

# Packing Solution

Date: 2023.9.6

## Contact Detail

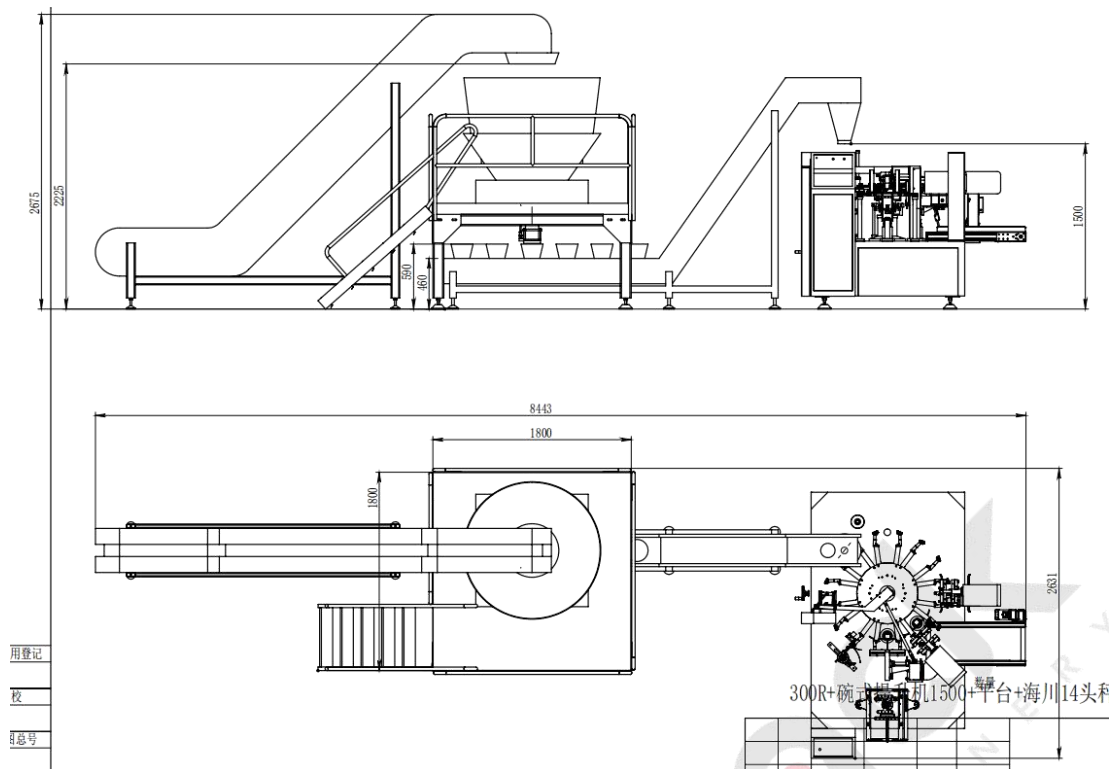
<b>Sold to:</b>	Linda Denzler	<b>Date:</b>	2023.9.6
<b>Company:</b>	Lucky Shrimp		
<b>Add:</b>			
<b>E-mail:</b>	l.denzler@luckyshrimp.ch		
<b>Tel:</b>	+41 - 052-2281770	<b>Fax:</b>	

## Product details



## Packing requirements

Pouch type	Flat pouch, zipper pouch(120my or 150my)
Packing weight	200g ,500g, 1000g, 2-3000g(manual packing)
Pouch size range	200x250mm , 200x300mm 250x350mm, 300x400mm
Packing request	1. Factory dimension: 9.3*2.7*3m 2. Add wheels on bowl conveyor and packing machine

