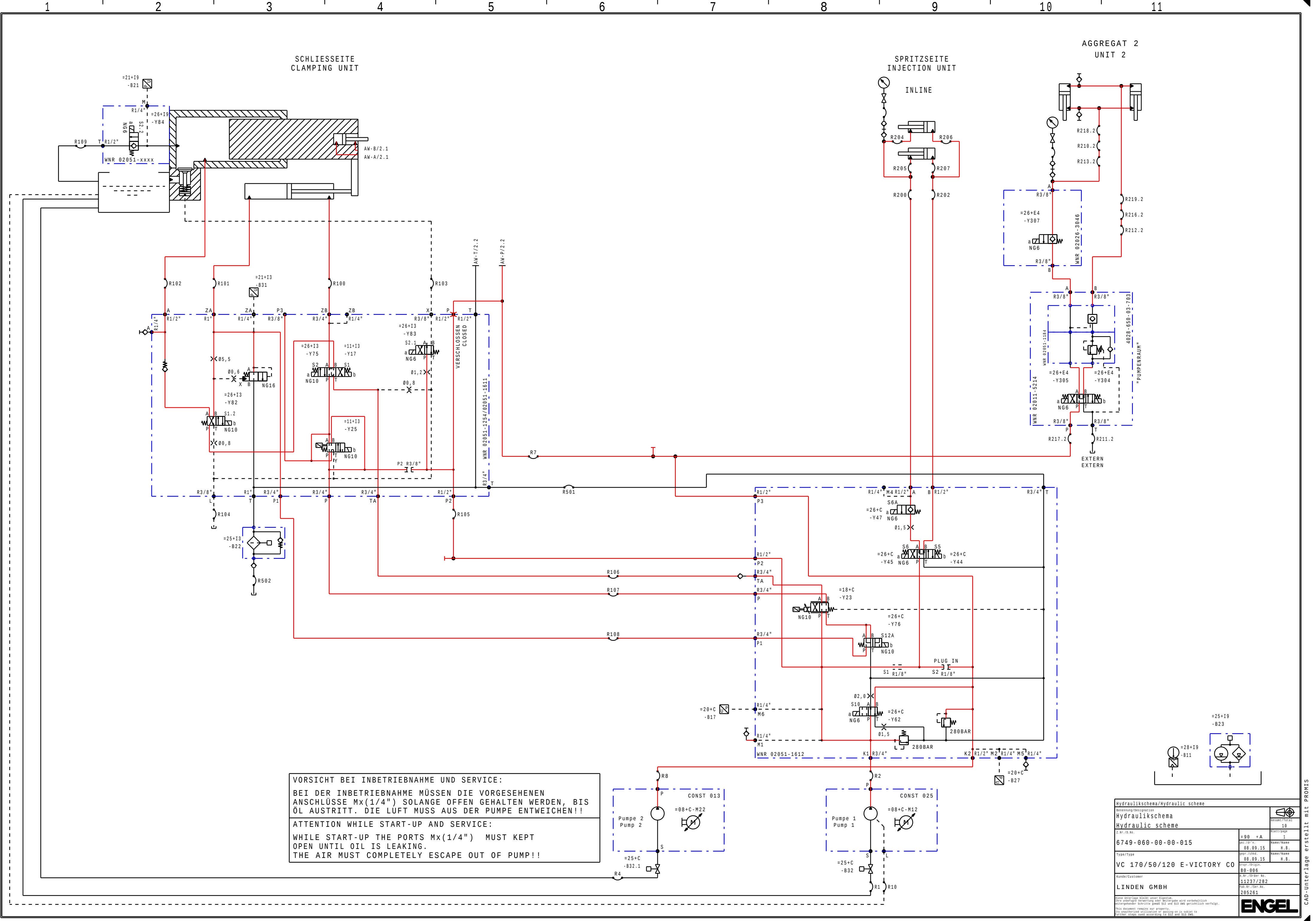
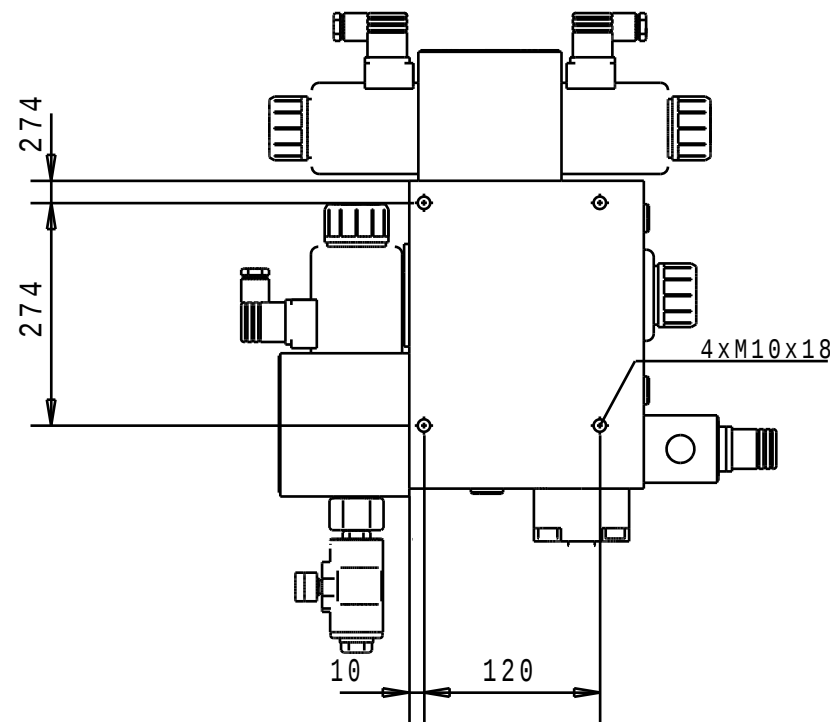
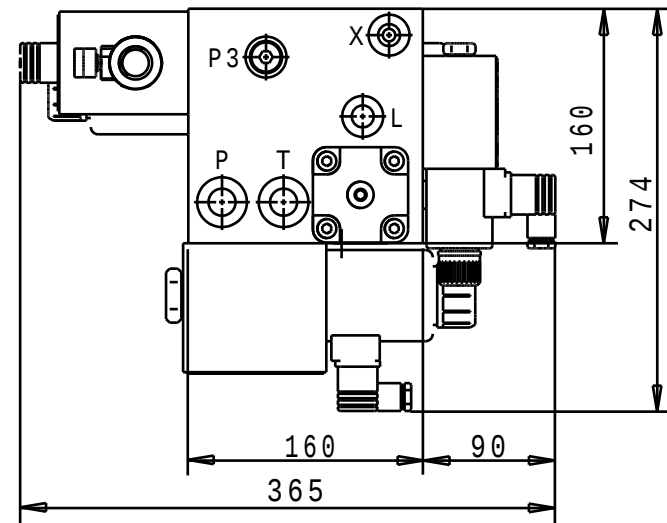
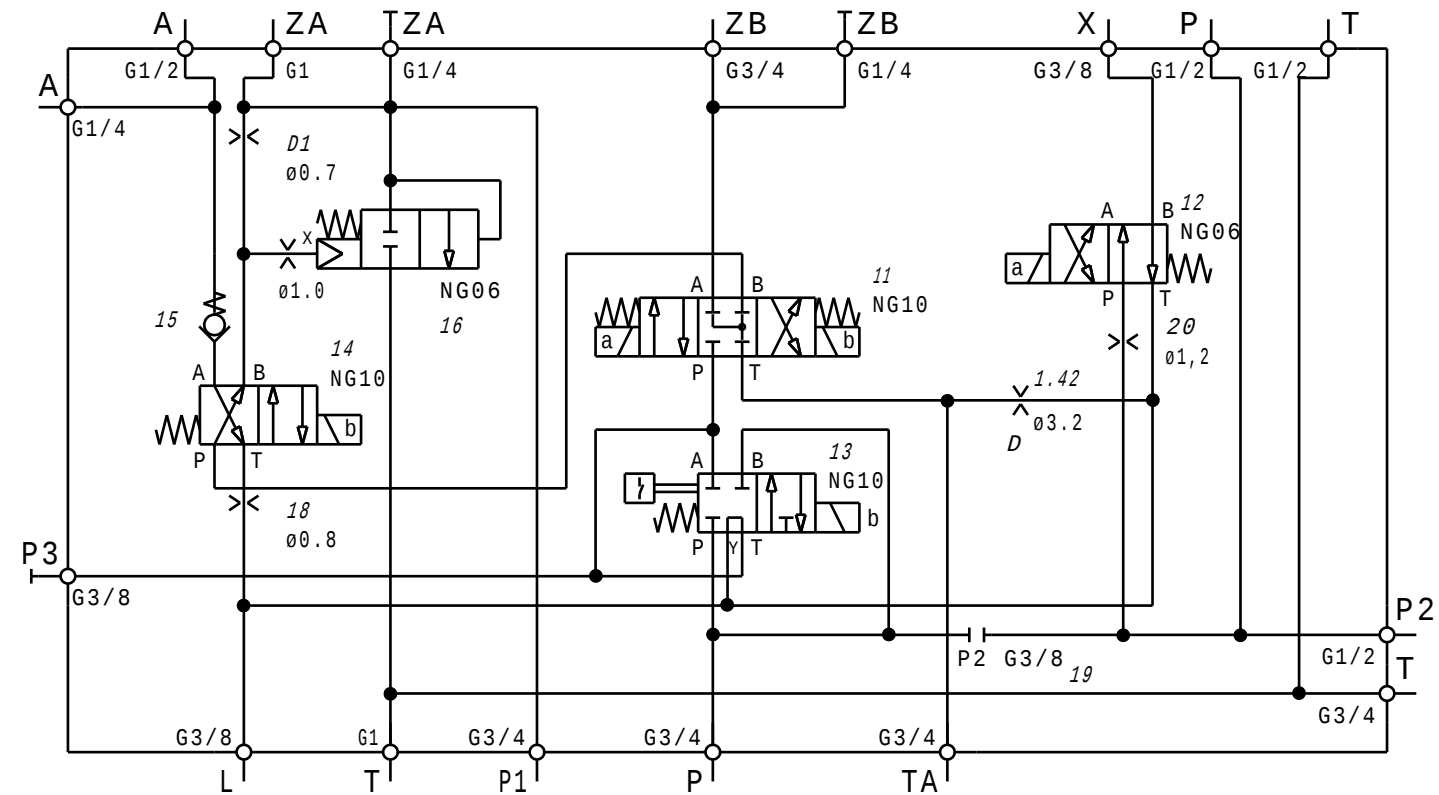
