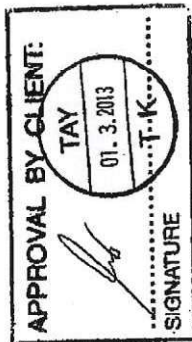
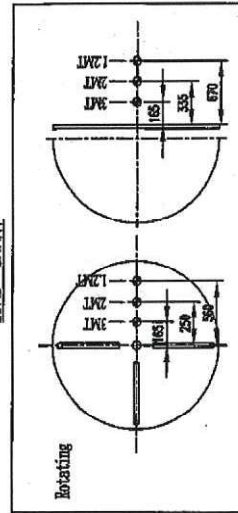


Specification for Positioner



LOAD CHART



1	Model	Positioner TAP3 HD (0370250754)
2	Capacity (Turning)	3MT @ 165mm (Please refer to load chart)
3	Capacity (Tilting)	3MT @ 165mm (Please refer to load chart)
4	Electrical Panel	YES
5	Inverter Setting	0-50Hz
6	Rotation Speed	0.061-0.61rpm at 5-50Hz
7	Tilt Range Of Table	0-135 Degree
8	Incoming Supply	380/400/415V-3P-50HZ 440/460/480V-3P-60HZ
9	Control Voltage	24VAC
10	Diameter of table	Ø1000 mm
11	Rotation Drive Control	1.5Kw AC Inverter
12	Control Means	Via Push Button. Pendant c/w 6m cable
13	Rotation Drive Motor	1X1.5Kw c/w force Cooling
14	Tilt Range Of Arm	0-45deg
15	Lifting Drive & Vertical	Hydraulic Unit System 21Mpa 2.2Kw 20L
16	Hydraulic Cylinders	TIT-2 (Bore-980 Rodsize530). Lifting, 1" (Bore-Ø100 RodsizeØ70)
17	Barfing	800A
18	Surface Preparation	Catblast to SA2.5
19	Painting	2 coats Zinc phosphate, 1 coat Polyurethane
20	Color	RAL 1018 Yellow and RAL 9005 Black
21	Est Weight(kg)	1955 Kg
22	Qty	4 Units

Note: 1.Factory default for incoming supply is 400V-3P-50Hz

2.OE Compliance.

3.Equipped with Foot-Pedal Connector.



PROJECT/MODEL :

Positioner TAP3 HD (0370250754)

CLIENT : ESAB Sweden

DWG. NAME : GENERAL ARRANGEMENT

DWG. NO. : PJ-5654-GA03

NAME : Tzi Keong

DATE : 01.03.2013

APPROVED : *Swixahong*

01/03/2013

SCALE : N.T.S.
REVISION : 0
SHEET NO. : 1 OF 1

ALL DIMENSION IN MM UNLESS OTHERWISE SPECIFIED

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