



N2 2.0MPa GasPressure		
(Single layer) Nozzle diameter/mm	Gas consumption/hour	Material
1.5	320L	1-3mm SS/AL/Brass
2	440L	3-5mm SS/AL/Brass
2.5	480L	5-6mm SS/AL/Brass
3	520L	6-8mm SS/AL/Brass
4	640L	> 10mm SS/AL/Brass
5	720L	> 16mm SS/AL/Brass
Data is only for reference, it is depends on different cutting drawings.		
O2 0.5MPa GasPressure		
(Double layer) Nozzle diameter/mm	Gas consumption/hour	Material
1	5L	<4mm CS
1.5	10L	4-12mm CS
2	14L	8-14mm CS
2.5	18L	12-14mm CS
3	21L	14-16mm CS
3.5	22L	18-20mm CS
4	24L	>20mm CS
5	24L	>20mm CS