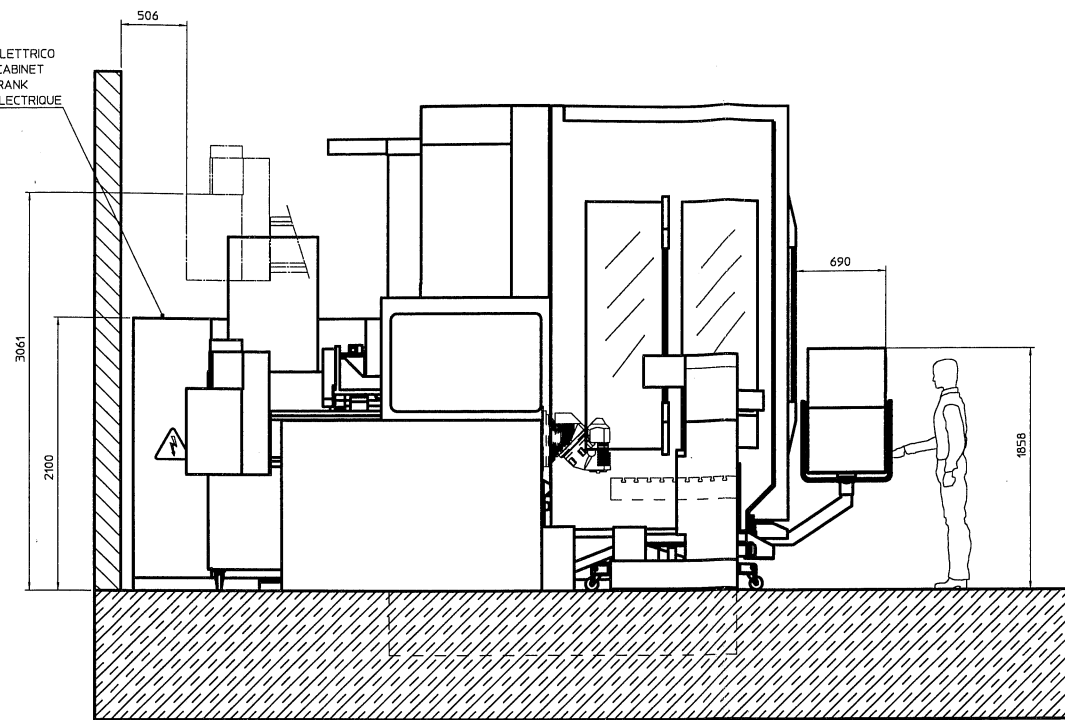


EVACUATORE DI TRUCIOLI
CHIP CONVEYOR
SPAENEFOERDERER
CONVOYEUR A-COUPPEAUX



ARMADIO ELETTRICO
ELECTRIC CABINET
SCHALTSHRANK
ARMOIRE ELECTRIQUE

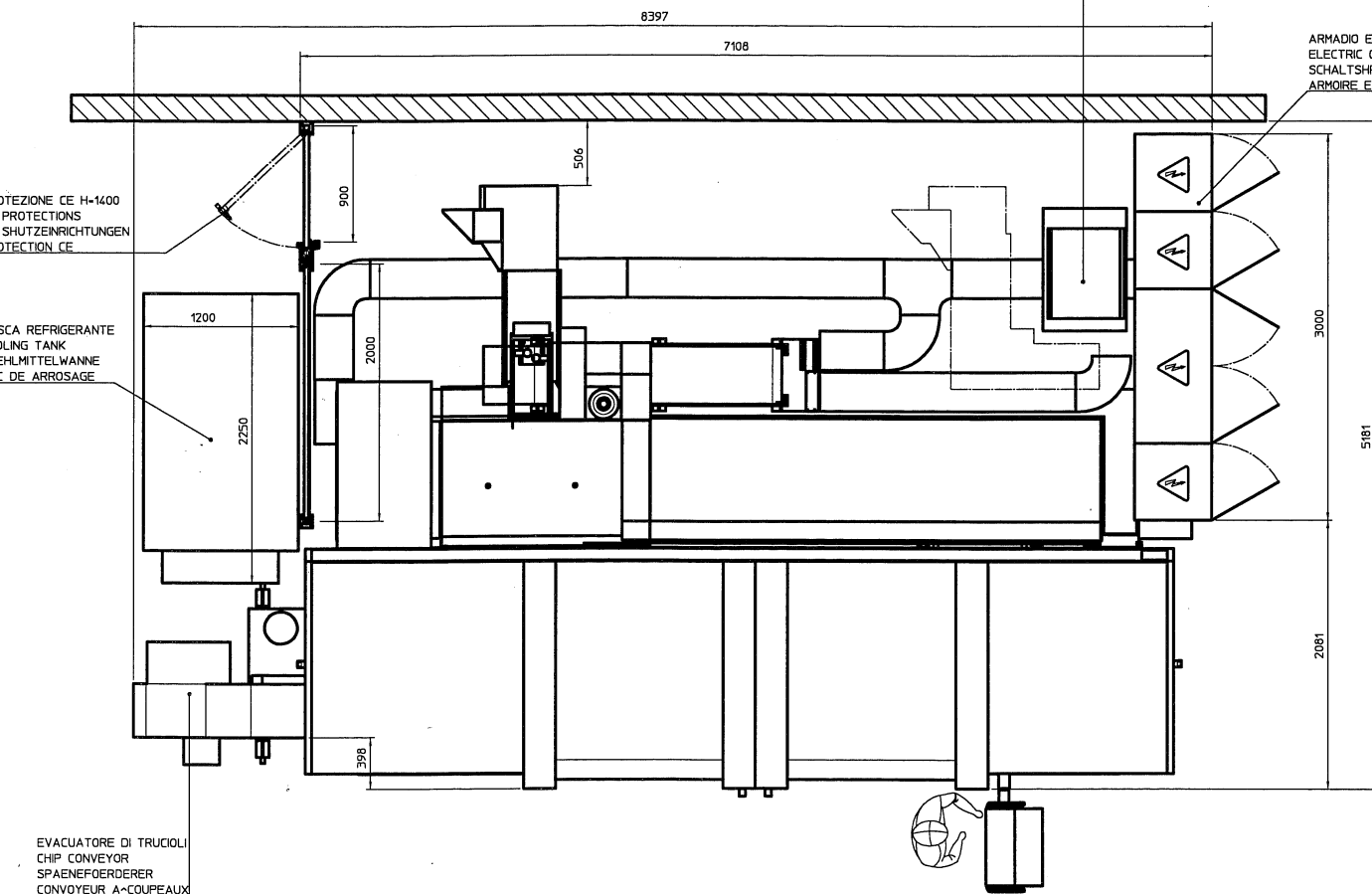


CENTRALINA IDRAULICA E DI REFRIGERAZIONE
HYDRAULIC UNIT
HYDRAULIK ANLAGE + KUEHLANLAGE
CENTRALE IDRAULIQUE

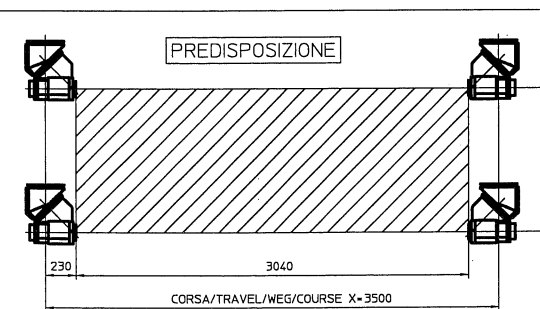
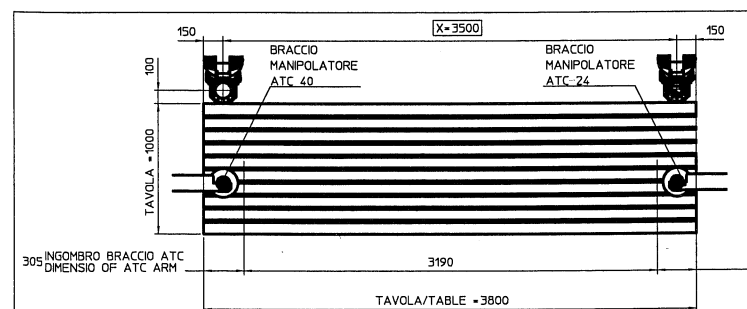
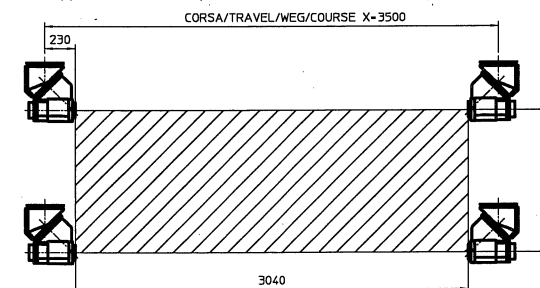
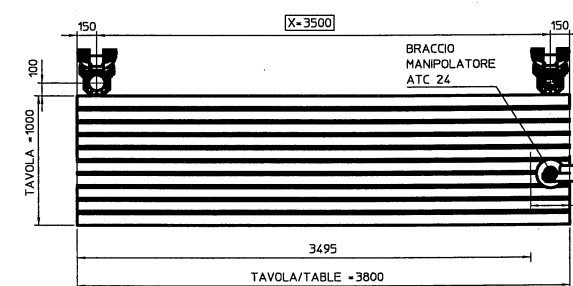
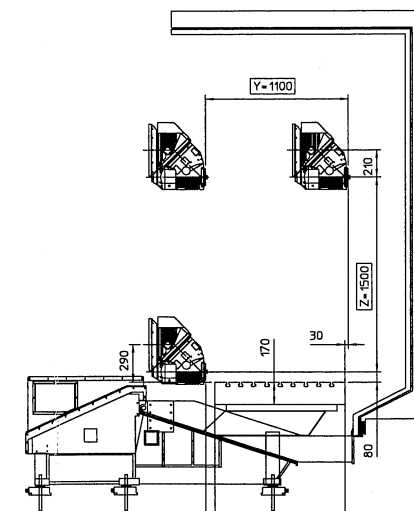
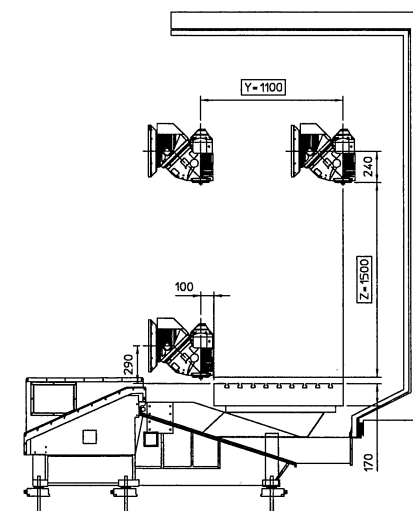
PROTEZIONE CE H-1400
CE PROTECTIONS
CE SCHUTZEINRICHTUNGEN
PROTECTION CE

VASCA REFRIGERANTE
