

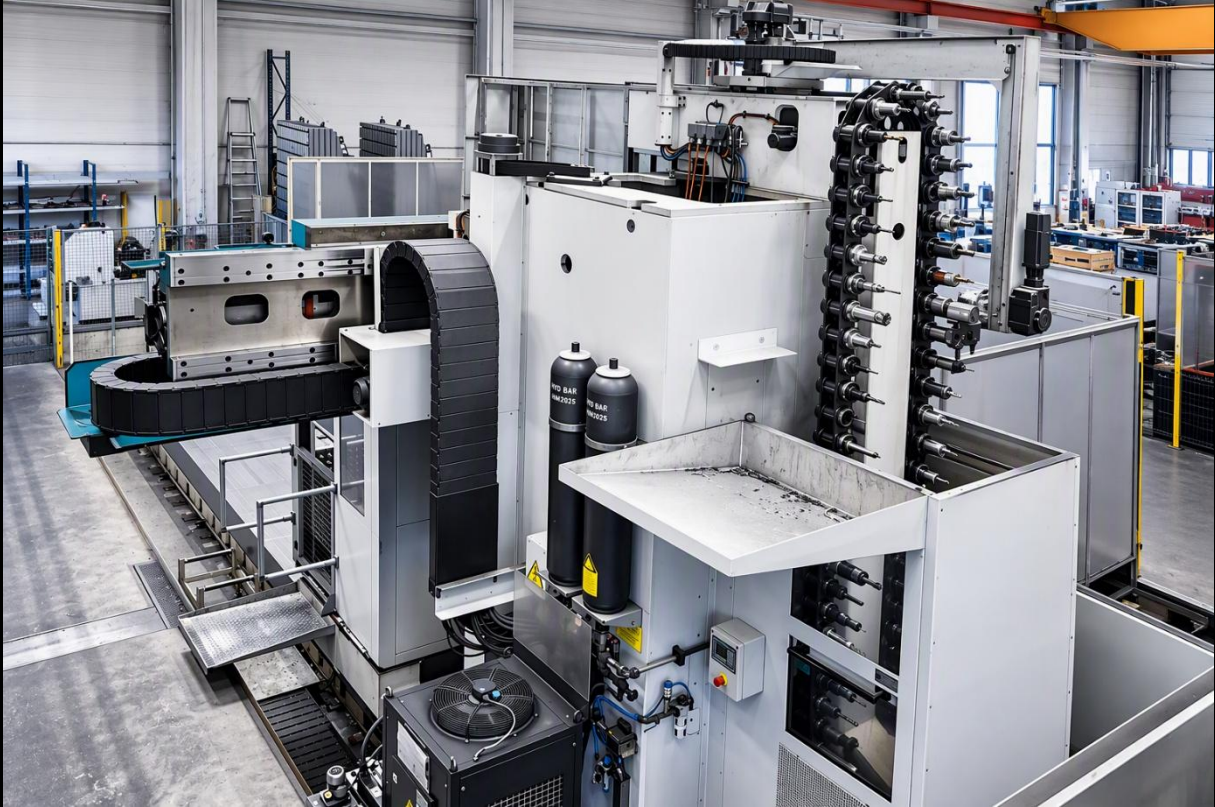
MBM

Travelling column milling machine

SHW

UniForce 6





SHW UniForce 6

Travels

- X-axis (bed): 8.000 mm
- Y-axis (vertical): 2.600 mm
- Z-axis (headstock): 1.600 mm

Control

- CNC control: Heidenhain iTNC 530

Feed speed

- X-axis: 20.000 mm/min
- Y- and Z-axis: 24.000 mm/min

Universal milling head in orthogonal design

- Swivel range of milling head holder: 360 x 1 degree
- Swivel range milling head: 180 x 1 degree
- Tool holder: SK 50 DIN 69871
- Speed range: 22 – 3.200 rpm

Automatic tool changer

- Tool magazine for 66 tools
- 10 second tool change time

Year of construction 2008

Clamping plate

- T-Nuten: 28 H12, DIN 650
- T-slot spacing: 250 mm,
- Clamping area: 9.000 mm x 2.500 mm

Chip conveyor

- Feed length: 8.000 mm
- Feed width: 350 mm
- Discharge height above floor: 1.250 mm

Coolant Setup

- Paper belt filter system: Tank capacity: 800 litres
- Pump capacity: 32 l/min at 16 bar



About MBM

MBM Maschinenservice & Gebrauchtmaschinen GmbH, is a freelance specialist for SHW machine tools. Our main focus is on tool milling machines. Our services include spare parts deliveries, on-site customer service, machine overhauls and control system modernizations.

Services:

- Used machines
- Spare parts
- Customer service
- Machine service
- Machine overhauls
- Control system modernization

MBM

Contact Now



☎ **+49 7961 560006**

✉ **info@mbm-fraesmaschinen.de**

🌐 **www.mbm-fraesmaschinen.de**

MBM Maschinenservice & Gebrauchtmaschinen GmbH

Max-Eyth-Straße 26

D-73479 Ellwangen