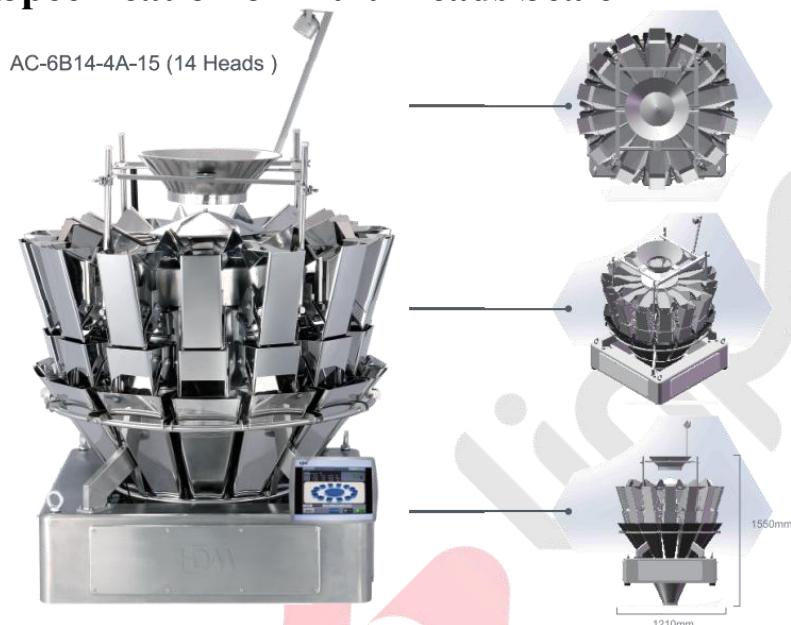


## Specification of Packing Machine



<b>Model</b>	MR8-300R
<b>Pouch Type</b>	flat pouches, zipper pouch, stand-up pouch, gusset pouch
<b>Pouch Size</b>	W: 190-300mm, L: 100-400mm
<b>Filling volume</b>	20-2000g(depends on product type)
<b>Capacity</b>	10-40bags/min(may vary with products)
<b>Total power</b>	4KW
<b>Dimension</b>	2460*1830*1460mm
<b>Weight</b>	1500KG

## Specification of Multi-heads Scale



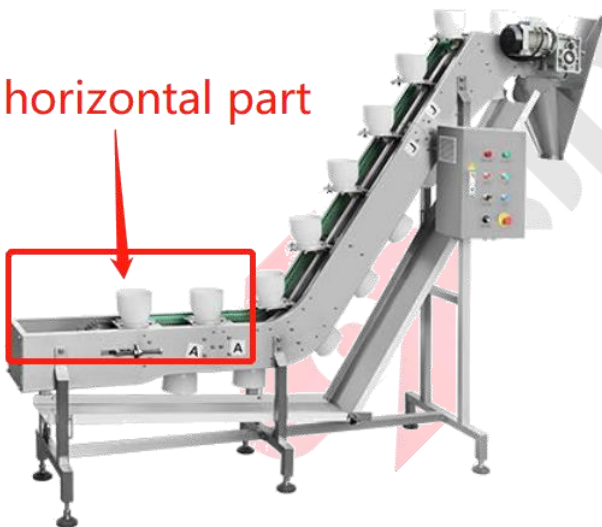
<b>Model</b>	AC-6B14-4A-30
<b>Software version</b>	4.0Generation BASIC
<b>Filling volume</b>	10g-3000g
<b>Max speed</b>	120 bags/min
<b>Weighing error</b>	±0.1-1.5g
<b>Hopper volume</b>	3L
<b>Waterproof grade</b>	IP64
<b>HMI</b>	10.4-inch color touch screen
<b>Contact surface</b>	Dimple
<b>Voltage</b>	220V, 50HZ/60HZ, 3 Phase, 2KW

