

B 1240

VERSATILE AND CONVINCING.

BLISTER MACHINE B 1240

UNIVERSAL BLISTER MACHINE FOR GMP-COMPLIANT PACKAGING

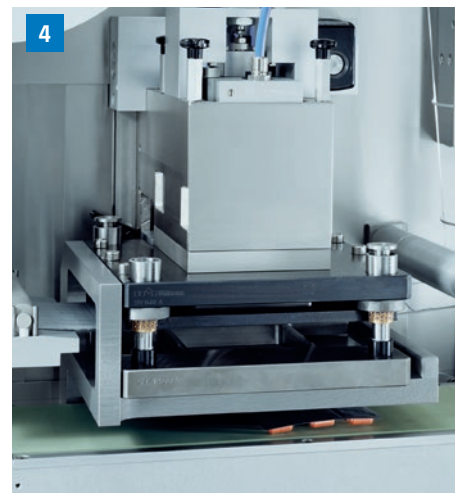
Flexible packaging combined with an outstanding price-performance ratio: the Blister machine B 1240 is a servo-regulated, universal machine suitable for the packaging of both solid and parenteral products. The well tried and tested machine concept of the compact B 1240 offers the technological standards of larger machines. The working principle is very straightforward and the TouchControl operating system self-explanatory – even semi-skilled personnel can master operation and execute maintenance work after a few hours of familiarization. All format-related data is stored so settings are automatically adjusted at the touch of a button, while self-adjusting stations and systems ensure maximum production reliability and top blister quality at all times.

VERSATILE AND CONVINCING

- **Variable:** Single to five-lane operation
- **Straightforward:** Small, light-weight tools for fast format changeovers
- **Flexible:** Integration of custom-fitted feeders for solid and parenteral products
- **Efficient:** Camera inspection of product filling for maximum process and product reliability
- **Convenient:** Central operating system with 3D visualization
- **Uncompromising:** Servo-regulated main drive, web index, and transfer for high-precision operation

DETAILS THAT GIVE YOU A LEADING EDGE:

- 1** Versatile brush box feeder, straightforward operation, and low product-related follow-up costs
- 2** Index after forming for optimum, gentle forming material transport
- 3** Intermittent motion platen sealing for top blister quality
- 4** Punching station with precision tools for perfect blister geometries





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The generous forming depth of up to 24 mm enables the B 1240 to package tablets, coated tablets, and capsules just as efficiently as ampoules, vials, cartridges, syringes, and powder – at an output of up to 250 blisters per minute. Various pocket configurations and sizes can be realized in a blister, and blister strips of optional length are also possible. The B 1240 is configured to suit the relevant requirements, can be extended to incorporate additional components, and upgraded to form an end-to-end, automated packaging line.

CARTONER C 130

Attaining an output of 150 cartons per minute, the Cartoner C 130 ideally complements the B 1240. The compact machine offers tuck-in and hot-melt carton closure. It reliably handles varying carton qualities with precision, and the continuous motion product chain ensures a high output and smooth running. The C 130 is easy to operate and offers good accessibility for maintenance, cleaning, as well as product and format changeovers. Optional components can be integrated into the cartoning process depending on the respective application.

TECHNICAL DATA

Blister machine B 1240

Output	max. 250 blisters/min.
Sealing principle	platen sealing
Format area	
Index x width	max. 130 x 156.5 mm
Forming depth	max. 24 mm
Reel diameter	forming material: max. 400 mm lid material: max. 240 mm
Processable forming materials	thermoplastics, PVC, PVC/PVDC, PVC/Aclar laminates, Al laminates, PET
Processable lid materials	hot sealable Al foils, paper, PVC, or similar
Space required	
Machine width	approx. 960 mm
Machine height	approx. 1,470 mm
Machine length	approx. 3,500 mm
Net weight	approx. 1,700 kg

Cartoner C 130

Output	max. 150 cartons per minute
Operating mode	intermittent motion
Pitch	5"
Carton size [A x B x H]	max. 100 mm x 85 mm x 150 mm (100 mm x 95 mm x 150 mm)*
No. of blisters	max. 10
Blister stack height	max. 80 mm (90mm)*
Types of closure	tuck-in and hot-melt
Space required	
Machine width	approx. 1,500 mm
Machine height	approx. 1,930 mm
Machine length	approx. 3,100 mm

* Format area extension

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