



stratasys®

Desktop

3D Printing System



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Introduction

About this Guide

The information and requirements provided in this document ensure proper installation and operation of the Desktop 3D printing system. The customer is responsible for preparing the site as described in this document, and according to any applicable local regulations.

If you have any questions about the information in this document, contact your Stratasys representative.

All site requirements must be met before the installation date. The Site Preparation Checklist should be submitted to your Stratasys representative. Shipping will be arranged after the checklist is received by Stratasys.

Non-compliance with requirements specified in this document may result in additional installation charges.

Installation and Training Schedule

Installation and training take two work days, and include:

- Basic installation and adjustment
- Operator training including practice under supervision

Physical Description

The Desktop 3D printing system consists of the following main components:

- printer
- printer computer (built into the printer)
- printer-server workstation (provided by the customer)

Figure 1 Objet Desktop 3D printer



Size and Weight

The following table shows the size and weight of the printer.

Table 1 Size and weight

W × H × D (cm)	W × H × D (inch)	Weight (kg/lb)
82.6 × 60 × 62	32.5 × 23.6 × 24.4	106 kg / 234 lb



- W = Width; H = Height; D= Depth
- The weight of the printer does not include printing materials.

Shipment and Delivery

Shipping Information and Customer Responsibility

Shipment to the customer will be arranged by Stratasys as indicated in the “ship to” part of the invoice. The customer is responsible for providing detailed delivery information, including, whether or not there is loading dock at the delivery site.

The customer is responsible for transporting the printer to a suitable installation site. Upon request, your Stratasys service provider will advise regarding these matters.



Note:

Only Stratasys-certified Customer Support Engineers are authorized to unpack and install equipment supplied.

Shipping Pallet

The following table shows the approximate size and weight of the printing system mounted on a pallet.

Table 2 Size and weight of printer on shipping pallet

W × H × D (cm)	W × H × D (inch)	Weight (kg/lb)
114 × 86 × 77.5	44.9 × 33.9 × 30.5	141 kg / 311 lb



W = Width; H = Height; D = Depth

Lifting Equipment

- lifting capacity: 150 kg (330 lb)
- extension: 100 cm (40 in.)

Unloading

The unloading area should be a level surface.

The installation location must be accessible from the unloading area. The customer is responsible for unloading the printer from the truck and transferring it to the installation location.

Installation Area

The installation area should be free of sources of vibration and electromagnetic interference that could affect the proper functioning of the printer.

The printer should be positioned on a stable surface, such as a stand with lockable wheels.

A suitable stand can be ordered from Stratasys.

The floor gradient should be less than 0.5% (5 mm per meter).

The maximum table load is 150 kg (330 lb).

The required table height is 62-72 cm (24.8-28.8 in.).

The server workstation and the printer should be located in the same room.

The cable between the server workstation and the printer should not exceed 5 meters (16 feet). The communication cable provided should not be extended or replaced with a longer cable.

Clearance around and above the printer should ensure convenient access and servicing.

