

Shotblasting line

Schlickrotojet-Wheelabrator USF Berger PT 1 - WW312/380



stock-no.:	1200524
type of machine:	Shotblasting line
make:	Schlickrotojet-Wheelabrator USF Berger
type:	PT 1 - WW312/380/15
year of manufacture:	2001
type of control:	conventional
country of origin:	Germany
storage location:	Leipzig 2
delivery time:	immediately
freight basis:	EXW, free on truck unpacked
price:	on request



technical details

through-put width:	mm
pass through height:	mm
Numbers of turbines:	1 Stck.
drum length:	580 mm
operating hours:	30.810 h
compressed air:	5 - 7 bar
filling volume:	100 dm ³
total power requirement:	24,2 kW
total wight:	ca. 5,8 t

additional information

DRUM - Shotblasting Plant
in a closed drum
Manual and automatic operation

technical specifications:

- spinning wheel $\varnothing = 380\text{mm}$
- drum $\varnothing = 1150\text{ mm}$ x length 580 mm
- max. filling weight = 220 kg, filling volume 100dm³
- piece size (max. edge length) = 100mm
- Turbines 380mm; 15.0 kW
- blast media discharge speed approx. 80.0 m/s
- Ablast media throughput/turbine approx. 240.0 kg/min.
- Steel abrasive grade, nothing else possible! (recommended is: StD-Z 0,6 DIN 8201 HV 700)
- Compressed air with cartridge filter system approx. 12 m³/h

The plant is not electrically connected.
Sale as currently is at the warehouse Leipzig (see last photos).
Machine has been functional before dismantling.