## Specification of Conveyor



power	0.75KW
conveying ability	3-6m <sup>3</sup> /h
voltage	220v
gross weight	428kg

horizontal part



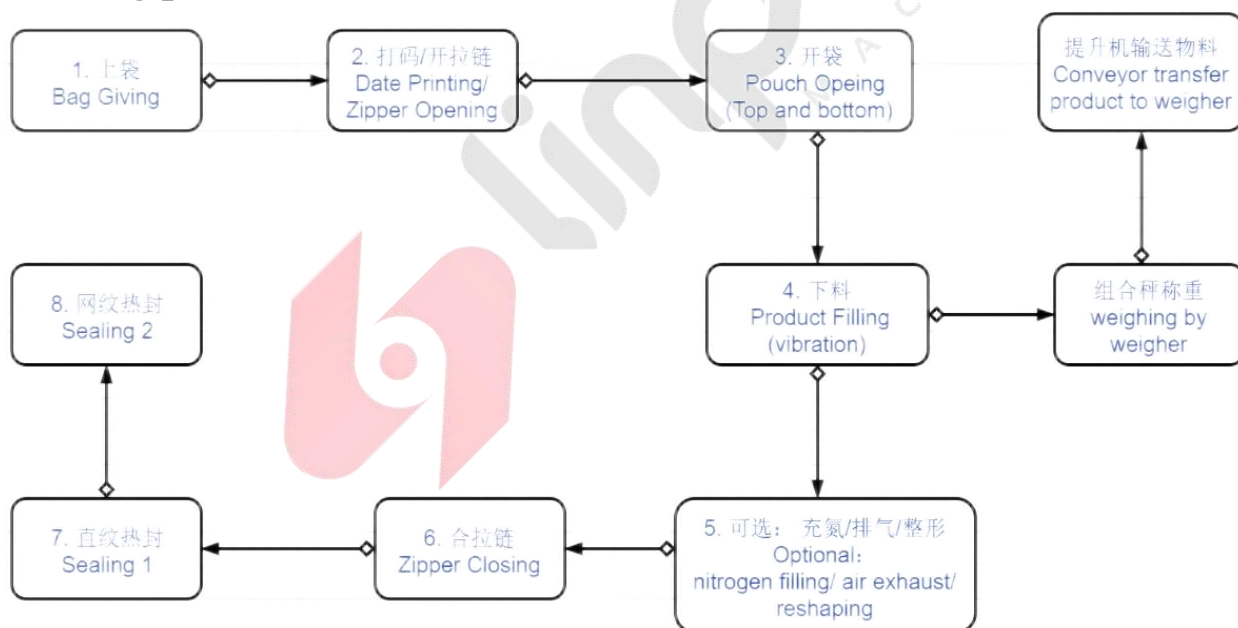
Horizontal part	5 bowls
Volume	8L
Amount	27 bowls
Weighing	Weighing from Multi-head scale

## Specification of Platform



Model	Platform
Material	Stainless steel frame material
Size	2m×2m

## Packing procedure








## Part Specifications

Picture	Name	Brand	Origin
	PLC	Siemens	Germany
	Touch screen	Siemens	Germany
	Frequency converter	schneider	France
	Vacuum Pump	ORION	Japan
	Printer	Shenglong	China
	Main Motor	Evergear	China
	Proximity Switch	OMRON	Japan
	Magnetic Valve	FESTO	Germany
	Cylinder	FESTO	Germany
	Bearing	IGUS	Germany



## Packing Offer

ITEM	PICTURE	DESCRIPTION	QTY			NOTE
1		Rotary Packing machine MR8-300R	1			<ol style="list-style-type: none"> <li>Horizontal pouch loading</li> <li>Zipper device</li> <li>Remote control</li> <li>Pouch size adjustable</li> <li>Reinforced stainless steel machine clip</li> <li>Add wheels</li> </ol>
2		Multi-head Scale	1			<ol style="list-style-type: none"> <li>14 heads 3L</li> <li>Dimple version</li> <li>Waterproof</li> <li>Collecting hopper</li> <li>Teflon cover</li> <li>IP66</li> </ol>
3		Incline conveyor	1			<ol style="list-style-type: none"> <li>To transfer product to scale</li> </ol>
4		Bowl conveyor	1			<ol style="list-style-type: none"> <li>1.8L</li> <li>Total: 27 bowls</li> <li>Add wheels</li> </ol>
5		Platform	1			
6		Working table	1			