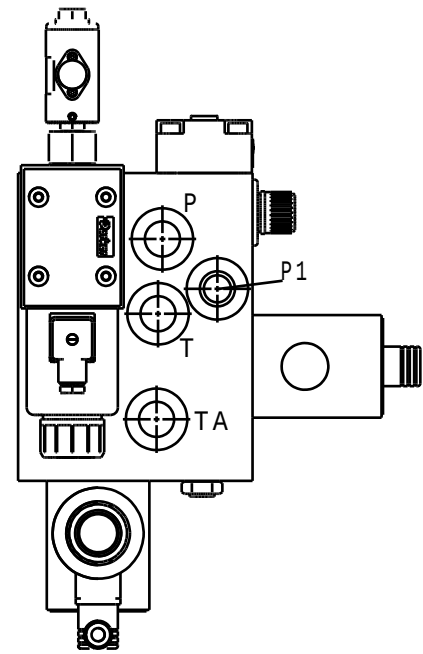
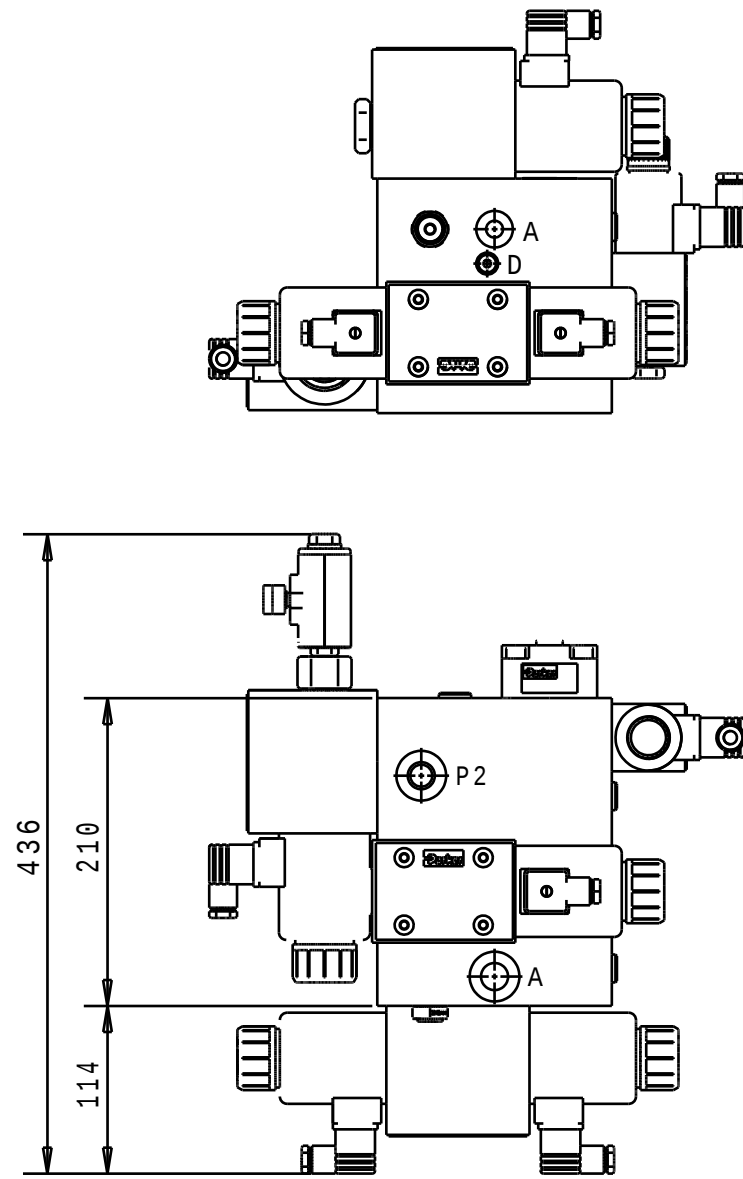
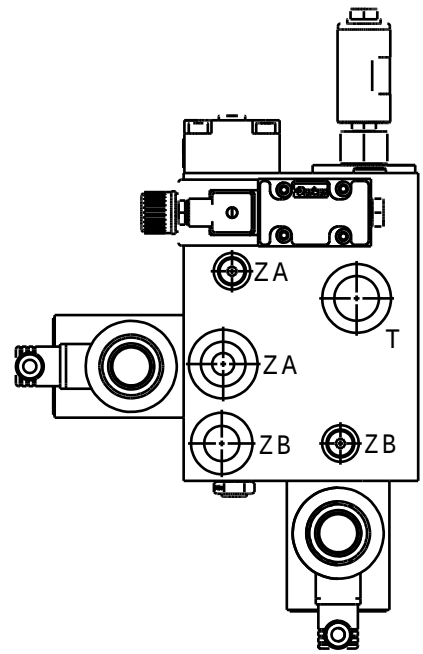