COOLING TANK
KUEHLMITTELWANNE
BAC DE ARROSAGE

ARMADIO ELETTRICO
ELECTRIC CABINET
SCHALTSHRANK
ARMOIRE ELECTRIQUE



EVACUATORE DI TRUCIOLI
CHIP CONVEYOR
SPAENEFOERDERER
CONVOYEUR A-COUPPEAUX



REV	DATE	SIGNED	DESCRIPTION OF MODIFICATION	DATE	SIGNED	SCALE
01	07-03-2007	Favara Riccardo		01-01-2009	Nichietto A.	1:20
02	07-03-2007	Favara Riccardo		01-01-2009	Nichietto A.	1:20
03	07-03-2007	Favara Riccardo		01-01-2009	Nichietto A.	1:20
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17	07-03-2007	Favara Riccardo		01-01-2009	Nichietto A.	1:20

REI
L'AY-OUT MACCHINA PUNTA
TM3507008
TM3507008
TM3507008
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EMERGENCY BUTTONS (EN418)

BOUTON D'URGENCE (EN418)

1

CONTROL UNIT

CONTROL UNIT

PUPITRE DE COMMANDE

PORTA SCORREVOLE CON ELETTROSERRATURA (EN292;EN1088)
PER CARICO / SCARICO PEZZO

SCHIEBETUR MIT ELEKTROVERRIEGELUNG ZUM BE UND ABLADENDES
WERKSTÜCKES

SLIDING DOOR WITH ELECTROLOCK FOR LOADING AND UNLOADING
OF THE WORKPIECE

PORTE COULISSANTE AVEC ECTROSERRURE POUR LE CHARGEMENT
ET LE DECHARGEMENT DE LA PIECE

PORTA PRINCIPALE DI ACCESSO ALLA MACCHINA
CON MICROINTERRUTTORE (EN292, EN1088)
MAIN ENTRY DOORS WITH MICROSWITCH (EN292, EN1088)
HAUPTTEIGANGSTUERE ZUR MASCHINE
MIT MIKROSCHALTER (EN292, EN1088)
PORTES PRINCIPALES D'ACCES A LA MACHINE
AVEC MINIRUPTEUR (EN292, EN1088)

