

Kopie

Position : M.04
 Date : 31.03.2010 Type : INFEEED MAGAZIN Page : 1
 Machine number : 0-279-14-3070
 Order number : 142220 Execution : 1

G.00 INFEEED MAGAZIN, VERT. WITH PUSHER

Hopper feed magazine for continious feeding of a profile wrapping machine with workpieces, which are flat on the bottom and stackable.

Consisting of:

- machine frame with 2 adjustable walls, adjustable to workpiece width
- pneumatic pusher cylinder, adjustable to workpiece length

Workpiece length min./max. 1.800 mm/2.600 mm

Workpiece width 20 - 250 mm

Workpiece thickness 6 - 90 mm

NOTE: For special workpieces 3 mm thick, the pusher unit of the pneumatic cylinder has to be exchanged.

Stacking height 400 mm

Working height approx. 1.050 mm

Over all length approx. 3.500 mm

Magazine width approx. 1.000 mm

Colour HOMAG RDS 2408005 grey

Kopie



Position : M.05
Date : 31.03.2010 Type : VISION PUM 100/30/WH Page : 1
Machine number : 0-271-14-3073
Order number : 142220 Execution : 1

G.00 VISION PUM 100/30/WH/RS
FRIZ Profile Wrapping Machine

for continuously wrapping ledges, profiles etc.

Core material: solid wood
MDF
chipboard
other derived timber materials
suitable for the wrapping
process

NOTE: In case solid wood is used, it must not
contain any resin spots, because hotmelt
glue does not bond in that area.

Laminating
material: veneer in single sheets,
max. 0,7 mm thick
veneer on rolls, max. 0,4 mm
sanded, fleece laminated,
veneer moisture content
min. 8 - 10 %
decorative paper from 50 g/sqm
on rolls
suitable for the wrapping
process
NOTE: Material on roll has to
be cut manually by the
operator at machine
outfeed.

Adhesive: EVA hot-melt adhesive

Adhesive
application: roller application

Processing
temperature: profile infeed
temperature min. 18 deg. C
resp. 65 deg. F
The storage and processing
terms according to the safety
data sheets of the adhesive
suppliers have to be observed.

TECHNICAL DATA