VORSICHT BEI INBETRIEBNAHME UND SERVICE:
BEI DER INBETRIEBNAHME MÜSSEN DIE VORGESEHENEN
ANSCHLÜSSE Mx(1/4") SOLANGE OFFEN GEHALTEN WERDEN, BIS
ÖL AUSTRITTT. DIE LUFT MUSS AUS DER PUMPE ENTWEICHEN!!

ATTENTION WHILE START-UP AND SERVICE:
WHILE START-UP THE PORTS Mx(1/4") MUST KEPT
OPEN UNTIL OIL IS LEAKING.
THE AIR MUST COMPLETELY ESCAPE OUT OF PUMP!!

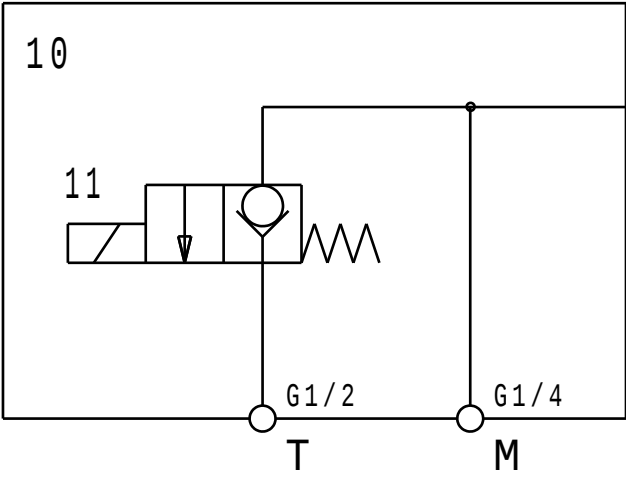
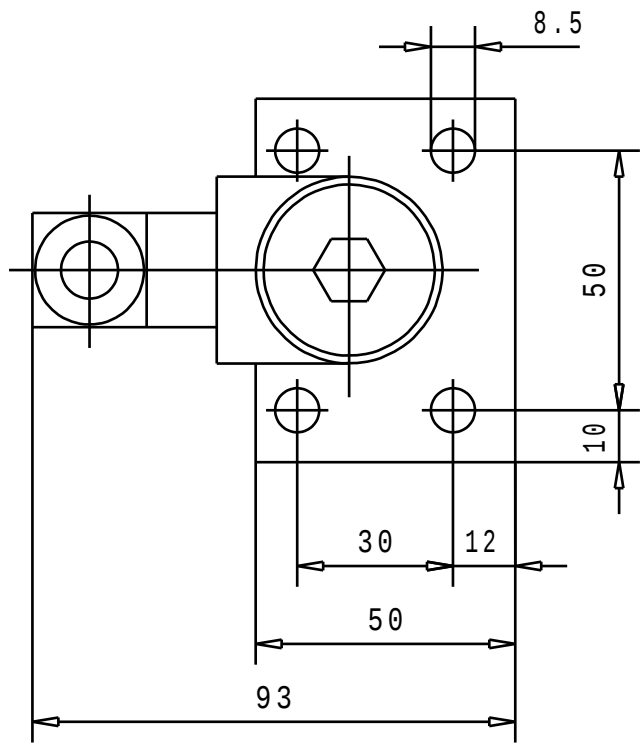
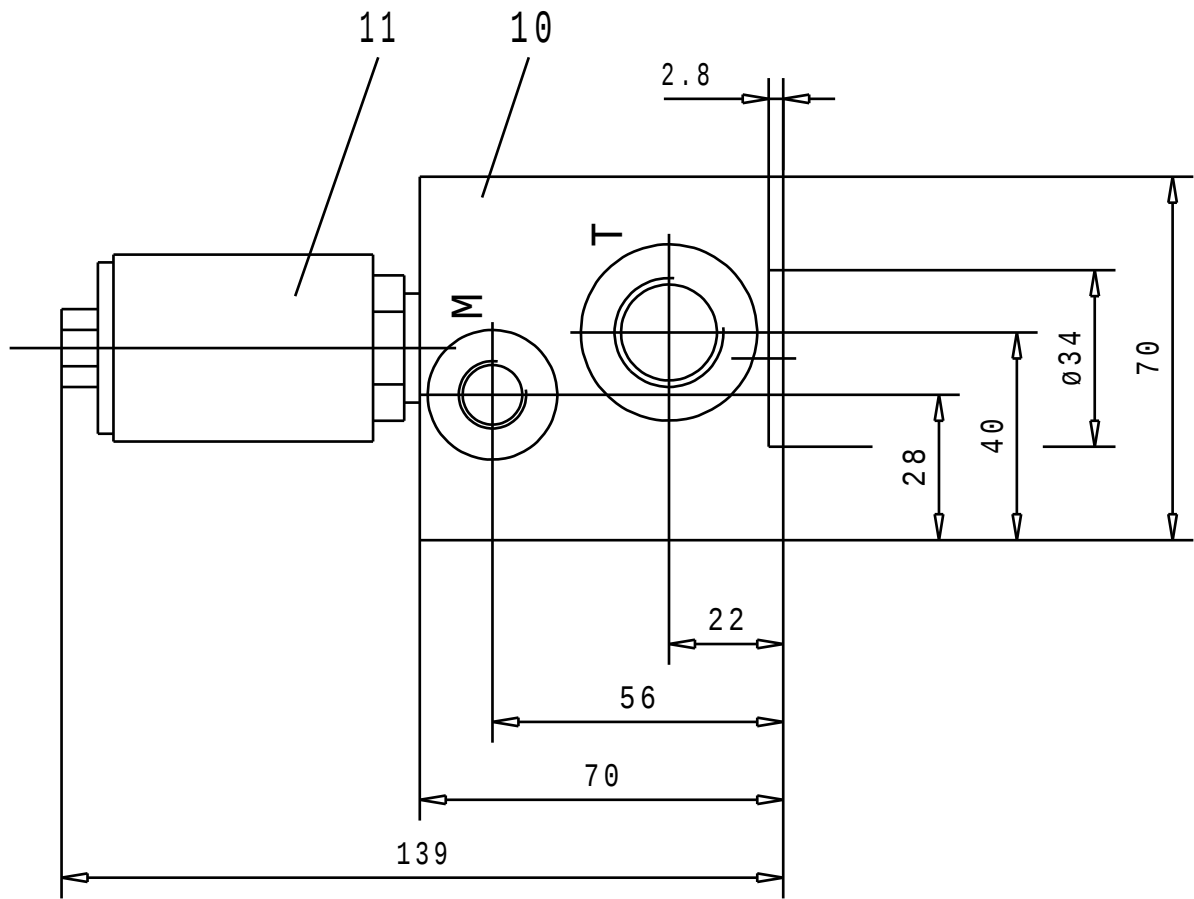
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Hydraulikschemata		1	
Hydraulic scheme		1	
6749-060-00-00-015		88.09.15	
VC 170/50/120 E-VICTORY CO		11237/282	
LINDEN GMBH		205261	
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Pos.	Stk.	Artikel	Engel	Bezeichnung
Pos.	pc.	Article		Designation
10	1	64822		Schließblock
11	1	15379	02011-5286	Closing block
12	1	11320	02011-5279	4/3 Wege-Magnetventil NG 10
13	1	26379	02011-2730	4/3 Directional solenoid valve NG 10
14	1	11311	02011-5307	4/2 Wege-Magnetventil NG 6
15	1	25033	02027-5518	4/2 Directional solenoid valve NG 6
16	1	45353	02026-3333	5/2 Sicherheitsventil NG 10
16	1	11408	02029-7005	5/2 Safety valve NG 10
17	1	45994	02028-3100	4/2 Wege-Magnetventil NG 10
18	2	11414	02029-2717	4/2 Directional solenoid valve NG 10
19	1	38531	01523-0007	Rückschlagventil
20	1	11416	02029-7030	Non-return valve
				DAU-Patrone
				DAU cartridge
				Drossel 01,0 - 1/16-27NPTF
				Throttle 01.0 - 1/16-27NPTF
				Messdrossel
				Measuring throttle
				Drossel 00,8 - 1/16-27NPTF
				Throttle 00.8 - 1/16-27NPTF
				Kegelstopfen R3/8
				Taper plug R3/8
				Drossel 01,2 - 1/16-27NPTF
				Throttle 01.2 - 1/16-27NPTF

WNR 02051-1611

Hydraulikschemata/Hydraulic scheme			
Bezeichnung/Designation			Druck/Pressure
Schließblock			10
Closing block			10
Z.Nr./Z.Nr.		Blatt/Sheet	18
6749-060-00-00-015		±90 +A	18
08.09.15		Name/Name	H.B.
Type/Type		Druck/Pressure	H.B.
VC 170/50/120 E-VICTORY CO		Druck/Pressure	H.B.
08.09.15		Name/Name	H.B.
LINDEN GMBH		Name/Name	H.B.
11237/282		Name/Name	H.B.
205261		Name/Name	H.B.
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ENGEL			