PORTA DI ACCESSO CON CHIAVE E MICROINTERRUTTORE PER CARICO/SCARICO
UTENSILI (EN292, EN1088)

EINGANGSTUER MIT SCHLUESSEL UND MIKROSCHALTER ZUM BE-UND ABLADEN
DER WERZUEGE (EN292, EN1088)

ENTRYDOOR FOR LOADING AND UNLOADING OF THE TOOL SACCCESSIBLE WITH KEY AND MICROSWITCH (EN292, EN1088)

PORTES D'ACCES AVEC CLEF ET MICRO-INTERRUPTEUR POUR LE CHARGEMENT
ET DECHARGEMENT DES OUTILS (EN292, EN1088)

IDEF

9997400580

IDEF

9990062270

IDEF

9997400610

A diagram of a 3D coordinate system. It shows three axes: X, Y, and Z. The X-axis is horizontal, pointing left and right. The Y-axis is diagonal, pointing up-right and down-left. The Z-axis is vertical, pointing up and down. Each axis has arrows at both ends, labeled with their respective positive and negative directions: X⁺ and X⁻, Y⁺ and Y⁻, and Z⁺ and Z⁻. The axes are represented by lines with small circles or dots along them, indicating a continuous scale.

 9990062261	 9990062201
 9990062251	 9990062210
   9997400270	

MACCHINA TIPO :		
KW.	V.	Hz.
ANNO	MATR.	
CE	Kg.	

9990060281

IDEF

9997400600

SU PORTE
ARMADIO ELETTRICO
(3 TARGHE)

IDEF  
9997400580

IDEF 9990062270

IDEF

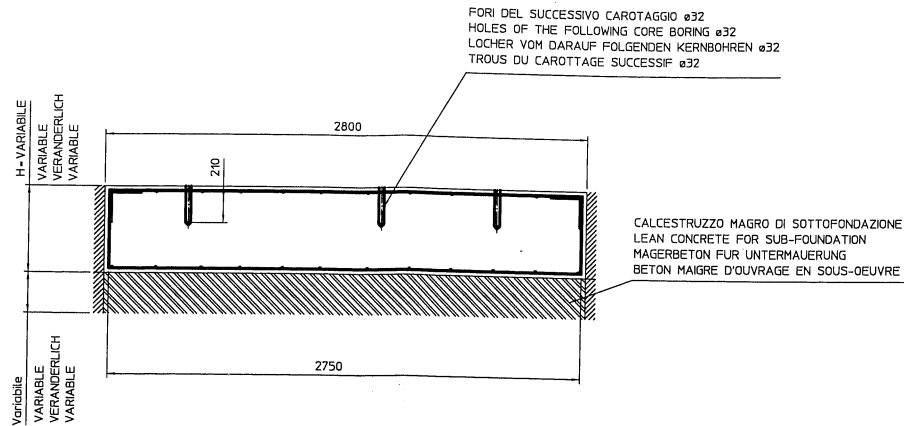
9997400610

9990062261

9997400270

[illegible]

