

Used SRAML filling monoblock 2400 BPH for glass - Year 2021

Machine type:	Filling Monoblock
Ref:	M345
Model:	I9P10VX
Year:	2021
Speed:	2400 Bottles/hour
Condition:	In Storage
Formats:	250 ml, 750 ml
Containers:	Glass
Products:	Juice

Technical details

Has rinser:	Yes	Has capper:	Yes
Filler - No. of valves:	10	Isobaric:	No
Filler - Type of nozzle:	Fixed	Filler - Fill type:	Gravity/light depression
Safety features:	Yes	Manuals:	Yes
Width:	1258 mm	Length:	2792 mm
Height:	2024 mm	Weight:	1800 kg
Power:	3 kW	Voltage:	400 V
Frequency:	50 Hz		

Description

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Technical Specifications & Performance Data

This Sraml Filling Monoblock model I9P10VX is a compact, second hand bottling solution designed for efficient beverage production and industrial packaging applications. Engineered for glass bottle handling, it combines rinsing, filling, and capping in a single, space-saving frame. It is ideal for producers seeking reliable bottling equipment within a used bottling line or as a standalone upgrade to existing packaging machinery.

- **Manufacturer:** Sraml

- **Model:** I9P10VX
- **Year of manufacture:** 2021
- **Production speed:** up to 2,400 bph at 0.25L; up to 1,500 bph at 0.75L
- **Container types:** Glass bottles
- **Worked formats:** 0.25L, 0.75L
- **Rinser:** 9 grippers; 1 treatment (rinsing)
- **Filler:** 10 valves; fixed nozzles
- **Capper:** 1 head; ROPP aluminum screw caps, 28x15.4mm
- **Dimensions (L x W x H):** 2792 mm x 1258 mm x 2024 mm
- **Weight:** 1800 kg
- **Electrical supply:** 400 V, 50 Hz
- **Installed power:** 3 kW

Advanced Automation & Control Systems

The monoblock integrates synchronized rinsing, filling, and capping turrets for stable operation and consistent bottle handling. The filling system with fixed nozzles provides precise, low-turbulence filling suitable for quality-sensitive products. Standard machine protections typical of modern bottling equipment help ensure operator safety and dependable uptime. The CE-marked design underlines compliance with European safety and hygiene directives for beverage production.

Production Line Integration Capabilities

This unit can operate as a standalone filling monoblock or integrate seamlessly within a broader used bottling line. It is supplied with compatible Sraml ancillary equipment and conveyors for smooth line connectivity and accumulation management. Format changeovers support 0.25L and 0.75L glass bottles, helping producers switch SKUs with minimal downtime.

- Sraml RT800 rotating table
- Sraml RM6 rinsing medium unit with pump and heater (powered from the monoblock); 400V; 7 kW; 80 kg
- Sraml BT1.5 bottle tilter; 400V; 1.1 kW; 350 kg
- Sraml PT2000 packing table; 130 kg
- Conveyors to connect

Machine Condition & Maintenance History

Manufactured in 2021, this filling monoblock has been lightly used for approximately three production seasons and records around 400 operating hours. It has been placed in dry storage since August 2024. Overall, it presents as a well-kept second hand machine suitable for rapid recommissioning in beverage production environments.

Operational Performance & Versatility

Designed for glass bottle handling, the system has processed apple juice and, thanks to its configuration, can be adapted to various still beverages. The ROPP capping head supports 28x15.4 mm aluminum screw closures common in premium juice and specialty drink applications. The 9-gripper rinser and 10-valve filler pairing provide balanced throughput and consistent product quality across the supported formats.

Installation Requirements & Site Preparation

The compact footprint (2792 x 1258 x 2024 mm) allows installation in space-constrained bottling halls. Utilities include a 400 V, 50 Hz power supply with 3 kW connected load. Water and product connections are required for the rinser and filler circuits, and integration with the supplied conveyors streamlines infeed and discharge. A level, hygienic floor and adequate access for maintenance and sanitation are recommended.

Safety Standards & Compliance Certification

The machine bears the CE mark and food-contact symbol on its nameplate, reflecting compliance with European safety and hygiene standards for industrial packaging and beverage production. Protective guarding, emergency-stop circuitry, and standard interlocks are consistent with modern packaging machinery, supporting safe operation during rinsing, filling, and capping.