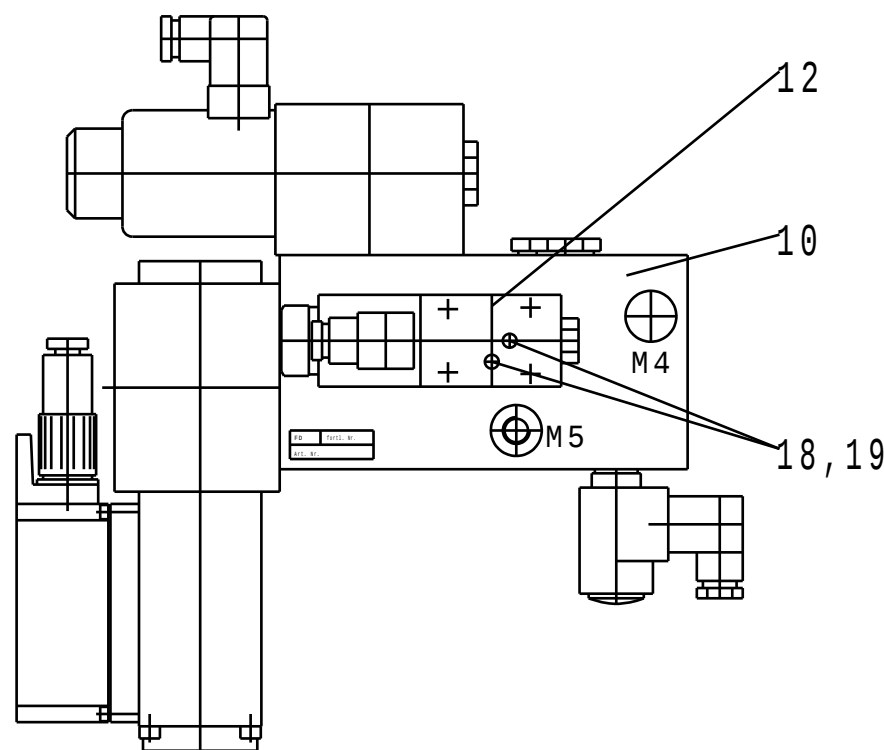
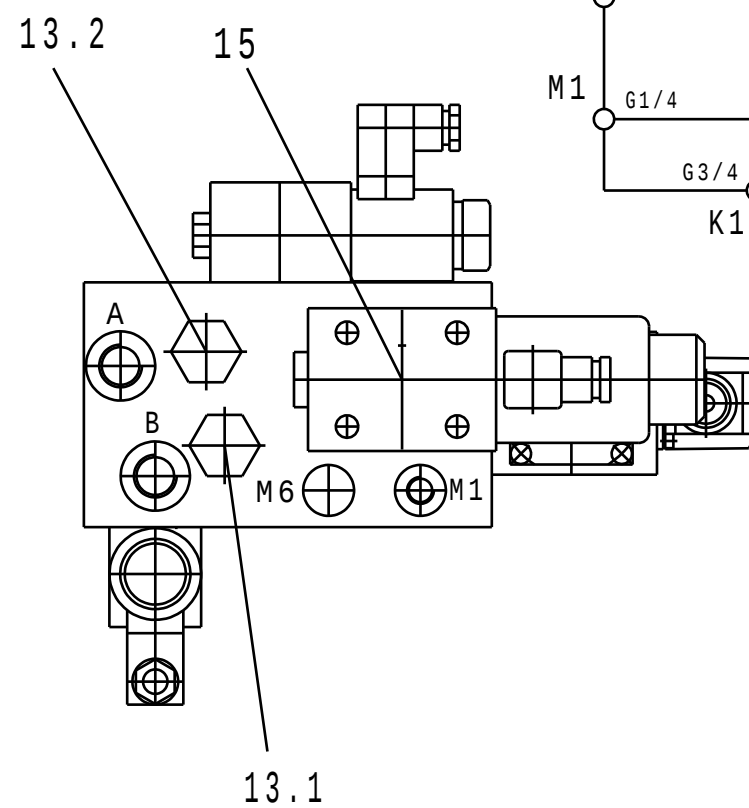
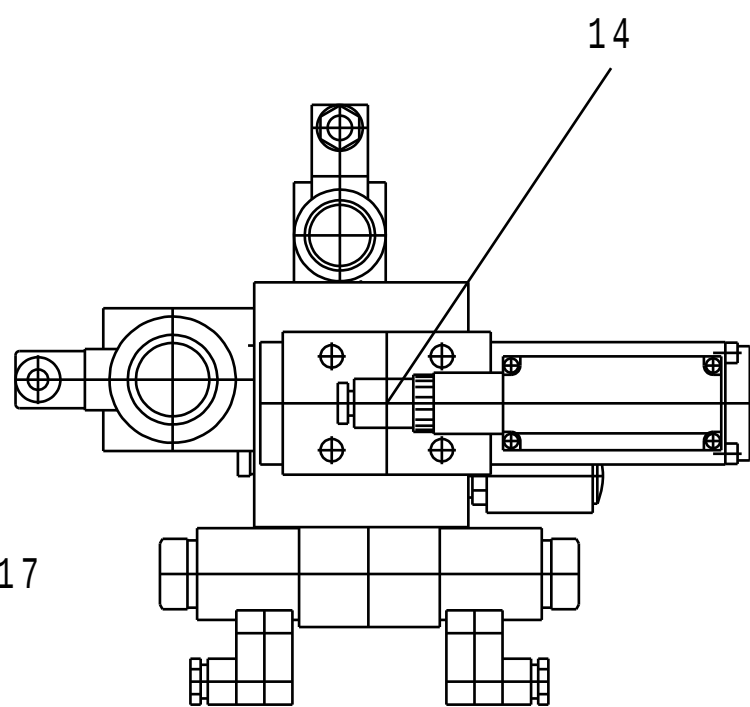
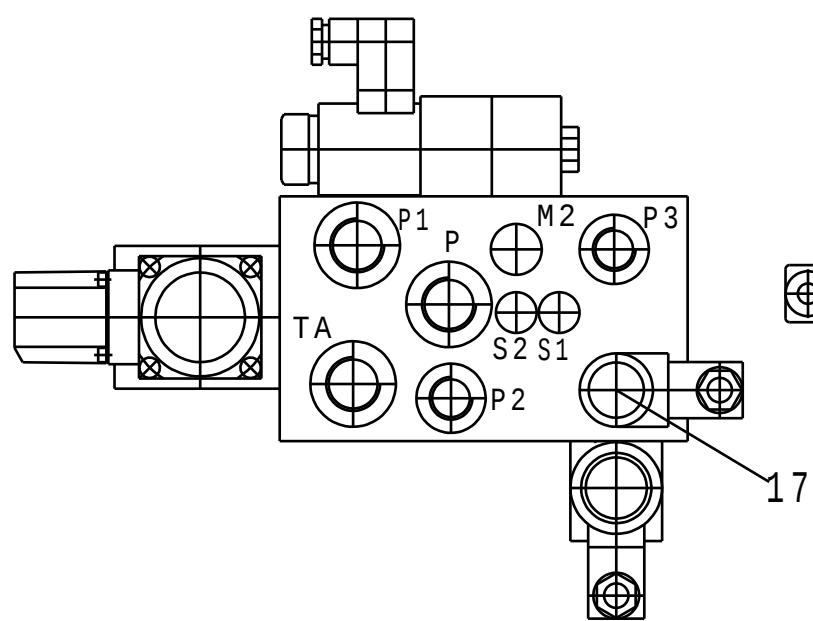
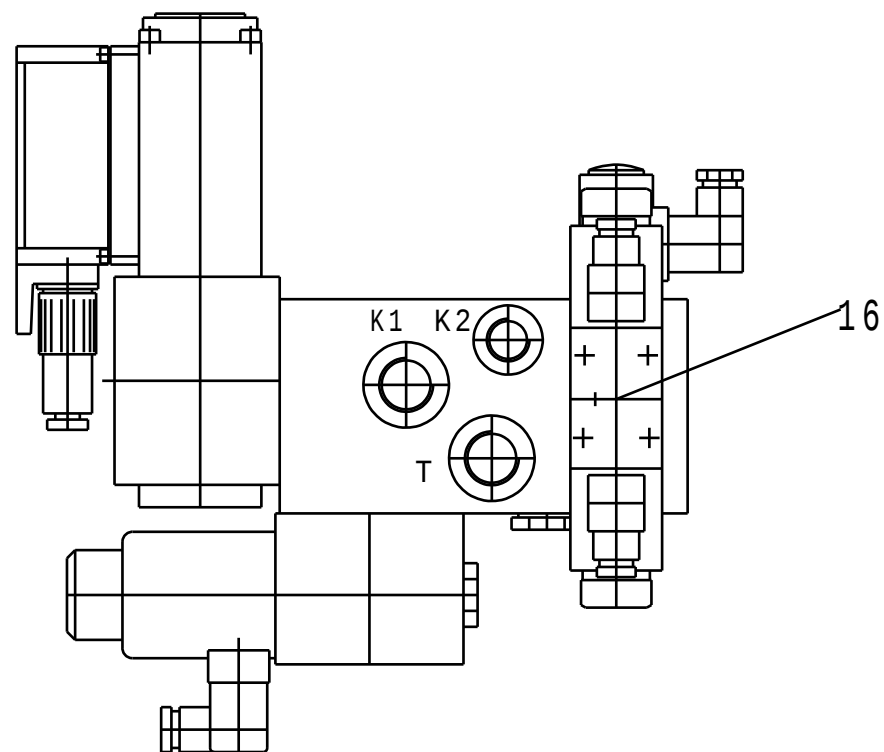
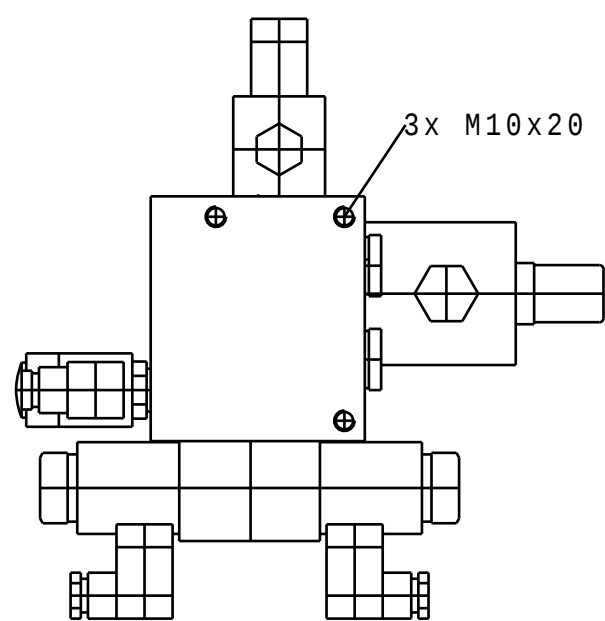
Pos. Pos.	Stk. pc.	Artikel Article	Engel	Bezeichnung Designation
10	1	6 010 106 014		Schließzylinderblock Clamping cylinder block
11	1	0 810 040 910	02027-5045	Rückschlagventil Non-return valve

