

36 A – GLOBAL US 63900 CH-NA-AUT Automatic Chainstitch Hemming Machine (2019)

Description:

For sale during the jeans factory liquidation is a GLOBAL US 63900 CH-NA-AUT automatic industrial chainstitch hemming machine, offered as a complete workstation.

This modern (2019) unit is specifically designed for high-quality bottom hemming in denim, trousers, and workwear production. Built on the well-known 63900 platform, it delivers the classic chainstitch finish required in professional garment manufacturing.

The machine features automatic functions including thread trimming and pneumatic operation, enabling efficient and consistent production with minimal manual intervention.

The unit has been used in a professional production environment and was fully operational prior to factory shutdown.

The machine has been serviced on 27.02.2026 and video recorded in full operation in April 2026.

Key features:

- Automatic chainstitch hemming system
- High-speed production capability
- Classic 63900 chainstitch finish (denim standard)
- Automatic thread trimming
- Pneumatic presser foot operation
- Stable feeding and consistent stitch quality
- Modern unit (2019 model) with low mechanical wear

Includes:

- GLOBAL US 63900 CH-NA-AUT machine head
- Industrial sewing table
- Motor and control unit
- Foot pedal
- Thread stand
- Integrated hemming and trimming system
- Suction system for thread and fabric waste (visible)

Technical details:

- Manufacturer: Global Selection (Netherlands)
- Model: US 63900 CH-NA-AUT
- Year: 2019
- Stitch type: Chainstitch
- Max speed: approx. 5,000 stitches per minute
- Needle system: DVx57
- Power: 220V
- Pneumatic system required

Condition:

- Used, excellent production condition
- Fully operational prior to shutdown
- Serviced on 27.02.2026

- Typical signs of use
- Sold as-is, where-is, without warranty

Typical applications:

- Denim bottom hemming
- Garment finishing
- Workwear production
- Chainstitch hemming operations

Location:

Valga, Estonia

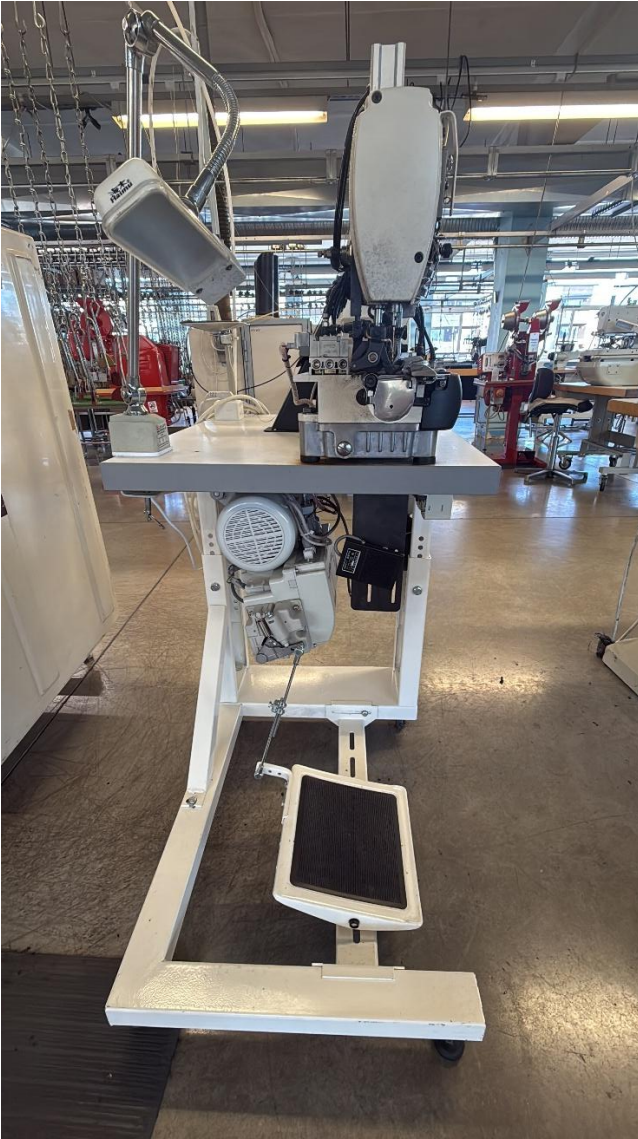
Removal & transport:

Buyer responsible for dismantling and transport











MS0005

machine settings US 63900 CH AUT

SET THE NEEDLE POSITIONS BEFORE CONNECTING AIR PRESSURE ON THE MACHINE!
JUKERSEWING

Parameter access	Action
1 - 45	In normal mode, press P button
47 - 122	Press P button and power ON
123 - rest	Press S button and power ON

NOTE: always set [047.MAC] machine code first

Parameter setting for I90M-4-7W-220		
Parameter	Value	Description
[047.MAC]	40	Machine code setting
[001.H]	3000	Maximum speed setting
[048.DIR]	CCW	Motor running direction <i>HOVARS POKRETNIS SEVAJS</i>
[053.POL]	OFF	Soft start after power ON
[060.L]	250	Positioning speed <i>POZICIONISĀS KĀRĀS</i>
[061.T]	200	Trimming speed <i>IZSTRĀVĀS KĀRĀS</i>
[063.FTP]	A	Solenoid output mode
[066.FD]	200	Motor run delay after presser foot down
[069.HD]	200	Sensitivity of pedal -1
[075.SFM]	NO	Safety switch mode
[078.TRM]	KA	Chainsitch trimming sequence <i>VEĻTĪSTĒ IZSTRĀVĒS ĶĒRĒSTU</i>
[079.LTM]	TK	Mode selection for trimming sequence
[082.T1]	10	Start trimmer signal after needle UP
[083.T2]	100	Length of trimming signal
[092.W1]	100	Start wiper signal after needle UP
[093.W2]	100	Length of wiper signal
[144.IN1]	O1	Trimmer signal length
[157.O1]	PUL	Output function for O1
[164.MX]	15	
[166.ACT]	240	
[167.DCT]	260	
[168.HKP]	25	
[169.LKP]	35	
[170.KP]	25	
[176.VDN]	A	Needle positioning mode
[179.PUA]	---	Needle UP position adjustment
[181.PDA]	---	Needle DOWN position adjustment
[217.FLK]	2	Hemming guide output (O1 - puller) also on presser foot up

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