

Used SACMI OPERA labeller machine 200 RF

Machine type:	Labeling Machine
Ref:	ET236
Model:	Opera 200 RF
Year:	2006
Speed:	30000 Bottles/hour
Condition:	Ready for Operation
Formats:	1 L
Containers:	PET
Products:	Beer, Oil, Spirits, Water (Sparkling), Water (Still), Wine (Sparkling), Wine (Still), CSD

Technical details

Rotation direction:	Clockwise	Number of stations:	2
No. of plates:	15	Plate movement:	Mechanical cams
Labeling method:	["Hot glue", "Roll feed - coil"]	Label placement:	["Wrap around label"]
Label adjustment:	N/A	Optical centering system:	None
Head adjustment:	N/A	Safety features:	Yes
Manuals:	No	Weight:	3850 kg
Power:	25 kW	Voltage:	400 V
Frequency:	50 Hz	Ampere:	33 A

Description

Used SACMI OPERA labeller machine 200 RF

Technical Specifications & Performance Data

This rotary labeling machine is engineered for high-speed wrap-around labeling with hot-melt technology. Manufactured by Sacmi, the Opera 200 RF delivers robust performance for beverage production and industrial packaging applications, supporting second hand and used bottling line upgrades with reliable throughput.

- **Model:** Opera 200 RF

- **Machine type:** Rotary Labeling Machine
- **Production speed (max):** up to 30,000 containers/hour
- **Current bottle format:** 1.0L
- **Container material:** PET
- **Label type:** OPP (oriented polypropylene), roll-fed
- **Application method:** Hot glue
- **Reels:** 2 with automatic reel change
- **Maximum reel diameter:** 350 mm
- **Number of label magazines:** 2
- **Plate rotation:** Cam-driven
- **Worktable height:** 1200 mm
- **Electrical supply:** 400 V, 3 Ph + T
- **Installed power:** 25 kW
- **Year of manufacture:** 2006

Advanced Automation & Control Systems

Equipped with a Pro Face HMI, the Sacmi Opera 200 RF provides intuitive operator control, recipe management, and production monitoring. Mechanical cam-driven bottle plates ensure precise and repeatable label application at high speed. Automatic reel change allows uninterrupted operation during reel depletion, reducing downtime and maintaining production efficiency on a used bottling line.

- Pro Face operator interface (HMI) for clear diagnostics and settings
- Mechanical cam control for accurate bottle rotation and label alignment
- Automatic roll changeover to sustain continuous labeling
- Clockwise carousel rotation for standard line layouts
- Integrated safeguards and interlocks for operator protection

Production Line Integration Capabilities

This machine integrates seamlessly into beverage production environments as a standalone unit or inline with rinsing, filling, and capping machines. Designed for PET bottle handling, it interfaces with upstream and downstream conveyors and can be adapted to additional bottle sizes with appropriate format parts.

- Inline or standalone operation within packaging machinery layouts
- Designed for PET bottle handling in industrial packaging lines
- Current format 1.0L; adaptable to other formats via change parts
- Optimized for wrap-around OPP labels with hot-melt application

Machine Condition & Maintenance History

The unit is second hand, overhauled, and guaranteed. It is ready for operation with compatible spare parts available, providing confidence for rapid deployment into production.

- Ready for immediate use
- Overhauled and guaranteed
- Warranty: 6 months
- Supplied with compatible spare parts

Operational Performance & Versatility

The Sacmi Opera 200 RF is built for consistent, high-quality wrap-around label application using OPP roll-fed material and hot melt adhesive. Dual reels with automatic changeover support long runs, while cam-driven plates ensure accurate positioning at high throughput. It is suitable for a wide range of beverage types on used bottling line retrofits or expansions.

- Wrap-around OPP labels using hot glue
- High-speed performance up to 30,000 containers/hour
- Suitable for Water, Soft Drinks (CSD), Beer, Wine, Spirits, Milk, and Oil
- Stable bottle handling on rotary carousel with cam-driven plates

Installation Requirements & Site Preparation

Installation requires a stable foundation, correct alignment with conveyors, and standard industrial utilities. Electrical connection is 400 V, 3-phase with protective earth, and the machine's installed power is 25 kW. The worktable height is 1200 mm, facilitating ergonomic integration with existing conveyor heights.

- Power: 400 V, 3 Ph + T
- Installed power: 25 kW
- Worktable height: 1200 mm
- Integration to existing conveyors and line controls

Safety Standards & Compliance Certification

The machine features standard safety guards, interlocked doors, and emergency stop systems typical of modern labeling equipment for beverage production. Stainless components in product-contact and glue-application zones support hygiene suitable for industrial packaging of beverages and food-related products.

- Safety guards and interlocked access points
- Emergency stop circuits for rapid intervention
- Hygienic design elements suitable for beverage production environments