PARKERWNR 02051-1541

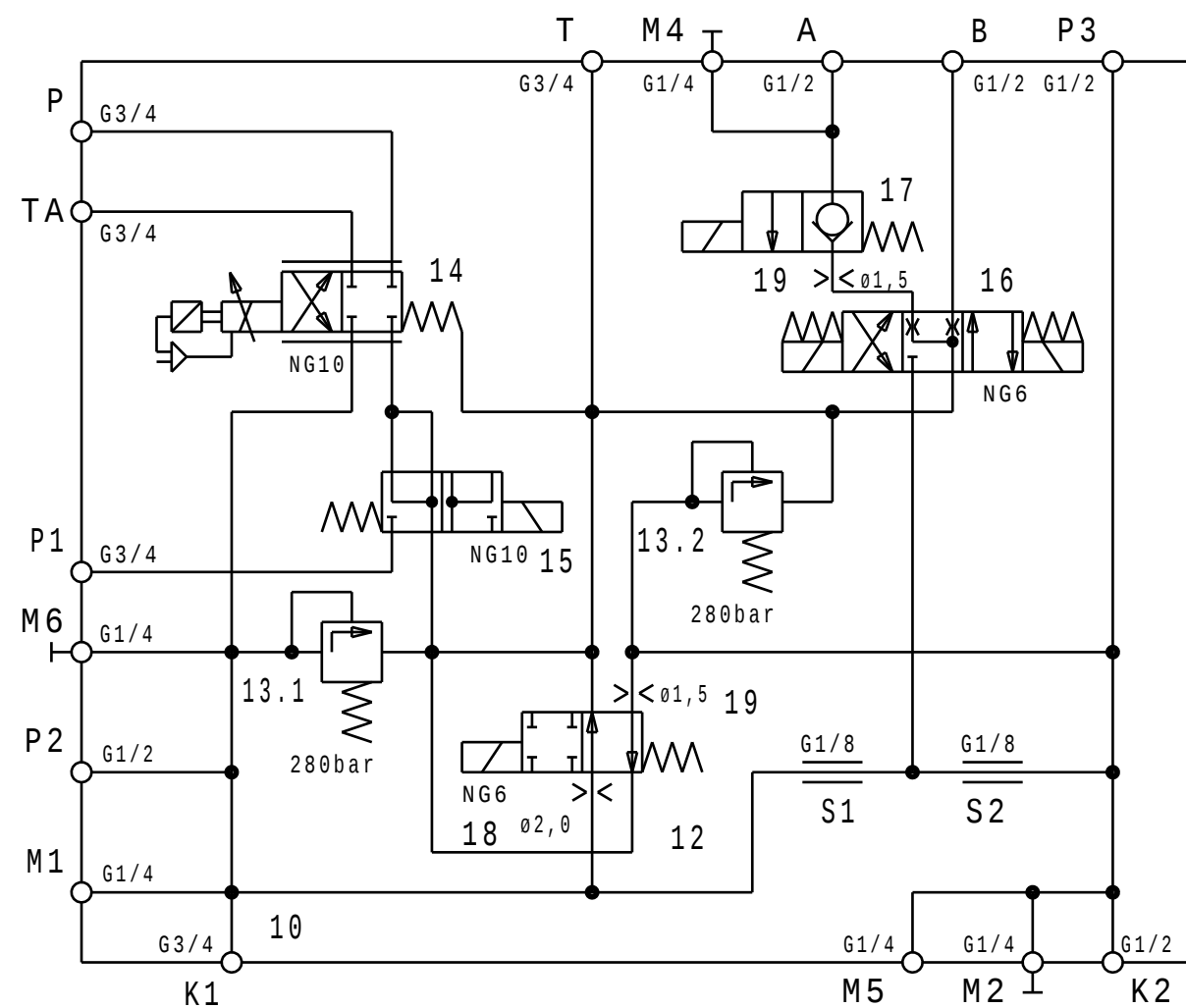
HYDACWNR 02051-0179

REXROTHWNR 02051-0680

Hydraulikschemata/Hydraulic scheme			
Benennung/Designation			
Schließzylinderblock			10
Clamping cylinder block			20
Z.Nr./Z.No.		Blatt/Page	10
6749-060-00-00-015		±90 +A	20
08.09.15		Name/Name	H.B.
08.09.15		Name/Name	H.B.
VC 170/50/120 E-VICTORY CO		Name/Name	H.B.
LINDEN GMBH		Name/Name	H.B.
11237/282		Name/Name	H.B.
205261		Name/Name	H.B.
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ENGEL			



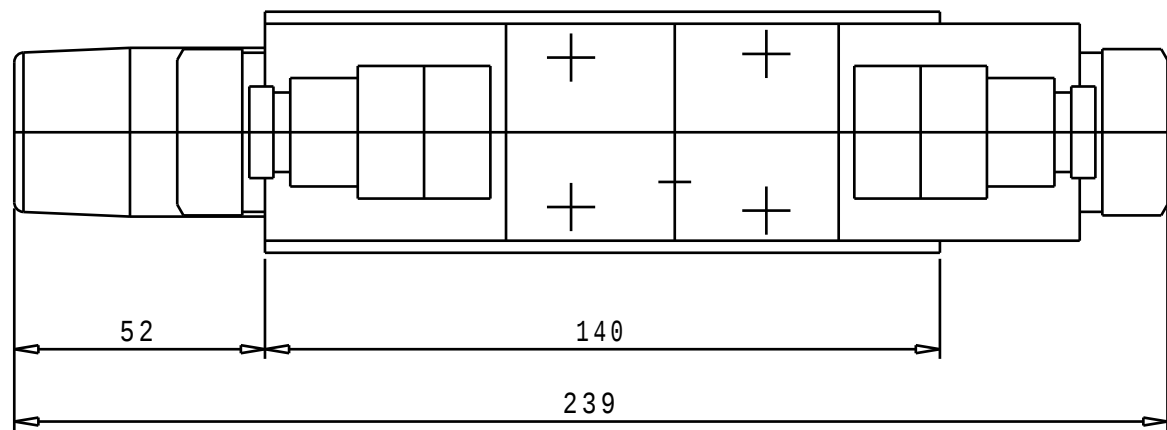
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Pos.	pc.	Article		Designation
10	1	R9965C243		Pumpenblock
12	1	R900913276	02011-5274	Pump manifold
13	2	0532001061	02026-3135	4/2 Wege-Magnetventil NG 6
14	1	0811404752	02026-3151	4/2 Directional solenoid valve NG 6
15	1	R901328321	02011-5220	Druckbegrenzungsventil
16	1	R900568233	02011-5214	Pressure release valve
17	1	0810040910	02026-3063	Proportionaldrosselventil (Schließseite, Staudruck)
18	1	1810361028	02029-7011	Proportional throttle valve (clamping unit, back pressure)
19	2	1810361045	02029-7119	4/2 Wege-Magnetventil NG 10
				4/2 Directional solenoid valve NG 10
				4/3 Wege-Magnetventil NG 6
				4/3 Directional solenoid valve NG 6
				Rückschlagventil
				Non-return valve
				Drossel Ø2,0 - 1/16-27NPTF
				Throttle Ø2.0 - 1/16-27NPTF
				Drossel Ø1,5 - 1/16-27NPTF
				Throttle Ø1.5 - 1/16-27NPTF