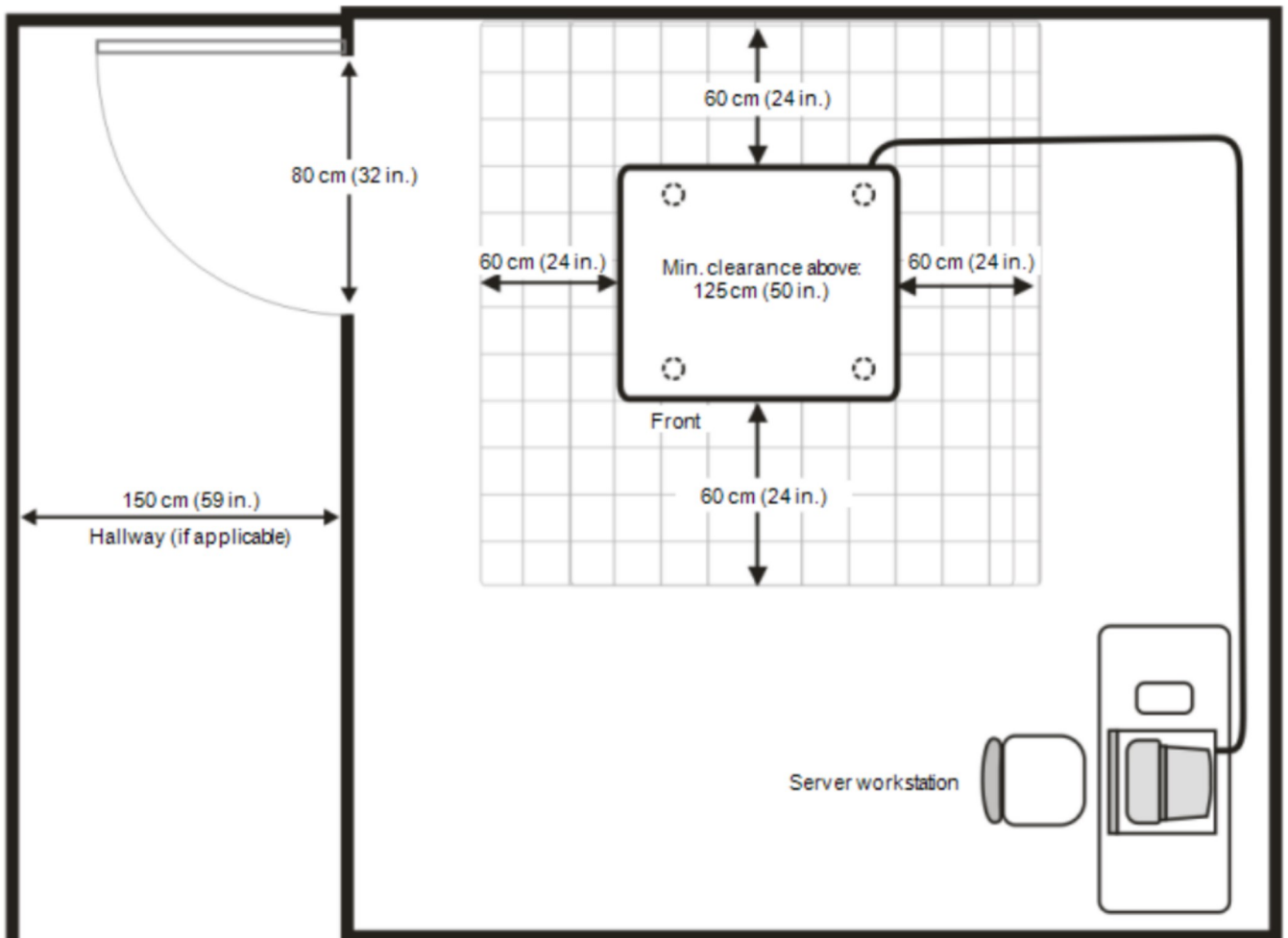
The area around the printer should remain dry at all times. Do not place the cleaning station within 5 meters (16 feet) of the printer.

Shelves and cabinets are recommended near the printer for convenient storage of tools, parts, accessories, manuals, and materials.

Floor Plan (Printer Area)

The following is a sample floor plan, showing the 3D printing system—the printer and the workstation. The dimensions shown in the figure are the minimum clearance requirements.

Figure 2 Printer floor plan (sample, not to scale)



Workstation Requirements

The customer is responsible for supplying a computer with the following specifications for the server workstation.

	Requirement
Computer Type	Standard desktop PC ¹
Processor	Intel® Core™ i5 or higher
Operating System	Windows® 7 64-bit, Windows® 8.1 64-bit, or Windows® 10 64-bit ² Use a professional edition of Windows® only.
RAM	8 GB or more ²
Graphics Card ³	Open GL® Memory: 1 GB or more; 2 GB recommended for dental applications
	For server workstation: VGA connector ⁴
Optical Drive	CD/DVD ROM
HDD/SSD	80 GB or more (minimum free space on disk: 40 GB)
Network Card	LAN TCP/IP (2 network cards for server workstation; 1 network card for each client workstation)
Mouse/Keyboard Connection	USB
Monitor Cable	One cable with VGA connector
Anti-virus	Recommended: TrendMicro, Eset NOD32, AVG, Kaspersky ⁵

Administrator privileges are required on the server workstation. These specifications are also recommended for any additional client workstations running Objet Studio.

