Via Incisa 1, 37022
Fumane VR, Italy
info@ublsrl.com
VAT: IT02702580214

Used NATE PETBLOCK 30-60-8 filling monoblock 11000 BPH

Machine type:	Filling Monoblock
Ref:	M359
Year:	2005
Speed:	11000 Bottles/hour
Condition:	In Production
Formats:	1.5 L, 2 L, 1 L
Containers:	PET
Products:	Flat Drinks, Water (Sparkling), Water (Still), CSD

Technical details

Rotation:	Linear	Has rinser:	Yes
Has capper:	Yes	Filler - No. of valves:	60
Neck type:	1881	Safety features:	Yes
Manuals:	No		

Description

Used NATE PETBLOCK 30-60-8 filling monoblock 11000 BPH

Technical Specifications & Performance Data

The NATE PETBLOCK 30-60-8 is a used PET filling monoblock designed for high-output beverage production and integration into an industrial packaging line. This filling machine is configured for PET bottle handling and delivers a maximum production speed of **11,000 bph** with 1.5L bottles. Its format range supports common bottle sizes for flexible production planning.

- **Manufacturer:** NATE
- **Model:** PETBLOCK 30-60-8
- **Maximum speed:** 11,000 bph for 1.5L bottles
- **Compatible bottle formats:** 0.5L, 0.85L, 1.0L, 1.5L and 2.0L
- **Container type:** PET bottles
- **Neck finish:** 1881

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- **Operating hours:** 26,412 h

Advanced Automation & Control Systems

The monoblock is equipped with a Siemens S7-300 PLC, providing centralized control of machine functions and supporting reliable operation within a beverage production environment. PLC-based control helps operators manage production settings, monitor machine activity and coordinate the filling section with connected bottling equipment.

The integrated automation architecture makes this second hand filling monoblock suitable for facilities seeking a controlled PET bottling solution with an established industrial control platform.

Production Line Integration Capabilities

This NATE PET filling monoblock is intended for installation within a used bottling line or as part of a broader PET beverage production system. It can be positioned downstream of PET bottle production or empty-bottle handling equipment and upstream of labeling, secondary packaging and palletizing machinery.

Its supported 0.5L to 2.0L bottle formats provide flexibility for production lines processing multiple PET bottle sizes. The 1881 neck finish specification is relevant when matching the machine with compatible closure handling and capping equipment.

Machine Condition & Maintenance History

This used filling monoblock has recorded 26,412 operating hours and is stated to remain in operation until 23 December 2026. Continued operation indicates that the machine has been used in an active production setting. Before relocation and commissioning, buyers should assess mechanical condition, product-contact components, format parts, electrical connections and the operational status of the PLC control system.

Operational Performance & Versatility

The PETBLOCK 30-60-8 is designed for PET bottle filling applications in beverage production. With a maximum stated output of 11,000 bph on 1.5L bottles, it offers a practical capacity for industrial packaging operations requiring consistent bottle handling across several available formats.

Its PET-focused configuration makes it relevant for production environments handling packaged beverages in plastic bottles. Format capability from 0.5L through 2.0L supports adaptation to different retail and distribution pack sizes.

Installation Requirements & Site Preparation

Installation should be planned around the machine's integration with upstream bottle supply and downstream labeling, packaging and conveying equipment. Site preparation should include suitable electrical infrastructure for the installed control system, adequate access for maintenance, compatible conveyors and product supply connections appropriate to the intended filling process.

Before commissioning, bottle formats, 1881 neck compatibility, transfer interfaces and communication with adjacent bottling equipment should be checked to support stable line operation.

Safety Standards & Compliance Certification

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Safe commissioning of this filling monoblock should include verification of guards, operator access points, electrical protections, emergency-stop functions and interlocks associated with the complete bottling line. Hygiene procedures, cleaning practices and product-contact inspection should be established according to the beverage being processed and the requirements of the receiving production facility.