
HACO SHEAR: TYPE: PSX 3020 - Year 2004



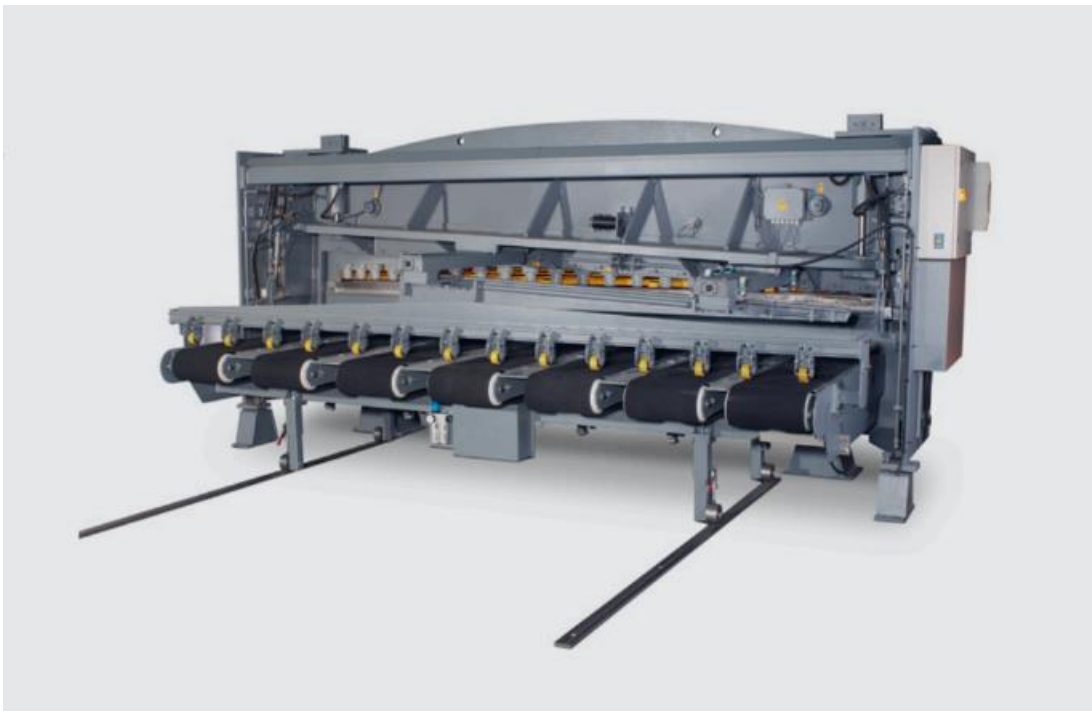
TECHNICAL SPECIFICATIONS

Capacity (40 kg/mm ²)	mm	20
Cutting length	mm	3050
Number of hold down	<u>pc</u>	18
Cutting line Lighting		Standard
Stroke of backgauge	mm	1250
Left squaring arm incl ball screws	mm	3000
Cutting angle	°	0,5 - 3
Angle mini/angle maxi)	mm/min.	6-11
Power	kW	56 KW
Weight	T	26 T
Height	mm	2650
Length	mm	4100
Width	mm	2460
Height table	mm	1030

OPTIONS:



SAFETY LIGHT CURTAIN GUARDS in front of the hold downs. **BALL TRANSFERS** mounted in the iron table blocks, for easy feed-in of the sheets.



Heavy Duty conveyor belt

CONTROL UNIT SC100



SC100 T CONTROL

Basic features of the SC100 T control :

- LCD display (5.7") and Touch Screen.
 - Memory capacity :
 - max 500 programs with each max. 255 steps.
 - material list of max. 32 materials.
 - Electro-hydraulic blade gap setting by means of 2 cylinders.
 - Stroke control adjustment (cutting length).
 - Automatic programmable retraction of the back gauge.
 - Possibility of jog mode on back gauge.
 - Backlash compensation, delayed sheet release.
 - Mode selection Inch-Metric.
 - Preset counter with 0-stop.
 - USB interface.
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- Automatic : By entering the sheet thickness, the control automatically sets the blade gap and the cutting angle as a function of the sheet thickness. All parameters can be manually modified according to the actual data
 - Manual : All cutting parameters such as material type, sheet thickness, cutting angle and blade gap can be programmed manually







