

# SI 280 - Operating cycle

1. Reel
2. Film splicing
3. Unwinder
4. Gusset perforator
5. Band aligner
6. Forming triangle
7. Film guides
8. Zipper unwinder
9. Zipper seal
10. Zipper tacking
11. Bottom seal
12. Vertical seal
13. Tear notch
14. Photocell
15. Servo rollers for film transport
16. Knife
17. Knife and unitary cutting
18. Pouch opening
19. Bottom pouch opening
20. Fillings stations
21. Pouch stretching
22. Top sealing
23. Pouch reject station
24. Reject ramp
25. Discharge Belt