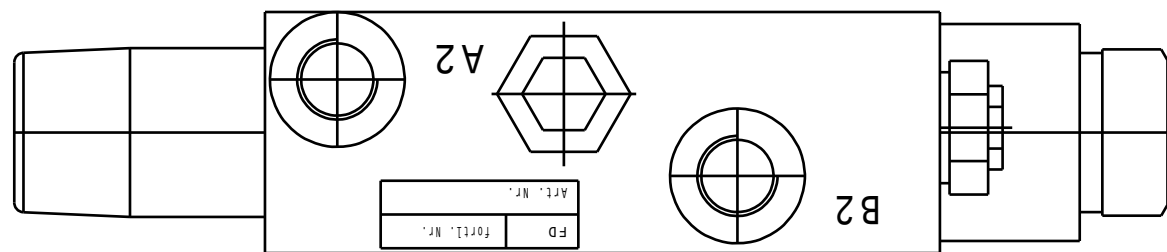
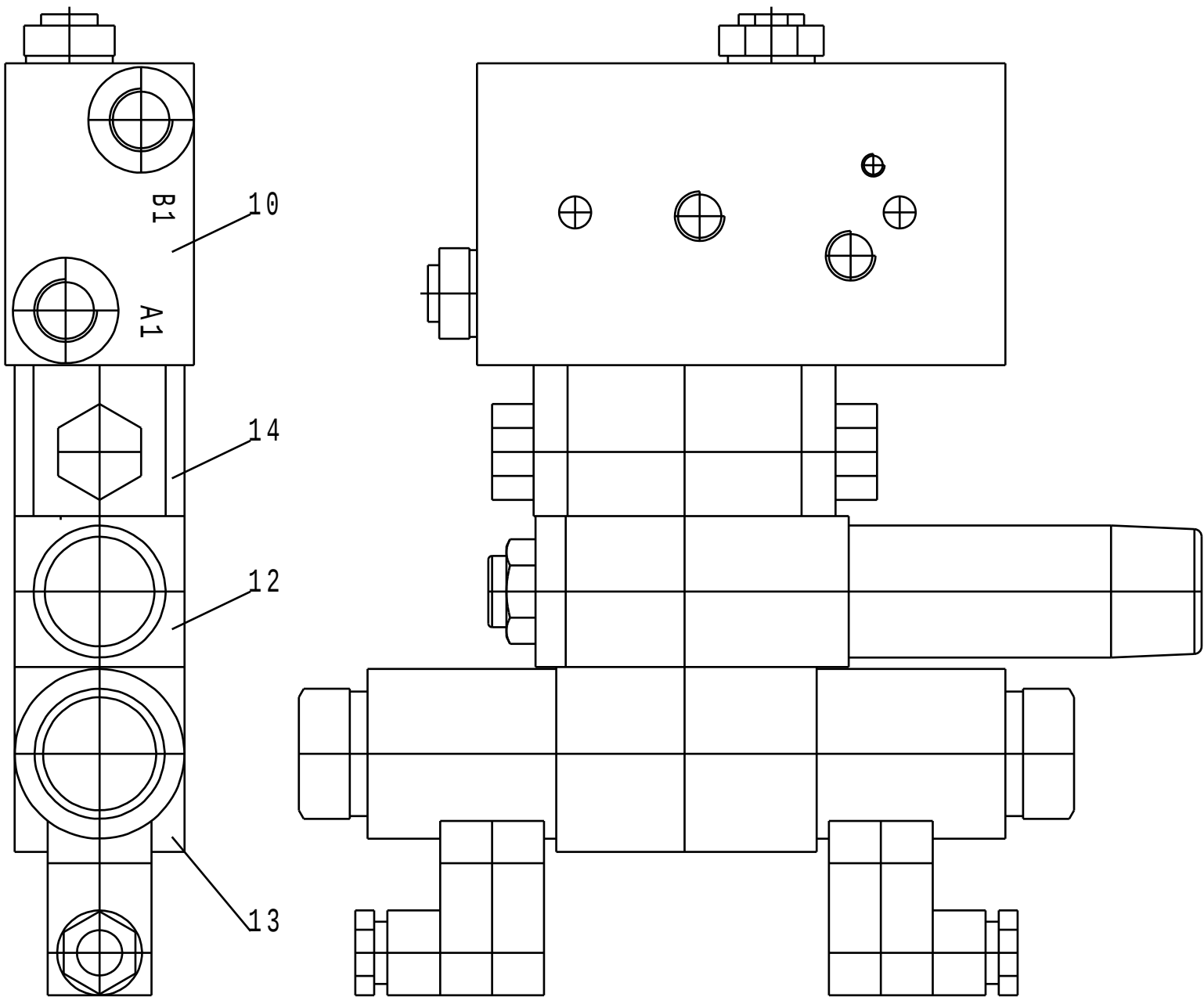
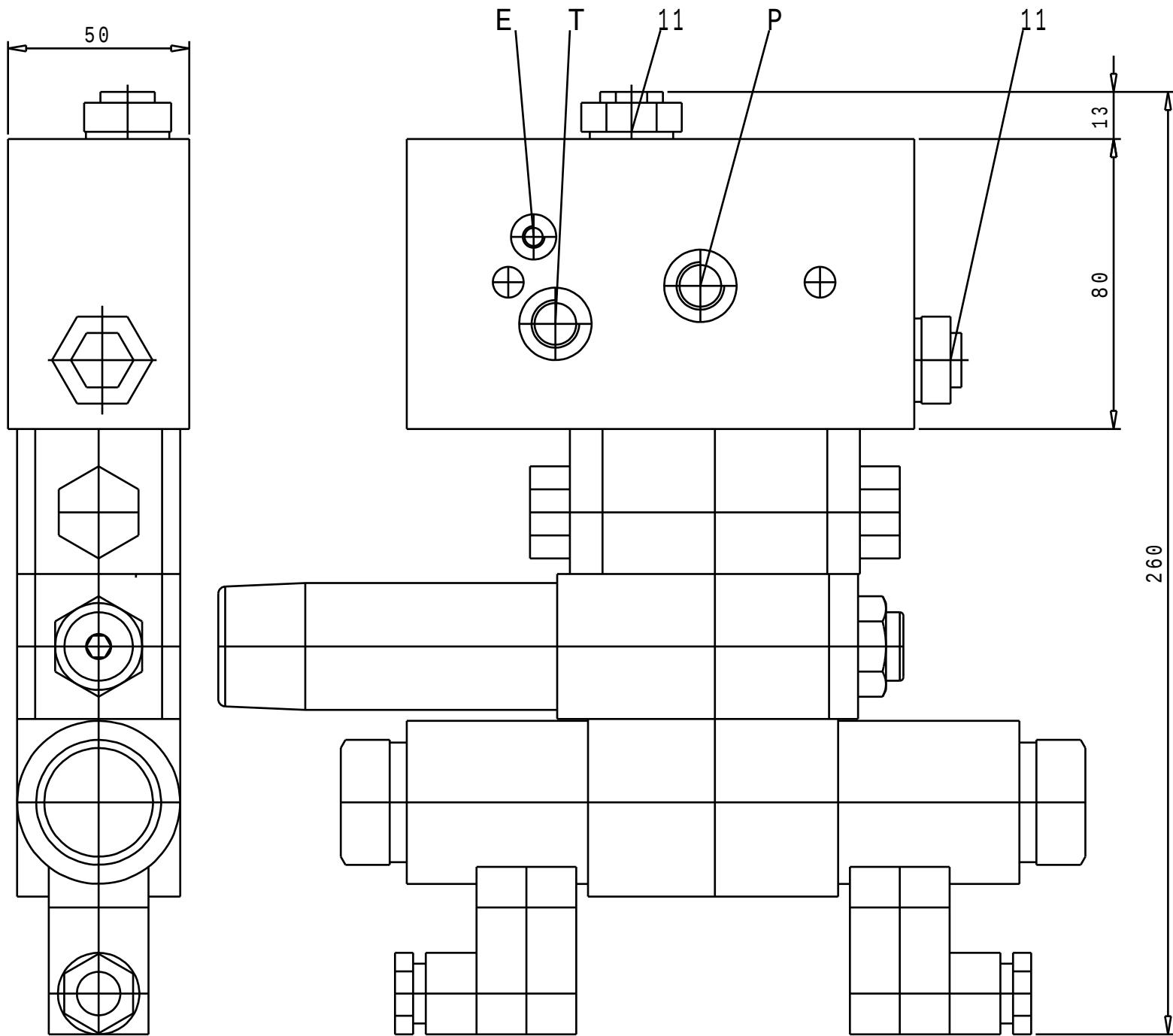
WNR 02051-1416

Hydraulikschemen/Hydraulic scheme			
Bezeichnung/Designation		Version/Version	
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Pump manifold		40	
Z.Nr./Z.No.		Blatt/Sheet	
6749-060-00-00-015		88-09-15	
Type/Type		Name/Name	
VC 170/50/120 E-VICTORY CO		88-09-15	
Code/Code		Name/Name	
LINDEN GMBH		88-09-15	
Z.Nr./Z.No.		Name/Name	
11237/282		88-09-15	
Z.Nr./Z.No.		Name/Name	
205261			
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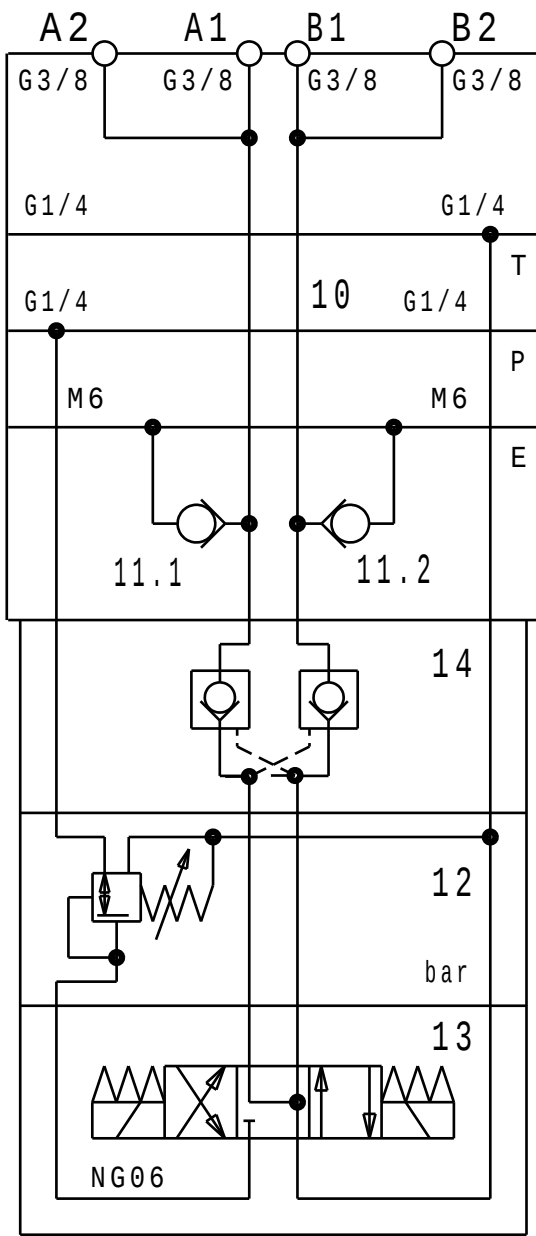
ENGEL



O-Ringe: (ENGEL)
P,T: $\varnothing 15,54 \times 2,62$ - PRP114
E: $\varnothing 9,25 \times 1,78$ - PRP012

