

32 C – GERBER XLS-125-180-L Automatic Fabric Spreader – Industrial Spreading System

Description

For sale is a GERBER XLS-125-180-L automatic fabric spreading machine designed for high-volume textile and garment production.

This industrial spreading system enables precise and efficient multi-layer fabric spreading directly onto a conveyor table. The motorized spreading carriage ensures consistent material handling, alignment, and production speed, making it suitable for demanding production environments.

The machine is known as a reliable industry workhorse, capable of handling a wide range of materials from heavy denim to lightweight fabrics.

The system has been operated as part of a fully integrated cutting line together with a Lectra Vectorfashion VT-FA-Q2-72 cutter (unit 35 C) and FINN-CONVEY V307 conveyor system (unit 30 C).

This setup significantly improves production flow, reduces manual labor, and enables continuous high-volume operation.

The machine has been used in a professional garment factory and was operational prior to factory shutdown.

Recently serviced on 27.02.2026.

Video available from operation (05.03.2026).

Includes

- GERBER XLS automatic spreading machine
- Motorized spreading carriage
- Roll holder system
- Integrated touchscreen control panel
- Fabric alignment and feeding system
- Mounted rail system for table operation

Technical Details

- Manufacturer: Gerber Technology
- Model: XLS-125-180-L
- Year: 2009
- Serial number: 20082
- Max roll weight: 125 kg
- Max roll diameter: approx. 600–650 mm
- Machine weight: approx. 400 kg
- Spreading width: up to 1800 mm
- Speed: up to approx. 100 m/min (material dependent)
- Voltage: 3 x 380–415 V
- Frequency: 50/60 Hz
- Current: approx. 10 A

Key Features

- Fully automated fabric spreading for reduced manual labor
- Suitable for both rolled and folded fabrics
- Precision tension control to prevent fabric distortion

- Accurate edge alignment for material optimization
- Touchscreen interface for easy programming and control
- Integrated safety systems including emergency stop and sensors

Production Advantages

- High precision reduces material waste
- Fast spreading significantly improves cutting room throughput
- Consistent tension ensures dimensional stability of cut parts
- Enables efficient multi-layer cutting preparation

Maintenance & Reliability

Gerber spreading systems are known for strong spare part availability and long service life.

Condition

Used industrial condition

Fully operational prior to shutdown

Recently serviced (27.02.2026)

Video available from operation (05.03.2026)

Typical signs of use from production environment

Inspection possible prior to dismantling

Sold as-is, where-is, without warranty

Typical Applications

- Automatic fabric spreading
- Multi-layer cutting preparation
- Denim and heavy fabric production
- High-volume garment manufacturing
- Cutting room operations

Location

Valga, Estonia

Removal & Transport

Buyer responsible for dismantling and transport

Professional dismantling recommended due to system size











GERBER TECHNOLOGY

A Gerber Scientific Company

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Serial No.	<input type="text" value="20082"/>	Year	<input type="text" value="2009"/>
Machine Type	<input type="text" value="XLS-125-180-L"/>		
Max. Loading Weight, kg.	<input type="text" value="125"/>		
Max. Roller Diameter, cm.	<input type="text" value="65"/>		
Machine Weight, kg.	<input type="text" value="400"/>		
Volt	<input type="text" value="3 x 380-415"/>	Amp.	<input type="text" value="10"/>
		Hz	<input type="text" value="50/60"/>