SEZIONE A-A
SECTION A-A
SCHNITT A-A
SECTION A-A



PERIMETRO
PERIMETER
PERIMETER
PERIMETRE

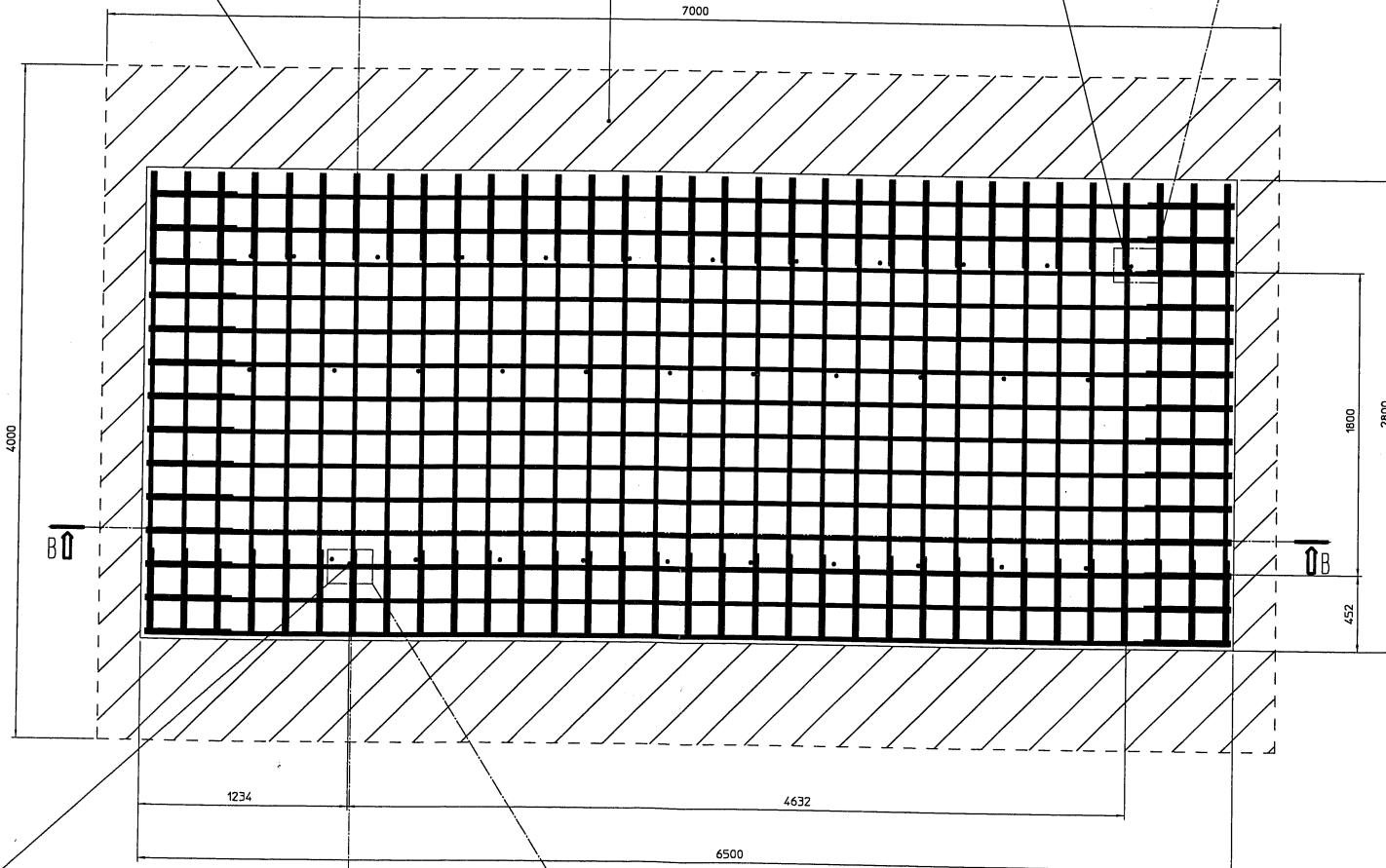
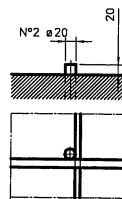
ZONA DA NON CARICARE
ZONE NOT TO BE CHARGED
NICHT ZU BELASTENDE ZONE
ZONE PAS À CHARGER

FERRO ø20 PERPENDICOLARE AL PIANO PAVIMENTO
E SPORGENTE DALL' STESSO DI 20 mm
(PER CENTRAGGIO MASCHERA DI FORATURA)

IRON PERPENDICULAR TO THE FLOOR AND PROTRUDING
FROM ITSELF OF 20 mm
(FOR CENTERING TOOLMAKER'S BUTTON)

EISEN, DAS SENKRECHT AUF DEM BODEN NIVEAU IST
IST . VON DEM 20 mm
(FÜR ZENTRIERUNG DER BOHRVORRICHTUNG)

FER PERPENDICULAIRE AU SOL ET PROEminent DU
MEME DE 20 mm
(POUR CENTRAGE GABARIT DE PERCAGE)

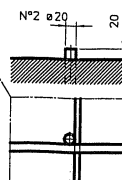


FERRO ø20 PERPENDICOLARE AL PIANO PAVIMENTO
E SPORGENTE DALL' STESSO DI 20 mm
(PER CENTRAGGIO MASCHERA DI FORATURA)

IRON PERPENDICULAR TO THE FLOOR AND PROTRUDING
FROM ITSELF OF 20 mm
(FOR CENTERING TOOLMAKER'S BUTTON)

EISEN, DAS SENKRECHT AUF DEM BODEN NIVEAU IST
IST . VON DEM 20 mm
(FÜR ZENTRIERUNG DER BOHRVORRICHTUNG)

FER PERPENDICULAIRE AU SOL ET PROEminent DU
MEME DE 20 mm
(POUR CENTRAGE GABARIT DE PERCAGE)



