

Used Sacmi Labeling Machine Opera 45000 bph year 2010 overhauled in 2025

Machine type:	Labeling Machine
Ref:	ET179
Model:	Opera 400
Year:	2010
Speed:	45000 Bottles/hour
Condition:	Ready for Operation
Price:	€ 125,000
Formats:	1.5 L, 500 ml, 1 L

Technical details

No. of plates:	25	Rotation direction:	0
Plate movement:	1	Number of stations:	2
Labeling method:	7	Label placement:	5
Optical centering system:	0	Head adjustment:	1
Safety features:	Yes	Manuals:	Yes

Description

Used Sacmi Labeling Machine Opera year 2010 overhauled in 2025

Model: Opera 400 (2010) • **Speed:** 45,000 Bottles/hour • **Status:** ready for operation • **Formats:** 500 ml, 1 L, 1.5 L. Reconditioned OPP roll-fed labeler, overhauled in 2025. This overhauled labeling machine delivers stable high-speed performance for multi-format lines and qualifies as robust bottle labeling equipment for continuous production.

Performance and Specifications:

The Opera 400 maintains consistent output at **45,000 BPH** with quick format changes across **500 ml, 1 L, 1.5 L**. Two labeling stations support continuous operation, with automatic label adjustments and manual head adjustment to keep tolerances steady at speed.

This is a reconditioned OPP labeling machine.

Work performed during the 2025 overhaul:

- The jacks

- The plates
- The glue roller were overhauled
- The roller motor was replaced
- New safety guards were installed
- The printheads were overhauled
- All glue heating unit probes were replaced
- The suction unit hoses were replaced, and the entire electrical system was inspected

Components and Functionality:

Equipped with **25 plates**, the Opera 400 uses a mechanical cam brake/clutch for plate movement to maintain precise synchronization at full speed. The label feed is **roll-fed (coil)**. With **2 labeling stations**, the machine supports continuous application while minimizing downtime.

No. of plates	25
Rotation direction	0
Plate movement	1 (mechanical cam brake/clutch)
Number of stations	2
Labeling method	7
Label placement	5
Optical centering system	0
Head adjustment	1 (manual)

Optimization and Maintenance of Used Sacmi Labeling Machine:

Manual head adjustment gives technicians direct control for fine-tuning, while automatic label adjustments reduce operator intervention during run. The 2025 refurbishment addressed wear parts and safety elements, supporting reliable uptime typical of bottle labeling equipment in high-throughput environments.

Conclusion:

Sacmi Opera 400 (2010), overhauled in 2025, combines 45,000 BPH throughput, roll-fed OPP application, 25 plates, and 2 stations with multi-format capability (500 ml, 1 L, 1.5 L). Ready for operation.