¹ For systems using a KVM switch box to control both the built-in printer computer and the server workstation with same keyboard-monitor-mouse set: All-in-one computer, wireless mouse and wireless keyboard cannot be used.

² A 64-bit operating system is recommended, to utilize 8 GB of memory.

PolyJet Studio running on a 32-bit application can utilize only 4 GB of memory.

³ The following graphics cards were also tested in Stratasys labs:

- NVIDIA® Quadro® Family—FX570, FX1700
- NVIDIA® GeForce® Family—6200 TurboCache™, 7300 GT, GTX 285
- Intel® Express Chipset—82915G/GV, 82910GL, Q965, Q963, Q35, Q45, Q43, 82852, 82855
- ATI Radeon™ HD 5670, HD 5970
- AMD Radeon™ E6760

⁴ For systems using a KVM switch box. If the server workstation has a DVI video connector, a VGA adapter is needed.

⁵ Most anti-virus programs can be used. Programs by vendors listed were tested in Stratasys labs.

Electrical Requirements

The customer is responsible for ensuring that all tasks described in this section are performed by qualified personnel.

Power

A stable, reliable source of power is required. Power to the UPS (or printer) should be supplied directly from the main electrical panel. Other electrical outlets should not be connected to the line.

Printer power rating:

- 100–120 VAC, 50–60 Hz, 7 A , 1 phase
- 200–240 VAC, 50–60 Hz, 3.5 A , 1 phase

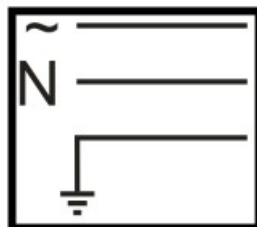
For information about actual power consumption, contact your Stratasys representative.

If the power at the facility does not support the above specifications, contact your Stratasys specialist.

**Important:**

The diagram below shows the required connection to the power socket. Make sure that the electrician sees this before installing the printer.

Figure 3 Connection diagram



Grounding

The printer is grounded through a single-phase, AC plug. Make sure that the AC outlet is properly grounded, in accordance with local electrical codes.

Circuit Breaker

A Type-C circuit breaker with the following specification is required on the power line (subject to the local electrical code).

Table 3 Circuit breaker

Voltage	Circuit Breaker
100–120 VAC	10 A
220-240 VAC	6 A

Residual Current Device (RCD)

The wall outlet must be connected to a residual current device (RCD).

Power Connection

The printer is shipped without a power cable, which is supplied during installation.

The following electrical outlets are required:

- one outlet behind the printer
- three outlets close to the printer (for the workstation, monitor, and servicing equipment)

UPS (Uninterrupted Power Supply)

It is recommended that the printer is powered through a UPS unit, provided by the customer. If installed, the UPS ensures that—

- the quality of printing is not affected by power fluctuations from the mains.
- the printer can be programmed to perform “graceful shutdown” in the event of a power failure.

The UPS specifications are listed below.

Table 4 UPS requirements

Voltage ¹	Current	Power	Power Factor ²	Bridging Time	Interface
100–120 VAC	16 Amps	1500 VA	0.9	15 minutes	USB port ³ Compatible with Windows® 7 Command-line control ⁴
220–240 VAC	8 Amps				

These UPS systems were tested at Stratasys and meet the above requirements:

- Eaton PW9130G3000T–220–240 VAC
- Eaton PW9130L2000T-XL–100–120 VAC

¹Single-phase; 50/60 Hz

²Defined as the input-to-output ratio of the UPS.

³UPS units that only connect to a serial communication port are not suitable.

