Overview: Freeze drying Capacity and costs

	in-house				
Weekly capacity L	1000				

Freeze drying in-house
- **15 000 € needed to make it operational**

Leakage:
→Addition of cooling substance (21 kg) 3600 €
Control unit not working:
→Automation control update 6 000 €
Washing machine for Al-trays 3400 €
Plus other preparations & maintenance work: 2 000 €
TOTAL 15 000 €

+ **1 employee to handle the machine**
+ **Maintenance of the trolleys**