

TORNIO CNC DAEWOO PUMA 230 B



CARATTERISTICHE TECNICHE

CNC GE Fanuc Series 18i - T

CAPACITY:

Rotating diameter on the bench:	510 mm
Rotating diameter on the carriage:	330 mm
Recommended turning diameter:	210 mm
Max turning diameter:	350 mm
Max turning length	548 mm

RACES:

X axis travel:	242 mm (67+175)
Z axis travel:	580 mm

SPINDLE:

Spindle rotation speed:	4.500 rpm
Spindle nose:	A2 - 6
Spindle hole diameter:	65 mm
Internal diameter of the spindle bearing:	110 mm

TURRET:

Number of stations:	12
Turning tool dimensions:	25 mm
Boring tool dimensions:	40 mm
Indexing time (1 station):	0.1 sec

PROGRESS:

Fast forwarding X/Z:	m/min 24 / 30
Work progress:	mm/rev 1.000

TAILSTOCK:

Tailstock diameter:	75 mm
Sleeve travel:	80 mm

ENGINES:

Spindle motor power:	kW 15
Axle motor power:	1.4 / 2.8 kW

DIMENSIONS:

Overall dimensions:	2.997 x 1.635 mm
Weight:	4.040 kg

Machine complete with:

- Autoblock self-centering diam. 250 mm
- Tool setting
- Use and maintenance manuals and CE declaration

Year of construction: 2001