**Remarks:**

Machine Warranty: 1 year

Office: Room 5A02, Artificial Intelligence Industrial Park, Binjiang District, Hangzhou City, Zhejiang Province, China  
Factory: No. 1111, Rongda Road, Shangwang Street, Ruian City, Zhejiang Province, China

## Our Factory



## Machine production and commissioning workshop



## Accessories processing production and storage

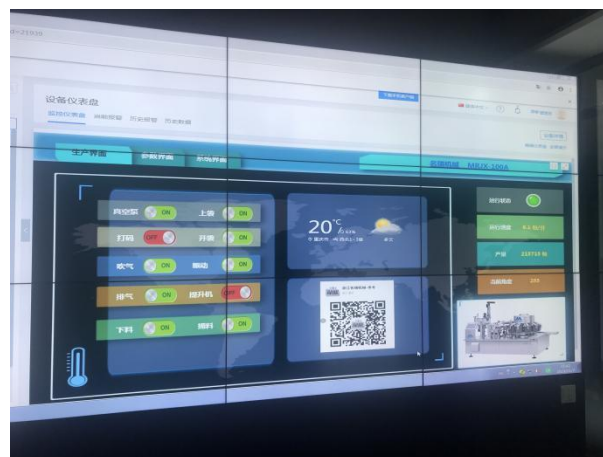




## Shipping Package



## After sales service ——— Real time monitoring & Remote control



## CE certificate

CERTIFICATE No. : 8696/IST-19

**SGS**

**EC-ATTESTATION CERTIFICATE  
OF MACHINE SAFETY**

**Date/Place of Issue** : 29.01.2019 / ISTANBUL  
**Valid Until** : 28.01.2024  
**Name of Applicant** : Hangzhou Merry Sino Technology Co., Ltd.  
**Address of Applicant** : Room 519 Building B, Fuyi Neo Center, Hangzhou City, Zhejiang Province, China  
**Name of Manufacturer** : Zhejiang Mingrui Machinery Co., Ltd.  
**Address of Manufacturer** : Dongsan Road, Gexiang Gaoxing Industry Area, Nanbin Street, Ruian City, Zhejiang Province, China  
**Description of Product** : Rotary Packing Machine  
**Model(s)** : MR8-200RH; MR8-200R; MR8-300R  
**Assessment Performed** : CONFORMITY TO ANNEX I's APPLICABLE PARAGRAPHS OF 2006/42/EC MACHINERY DIRECTIVE  
**Standard(s)** : #EN ISO 12100:2010; EN 60204-1:2018; EN 415-3:1999+A1:2009#  
**Conditions Subject to Issue** : ACCEPTANCE OF INFORMATION DETAILED IN TECHNICAL FILE OUCS 181336 AND REFERENCED AGAINST JOB FILE TR\_2018696\_1  
**Declaration** : IN THE OPINION OF SGS THE SUBMITTED TECHNICAL FILE OUCS 181336 SATISFIES THE REQUIREMENTS OF THE MACHINERY DIRECTIVE 2006/42/EC ANNEX-VII.  
**Assessor ID No.** : Mr Joe Ji  
**Date/Place of Assessment** : 30.11.2018 / Ruian - CHINA

Test reports in technical file OUCS 181336 and referenced against job file TR\_2018696\_1 are reviewed and found to be acceptable. The certificate is valid as long as the relevant directives and harmonised standards written above are current. The CE mark as shown below can be used, under the responsibility of the manufacturer, after completion of an EC Declaration of Conformity and compliance with all relevant EC Directives.

