



Plasma Cutting Machines

Plasma-Jet Compact H 1530

SKU : 144031

Plasma-Jet Compact H is a plasma cutting system that has been specially tailored to the needs of our customers. With its compact design, the machine is suitable for small workshops as well as for large industrial companies. Modern technology from Hypertherm and high-quality components from world-renowned manufacturers guarantee high-quality cutting results even in multi-shift operation.

- Compact design- space saving and easy relocating
- High performance with USA Hypertherm technology
- Wide selection of HYPERTHERM plasma sources (optional)
- Low maintenance, rugged design



TECHNICAL SPECS

WORKING AREA

Cutting width	1500 mm
Cutting length	3000 mm
Table height	600 mm
Table load capacity	410 kg/m2
Rapid feed	18000 mm/min
Plasma source	Hypertherm

MEASURES AND WEIGHTS

Weight	2250 kg
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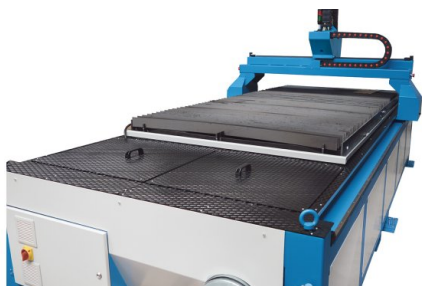
Cutter torch with magnetic coupling and crash sensor



Workpiece weight is supported by catch grid. After their useful life, they can easily be reproduced



Machine control and operation are done on the main control panel which is located in front of the machine



For a highly efficient smoke exhaust, the cutting table is segmented in sections and equipped with an automatic shutter control

PRODUCT DETAILS

Construction

- The Plasma-Jet Compact Series set themselves apart from the Plasma-Jet TrueCut series by a fully integrated machine frame that is connected to the table via a bottom plate, so the machine can be transported in one piece and requires minimum space
- If small plasma sources (e.g. Powermax) are used, they also are stored on a shelf inside the frame
- Table is prepared for dust collection system, being equipped with electro-pneumatically actuated suction flaps for an efficient fume extraction of the segment where the cutting process is momentary in action

Transmission and drives

- Dynamic AC servo drives from Panasonic on all axes with maintenance-free, zero-backlash planetary gears
- Low-wear and low-maintenance helical gears are designed for continuous operation
- Linear guide ways from on all axes, designed for long life and smooth motion even at high speeds. The width of linear guides on X/Y axes is 20/20 mm

Cutting head

- Z axis with ball screw transmission and servo-driven automatic torch height control
- Quick-coupling for cutter head allows quick head exchanges for reduced tooling time

Control

- CNC controller from Hypertherm - Edge CONNECT
- The ProNest LT Software is delivered as standard.

Please select the plasma source with the required power.

- Powermax 105 Sync plasma source (cutting capacity in unalloyed steel: Recommended: 32 mm 500 mm/min, 38 mm 250 mm/min, severing cut: 50 mm 125 mm/min, plunge-cut: 22 mm)
- Maxpro 200 (cutting capacity in unalloyed steel: Virtually burr-free cutting capacity 20 mm, plunge-cut capacity (production) 32 mm, severing cut* 75 mm)
- XPR 170 (cutting capacity in unalloyed steel: Plunge cut max. 40 mm, severing cut max. 60 mm)
- XPR 300 (cutting capacity in unalloyed steel: Plunge cut max. 50mm, severing cut max. 80 mm)

Note: All specified cutting and piercing depths are dependent on the material as well as the cutting technology and guide system

CONTROLS & SOFTWARE

Hypertherm Edge Connect CNC-Unit

Hypertherm EDGE® Connect

- EDGE® Connect, Hypertherm's newest Computer Numeric Control (CNC) platform, delivers unmatched reliability, powerful embedded capabilities, and a high level of customizability
- With Patented CutPro® Wizard, even new operators can be cutting production parts in less than five minutes
- On-screen Software Operator's Console (Soft OpCon) allows easy setup and operation of cutting station and manual motion
- Integrated communications with plasma and torch height control systems deliver automated and expert control using installed factory or custom cut charts
- Custom cut charts can be created and controlled in the part program or made available to the CutPro Wizard
- EDGE Connect runs on the Windows® 10 Enterprise operating system

Phoenix® built-in software

- Phoenix® software is the core operational interface and is common across the entire Hypertherm family of CNC systems
- Contains built-in cut charts for automatically setting process parameters for mild steel, stainless, and aluminum to enable consistently optimized cutting performance
- The wizards and diagnostic support tools enable easy setup, use and rapid troubleshooting
- Built-in help and cutting optimization tips for improving table performance and process outcomes at the touch of a button

STANDARD EQUIPMENT

Table prepared for filter system (automatic closure control)
Panasonic Servomotors and drivers
Automatic burner height control with Hypertherm THC sensor
Cutting torch with magnetic coupling and crash sensor
Hypertherm Edge Connect CNC-Unit
19" touchscreen by ELO
Ethercat-E
Laser pointer
ProNest LT Essentials

OPTIONAL EQUIPMENT

- Powermax 105 Sync plasma source, SKU : 253888
- Powermax 125 Plasma source, SKU : 253715
- Maxpro 200 Plasma source, SKU : 253406
- XPR 170 Core Plasma source, SKU : 253407
- XPR 170 VWI Plasma source, SKU : 253408
- XPR 170 Optimix Plasma source, SKU : 253409
- Plasma-Jet filter extraction system 4.000 m3/h, SKU : 253397
- engraving and marking system for PowerMax and MaxPro, SKU : 253815
- Manual bevel device for cutting head, SKU : 253404
- Tube cutting system, 3,000 mm, for Compact series Hypertherm systems, SKU : 253552
- 1 meter extension for tube cutting, SKU : 253402
- Additional tube support, SKU : 253401
- Square adaptor for square tube cutter unit on Plasma-Jet, SKU : 253651
- Plasma-Jet H Softwareoption ProNest, SKU : 253413
- Softwareoption ProNest LT Upgrade, SKU : 254125
- Plasma-Jet H Softwareoption Common Line Cutting, SKU : 253414
- Plasma-Jet H Softwareoption Collision Avoidance, SKU : 253415
- Plasma-Jet H Softwareoption Chain and Bridge Cutting, SKU : 253416
- Starter set MaxPro200, structural steel, oxygen, SKU : 254154
- Starter set MaxPro200, structural steel, compressed air, SKU : 254155
- Starter set MaxPro200, N2 steel/aluminum, SKU : 254156



KNUTH on YouTube

Information to the point

On our YouTube channel you can find videos for nearly all machines from our program. We show the machines from current deliveries and you get an impression of the handling, the processing quality and the machining performance.

**Are you interested in a machine for which you cannot find a current video?
Please feel free to contact us!**