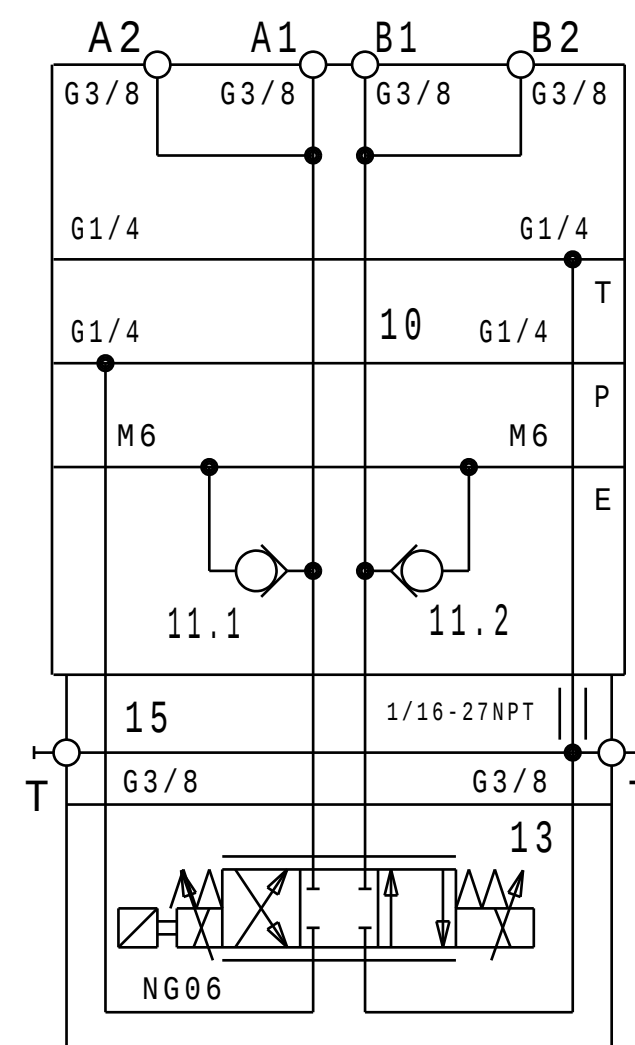
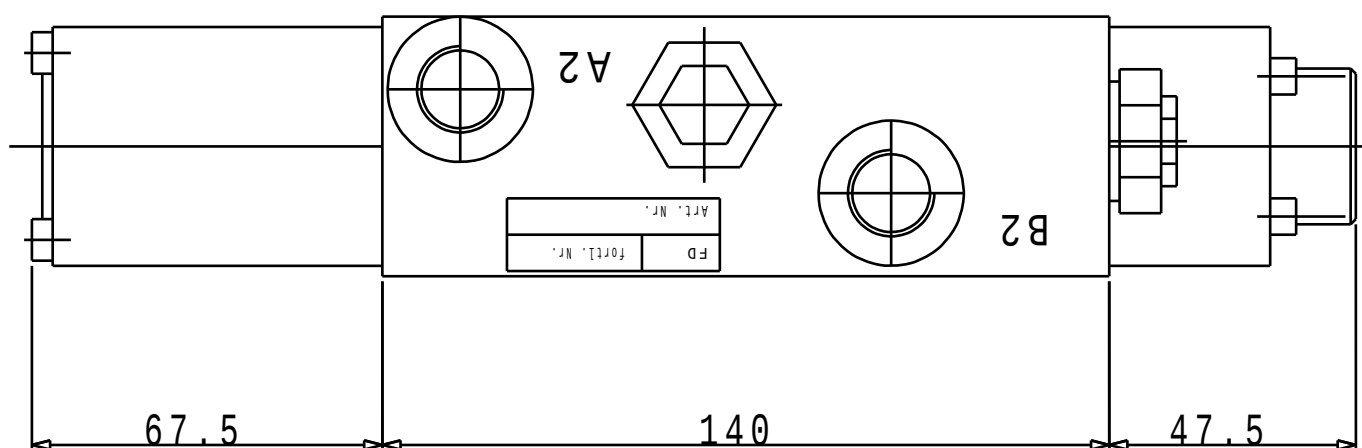


Pos. Pos.	Stk. pc.	Artikel Article	Engel	Bezeichnung Designation
10	1	6 010 106 023		Kernzugteilung Core-pull division
11	2	6 006 007 051	20263198	Rückschlagventil Non-return valve
12	1	00590161	20253997	Druckregelventil Pressure control valve
13	1	00561288	20115102	4/3 Wege-Magnetventil NG 6 4/3 Directional solenoid valve NG 6
14	1	00347495	20271306	Doppelsperrventil NG 6 Double shut-off valve NG 6



WNR 02051-1234

Hydraulikschemata/Hydraulic scheme		REVISIONEN	
Benennung/Designation Kernzugsblock Core-pull block		Blatt/Sheet 10	Zeichnung 71
Z.Nr./D.Nr. 6749-060-00-00-015		Rev./Ver. 88.09.15	Rev./Ver. 88.09.15
Type/Type VC 170/50/120 E-VICTORY CO		Rev./Ver. 88.09.15	Rev./Ver. 88.09.15
Name/Customer LINDEN GMBH		Rev./Ver. 11237/282	Rev./Ver. 205261
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Pos.	Stk.	Artikel	Engel	Bezeichnung
Pos.	pc.	Article		Designation
10	1	6.010.106.023		Kernzugteilung
11	2	6 006 007 051	20263198	Core-pull division
13	1	0 811 404 141	20263192	Rückschlagventil
15	1	6.010.206.054	20511165	Non-return valve
				4/3 Prop. Wegeventil NG 6
				4/3 Prop. directional valve NG 6
				Zwischenplatte
				Intermediate plate

