

Table Type Boring and Milling Machine

WMW UNION BFT 110



stock-no.:	0200752
type of machine:	Table Type Boring and Milling Machine
make:	WMW UNION
type:	BFT 110
year of manufacture:	1987
type of control:	NC
country of origin:	Germany
storage location:	GOG Bitterfeld - Bestand
delivery time:	immediately
freight basis:	from location,without dismantling unpacked
price:	on request



technical details

spindle diameter:	110 mm
x-travel:	1985 mm
y-travel:	mm
y-travel:	Spindelstock vert. 1270 mm
z-travel:	Tisch längs: 1260 m. Setzstock/1490 m. Setzstock mm
table adjustment:	nein °
B-axis (table):	360
W-axis (spindle longitudinal):	axial: 710 mm
U-axis:	Planschieber radial: 250 mm
control for program:	Heidenhain 320
tool taper:	ISO 50
table-size:	1600 x 1400 mm
table rotating:	360 °
table load:	6,3 t
range drill spindle revolution per minute:	6,3 ... 1250 / 4 step U/min
revolution per minute:	Plansupport: 6,3 ... 315 / 2 step U/min
feed steps:	Tisch: 5...2500 und Spindelstock vert. 5...2500 mm/min
total power requirement:	ca. 90 kW
weight of the machine ca.:	30 t

additional information

Tailstock
Facing slide 700
Electronic handwheel
max. turning Ø for drilling: 630mm
max. turning Ø for facing: 1250mm