This EC-Attestation Certificate is only valid for the equipment and configuration described in conjunction with the data detailed above. It refers only to the sample submitted to SGS Supervise Gözetme Etüd Kontrol Servisleri A.Ş. for testing and certification. Any modifications made to the product shall immediately be reported to SGS Supervise Gözetme Etüd Kontrol Servisleri A.Ş. office in order to examine whether this certificate remains valid. This certificate shall not be reproduced except in full without the written approval of SGS Supervise Gözetme Etüd Kontrol Servisleri A.Ş.

**SGS Supervise Gözetme Etüd Kontrol Servisleri A.Ş.**  
Bağlar Mah. Osmanpaşa Cad. No 95  
İçişleri Plaza, E Girişi  
Göztepe 34209 İstanbul - TÜRKİYE  
T: 90 212 2964000 (Pbx)  
F: 90 212 2964782-83  
E: [sgs.turkey@sgs.com](mailto:sgs.turkey@sgs.com)

S-CRS-EE-F-48 Rev.00 11/2018

This document is issued, on the Client's behalf, by the Company under its General Conditions of Service printed overleaf.  
The Client's attention is drawn to the fact that the validity, indemnification and jurisdiction laws defined therein.

Any other holder of this document is advised that information appearing herein reflects the Company's findings at the time of its intervention only and not the findings of the Client's intervention. If any The Company's sole responsibility is to its Client and this document does not constitute parties to a transaction or any other legal relationship under the transaction documents.

**SGSPAPER**  
19423305

**SZUTEST**

**CE**

**CERTIFICATE  
ATTESTATION OF CONFORMITY**  
MD-22-05-2

QR Code

Szuteş Uyguluk Değerlendirme A.Ş. observes that the EC Declaration of Conformity drawn up (please, see the DoC by scanning the QR code given upright above) is in accordance with:

**ANNEX IV of LOW VOLTAGE DIRECTIVE 2014/35/EU**  
**ANNEX II, part 1, Section A of MACHINERY DIRECTIVE 2006/42/EC**

**Standard** : EN ISO 12100:2010, EN 60204-1:2018, EN 415-1:2014, EN 415-3:2021  
**Name of the Manufacturer** : **ZHEJIANG MINGRUI MACHINERY CO., LTD**  
**Address** : No.111, Rongda Road, Shangwang Street, Ruian City, Zhejiang Province, China.  
**Product** : Rotary Packing Machine  
**Type/Model** : MR8-200RH, MR8-200R, MR8-260R, MR8-200RW, MR8-300R, MR8-400R, MR8-200RD, MR10-160R, MR10-260H, MR12-160H, MRM8-140, MRM8-200.

By affixing CE Marking, and signing the EU Declaration of Conformity, the manufacturer, on his responsibility, declares that the product conforms to all applicable Union Legislative requirements, and that the appropriate conformity assessment procedures have been successfully completed. This declaration of conformity is issued under the sole responsibility of the manufacturer. The CE marking shall be affixed to the product visibly, legibly and indelibly in accordance with Annex III.

The technical file (TCF) should be drawn up for each representative type of the series in question by the manufacturer or his authorised representative. The technical file (TCF) must demonstrate that the product complies with the requirements of the mentioned Directives above. Before placing machinery on the market and/or putting it into service, the manufacturer or his authorised representative shall ensure that the technical file (TCF) is available.

The technical documentation and the EU Declaration of Conformity must be kept for ten years from the date of placing the product on the market, unless the legislation provides for any other duration. The EU declaration of conformity must be translated into the language or languages required by the Member State in which the product is placed or made available on the market. This is the responsibility of the manufacturer or the authorised representative established within the Union. For imported products, the importer must take the responsibility for the DoC.

**Date of Issuance** : 5/9/2022  
**Expire Date** : 5/9/2027

**General Manager**

**SZUTEST UYGUNLUK DEĞERLENDİRME A.Ş.**  
Tatlısu Mahallesi, Akif İnan Sk. No:1 Ümraniye 34774/İSTANBUL / TÜRKİYE