

ReUse-MAE: Zerspanung def. Schneide / cutting Verfahren (Operation / Process) - Fräsen-Bohren / milling-drilling

MAE-Hersteller (MAE-manufacturer)

Maschinen-Type (machine type)
Serien-Nr. (serial No.)
Baujahr (year of manufacture)
Betriebsstunden (hours of operation)

Technische Daten (Technical data)

Anzahl Achsen / Spindeln (number of axis / spindle)
Verfahrwege (X/Z) (axis stroke)
Verfahr-Geschwindigkeit (X/Z) (rapid traverse rate)
Drehzahlbereich Spindel (rpm range spindle)
Spindelleistung/-Drehmoment (power/torque workpiece spindle)
Werkzeugaufnahmesyst. /-Anzahl (type toolsystem / number of tools)
MAE-Abmessungen L x B x H [nur MAE] (MAE-dim. WxLxH, only MAE)
MAE Gewicht (MAE weight)
Besonderheiten (special features)

Peripherie (Periphery)

Steuerung (control unit)
Absaugung-/Type (extraction systems /-type)
Automation intern (internal automation)
Automation extern (external automation)
Besonderheiten (special features)

MIKRON jetzt GF Machining Solution

UCP 600
107.32.99.077
2002
[h] 52112 (prog. run), 114822 (control on)

5 (X - Y - Z - A - C) / 1 (HSK 63)
[mm] X 530 / Y 450 / Z 450
[m/min] X 22 / Z 22
[1/min] 100 – 20.000
[kW/Nm] 12 kW /
[-] HSK-A 63 [IK 70 bar - __l/min]
[mm] 2570 x 1670 x 2645
[kg] 6500
X-axis ball screw running noise

Heidenhein TNC430
exhaust connection Ø150 for central
exhaust system
manuell
manuell
cooling lubricant, band filter Fa. ARO



Erzeugnis (product) CRI1-2-3, universal
Werk (plant) BaP
Inv.Nr. (asset No.) 1009343

ReUse-MAE: Zerspanung def. Schneide / cutting Details



Maschine-Arbeitsraum mit A/C-Achse Dreh-Schwenk-Einheit
workspace of machine with A/C-axis tilt/rotary stage



Maschinenumhausung, Türen
machine housing/doors



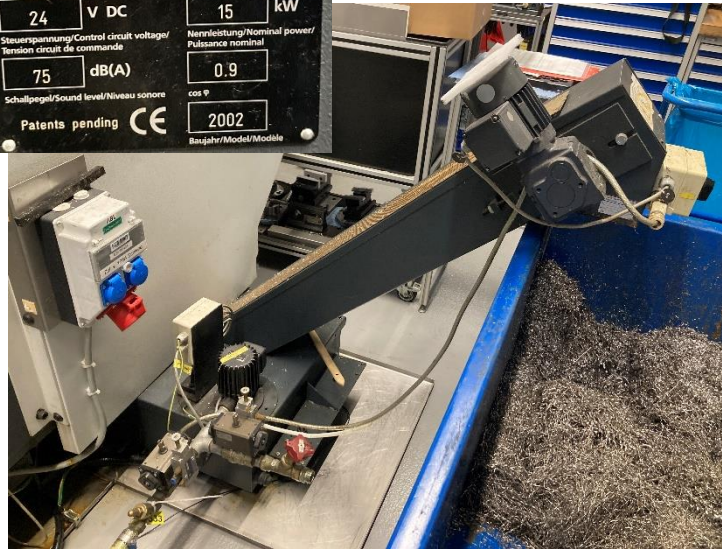
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Frässpindel Step-Tec
milling spindle Step-Tec



Typenschild
nameplate



Späneförderer
chip conveyor



Bedienpanel
control panel

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Details / Peripherie



Werkzeugbeladetür
tool feeding door



KSS-Anlage
coolant lubricant system



Spindelkühlsystem
spindle cooling system

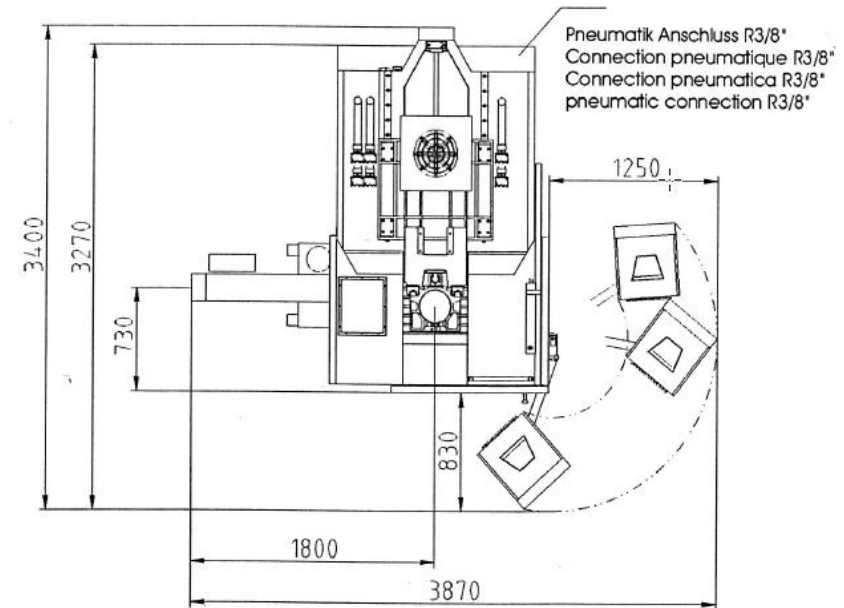
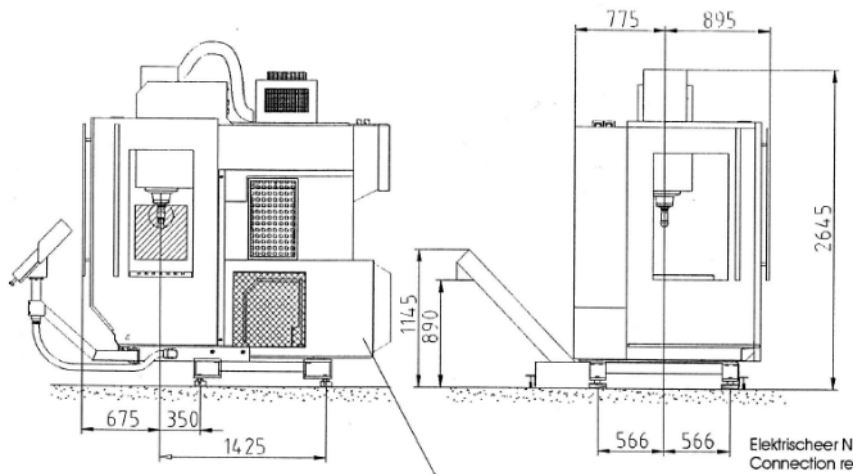
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Zusätzliche Information / additional information

Width: 3870 mm
Height: 2645 mm
Length: 3400 mm



Aufstellfläche ohne KSS-Anlage und Spindelkühler
floor space without coolant lub. system and spindle cooling system

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