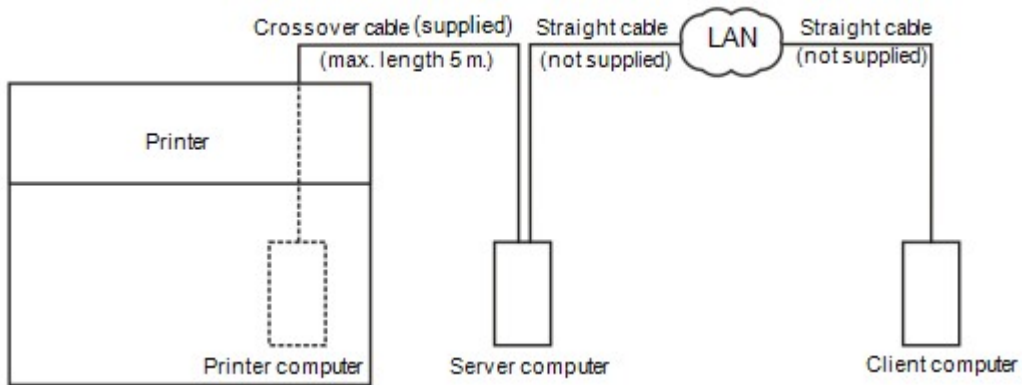
⁴Command-line control is necessary for the UPS software to execute a script in the printer software when shutting down.

Communication Lines

Local Area Network

A LAN communication cable is required if server/client workstations are connected to a local network, as shown in the following diagram.

Figure 4 Network installation



The connection to the local network should be established *prior* to printer installation.

Telephone

A telephone near the printer is recommended for general communication and service calls.

Environmental Conditions

Temperature and Humidity

The temperature and relative humidity around the printer must be maintained within certain limits. Peak conditions occur when the printer and the server workstation draw maximum electrical power, resulting in the heat dissipation listed in the table below.

Table 5 Heat dissipation (peak conditions)

	Heat Dissipation
Printer	760 W (2600 BTU/hr)
Server workstation	450 W (1530 BTU/hr)
Total	1210 W (4130 BTU/hr)

The room temperature and relative humidity should not exceed the limits listed in the table below.

Table 6 Room temperature and relative humidity specifications

	Range
Temperature	18°C to 25°C (64.5°F to 77°F)
Relative humidity	30%–70% non-condensing

Air Quality

The room ventilation system should change the air at least four times every hour.

Noise Level

The noise level at a distance of 100 cm (39.4 in) from all sides around the printer is less than 70 dB during printing. The printer does not generate impact noise.

Accessories and Utilities

Start-Up Kit

The printer is supplied with a start-up kit, which includes tools and accessories. These tools and accessories should be available during printer installation and operation.

Fire Safety Equipment

A gas-based fire extinguisher is recommended in case of fire in or near the system. Some other fire extinguishers are also acceptable, but liquid fire extinguishers should not be used. (Contact local fire authorities for specific recommendations.)

Materials Handling and Storage

Printing Materials

Printing materials should be stored indoors, in a dry area with adequate ventilation. The following table lists general requirements for transport, storage, inventory control, and disposal.

Table 7 Requirements for hazardous materials

Topic	Requirement
Storage	15°C to 27°C (59°F to 81°F)
Inventory control method	First In First Out (FIFO)
Disposal	In compliance with local regulations

These specifications are applicable for most printing materials. Requirements for handling and storing specific materials appear in the Material Safety Datasheet (MSDS) included with each material.



Note:

- Non-compliance with these recommendations might result in reduced shelf life.
- Disposal of all liquid and solid waste, cleaning cloths, gloves, and empty material containers must be done in accordance with local laws and regulations.

Cleaning Solvent

One liter of isopropanol (IPA) or ethanol (ethyl alcohol) should be available at all times for cleaning purposes.

The customer is responsible for ensuring that the material storage area complies with local regulations.

Site Preparation Checklist

A checklist is provided by your Stratasys representative listing all of the tasks described in this document.

Fill in the information requested in the checklist, and submit it to your Stratasys representative. An installation date will be scheduled after the checklist has been approved by Stratasys.



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