

# Used bottling line PROCOMAC for still and sparkling water up to 12000 bph

Machine type:	Complete Bottling Line
Ref:	LC521
Speed:	12000 Bottles/hour
Condition:	In Storage
Formats:	1.5 L, 2 L, 500 ml, 1 L
Containers:	PET
Products:	Water (Sparkling), Water (Still)

## Technical details

Fill type:	5	Neck type:	28
Isobaric:	Yes	Safety features:	Yes
Manuals:	No		

## Description

### Used bottling line PROCOMAC for still and sparkling water up to 12000 bph

We offer a complete bottling line for natural and carbonated mineral water, specifically designed to meet the complex needs of technicians and industry experts. This solution not only handles bottle formats from 0.5 to 2 liters but also produces up to 12,000 bottles per hour, ensuring high reliability and excellent performance..

### SIPA Blow Molder and Preform Management

The SIPA SFR 12 blow molder, manufactured in 2000, initiates the production process. It efficiently manages preforms using a dumper and elevator-orienter. Furthermore, the integrated cooling chiller and four sets of molds allow the machine to produce bottles of various sizes with both precision and flexibility. As a result, it ensures smooth operations throughout the initial production phase.

### PROCOMAC Monoblock: The Core of the System

The PROCOMAC monoblock unifies three critical bottling functions into a single system. First, the PROCOMAC GRIPSTAR 2R rinser cleans bottles thoroughly, preparing them for the filling process. Then, the PROCOMAC FILLSTAR PET filler quickly and accurately fills bottles with natural or carbonated mineral water. Finally, the PROCOMAC 10-head PICK & PLACE capper applies caps securely and efficiently.

Moreover, the saturator and CIP (Clean-In-Place) system maintain hygiene standards and streamline maintenance operations. These additional components not only enhance the monoblock's efficiency but also ensure reliable performance during production.

### **Transport and Packaging Systems**

The PELACCI P.13.8.5 cap elevator consistently supplies caps to the system without interruptions. In addition, the PE ROLLMATIC CI 540 12T labeler applies labels accurately to bottles of different formats. Subsequently, the ZAMBELLI LFT 50 shrink wrapper quickly packages bottles into bundles, while the COMAG H 55/1 handle applicator attaches handles to bundles for easier transport.

Furthermore, the LEVATI ARTIS palletizer organizes bundles onto pallets with precision. Similarly, the ROBOPAC HELIX HS 30 pallet wrapper wraps the load securely to protect it during transportation. Lastly, the EIDOS labeling system prints and applies labels directly on the production line, allowing for full customization, which ensures adaptability to various production requirements.

### **Conveyor Belts for Optimal Flow**

The conveyor belt system facilitates efficient material flow across the production phases. Specifically, air conveyors move bottles swiftly, while dedicated belts transport bundles and pallets seamlessly between sections of the line. Consequently, these systems maintain a continuous and smooth workflow, which significantly reduces production downtime.

### **Current Status and Availability**

This Used bottling line PROCOMAC for still and sparkling water up to 12000 bph operates efficiently and will remain in use until April 2025, when it will be dismantled and replaced. Therefore, we encourage interested buyers to view the line in operation before dismantling to evaluate its performance and condition. Ultimately, this complete and integrated solution delivers reliable and high-performing bottling capabilities for industrial water production.