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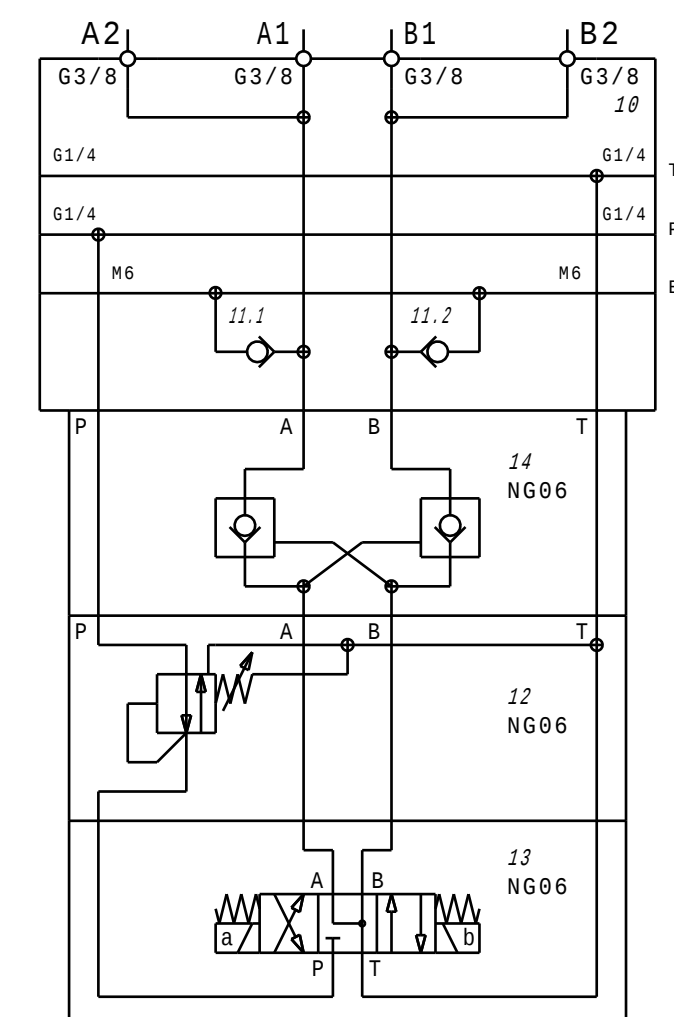
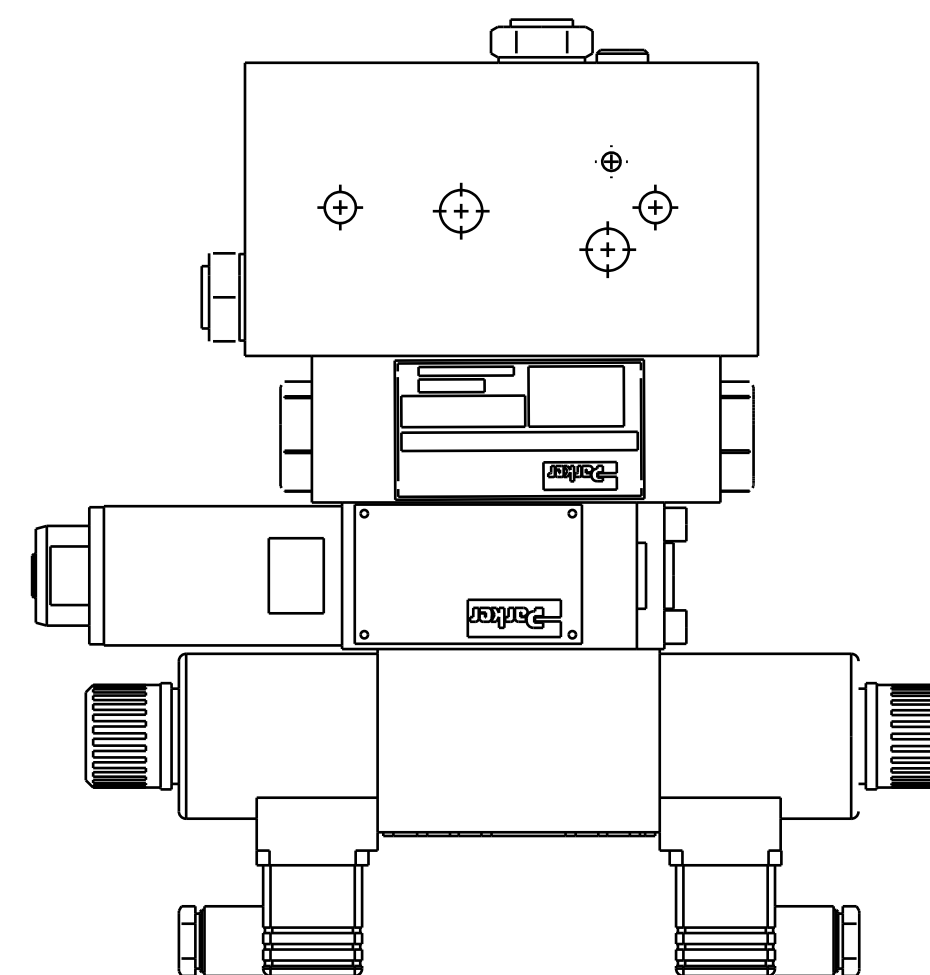
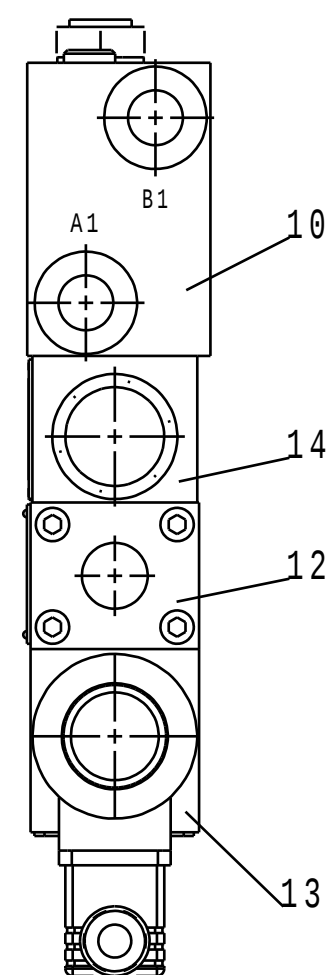
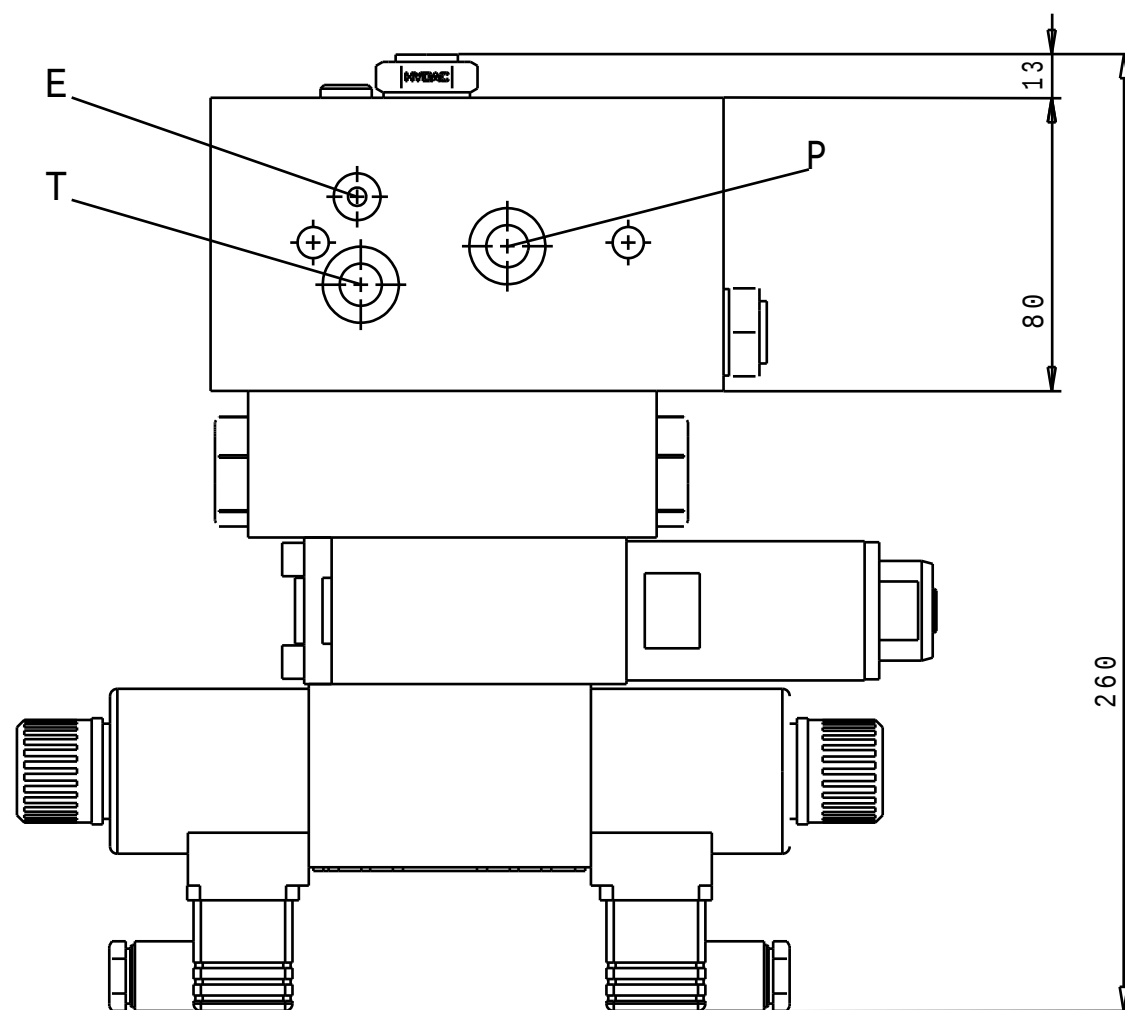
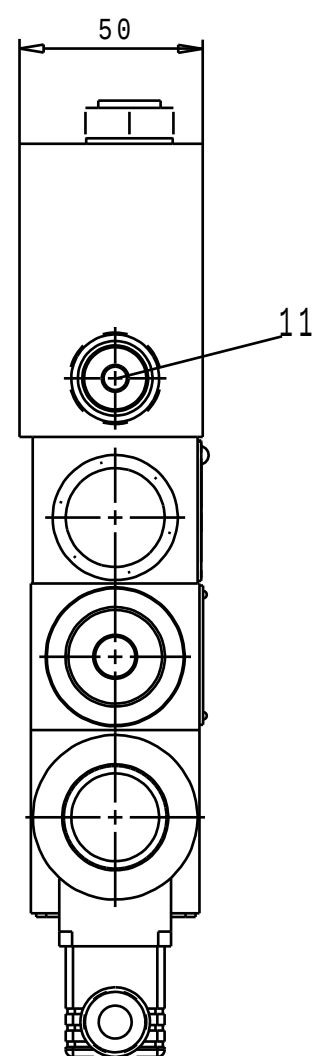
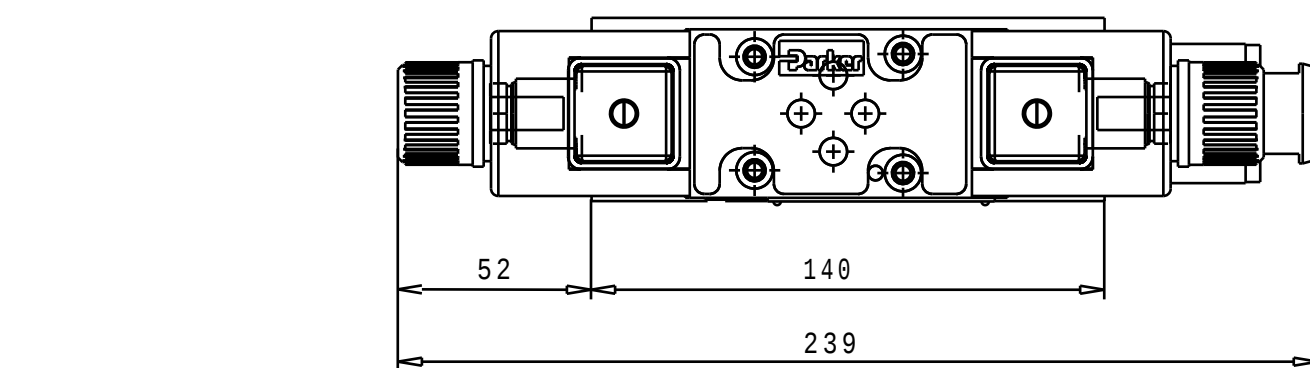
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P,T:  15,54x2,62 PRP114
E:    9,25x1,78 PRP012

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Hydraulikschemen/Hydraulic scheme Kennzeichnung/Identification DREHTISCH ROTARY TABLE			
3. Nr. / Ser. No. 6749-060-00-00-015		Blatt/Page = 90 + A 73	Name/Name H. B.
Type/Type VC 170/50/120 E-VICTORY CO		08:59:15 1997/EST	Name/Name H. B.
Kunde/Customer INDATEN GMBH		Frist / Origin B0-006 Nr. / Order No. 11237/282 Fab. Nr. / Ser. No. 205261	
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WNR 02051-1044

CAD-Interlage erstellt mit PROMTS



Pos. Pos.	Stk. pc.	Artikel Article	Engel	Bezeichnung Designation
10	1	64394		Kernzugteilung Core-pull division
11	2	25123	2027-5516	Rückschlagventil Non-return valve
12	1	16096	02025-3980	Druckregelventil Pressure control valve
13	1	11318	2011-5306	4/3 Wege-Magnetventil NG 6 4/3 Directional solenoid valve NG 6
14	1	11305	2027-1306	Doppelsperrventil NG 6 Double shut-off valve NG 6

WNR 02051-1606

CAD-Unterlage erstellt mit PROMIS