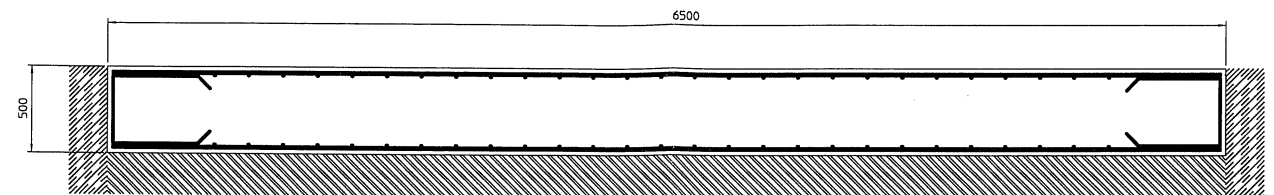
TERRENO ARGILLOSO
CLAYEY GROUND
TONARTIGER BODEN
TERRAIN ARGILEUX

PRESCRIZIONI MATERIALI
PAVIMENTO INDUSTRIALE S=300mm (30cm)
ARMATURA DOPPIA RETE ø12/200x200
CALCESTRUZZO Rck (28gg) > 300 Kg/cm²
ACCIAIO tipo Fe B44K

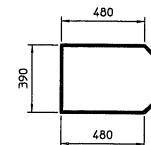
MATERIAL PRESCRIPTIONS:
INDUSTRIAL FLOOR S=300mm (30cm)
DOUBLE NET MOLDS ø12/200x200
CONCRETE Rck (28gg) > 300 Kg/cm²
STEEL Fe B44K

K Winkler= 5 kg/cm² St ≤ 1,00 Kg/cm²
K= MODULO DI REAZIONE DEL TERRENO
K= GROUND REACTION MODUL
K= MODUL GRUNGREAKTION
K= MODULE DE REACTION TERRAIN

SEZIONE B-B
SECTION B-B
SCHNITT B-B
SECTION B-B



N°114 FORCHE ø12 L=1350
N°114 U-IRON ø12 L=1350
N°114 GEBOGENE EISENGERATE ø12 L=1350
N° 114 FER EN U ø12 L=1350



ARMATURA INFERIORE INFERIOR MOLDS UNTERE SCHALUNG ARMATURE INFERIEURE	ARMATURA SUPERIORE UPPER MOLDS OBERE SCHALUNG ARMATURE SUPERIEURE
N° 32 ø12 L=2740	N° 32 ø12 L=2740
N° 14 ø12 L=6440	N° 14 ø12 L=6440
MAGLIA 200X200	MAGLIA 200X200
MESH 200X200	MESH 200X200
MASCHE 200X200	MASCHE 200X200
MAILLE 200X200	MAILLE 200X200

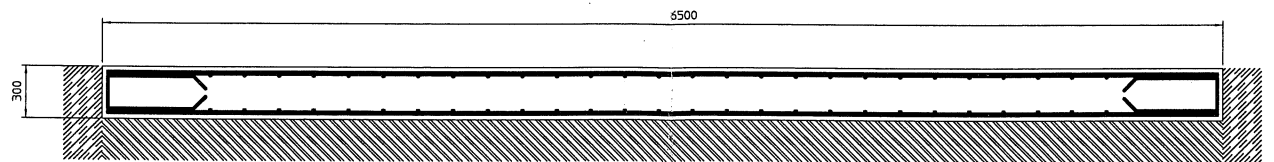
TERRENO GRANULARE
GRANULATED GROUND
KOERNIGER BODEN GRANULATED GROUND
TERRAIN GRANULAIRE

PRESCRIZIONI MATERIALI:
PAVIMENTO INDUSTRIALE S=300mm (30cm)
ARMATURA DOPPIA RETE ø8/200x200
CALCESTRUZZO Rck (28gg) > 250 Kg/cm²
ACCIAIO tipo Fe B44K

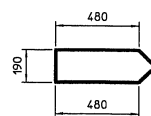
MATERIAL PRESCRIPTIONS:
INDUSTRIAL FLOOR S=300mm (30cm)
DOUBLE NET MOLDS ø8/200x200
CONCRETE Rck (28gg) > 250 Kg/cm²
STEEL Fe B44K

K Winkler= 30 kg/cm² St ≥ 1,00 Kg/cm²
(K= MODULO DI REAZIONE DEL TERRENO)
(K= GROUND REACTION MODUL)
(K= MODUL GRUNGREAKTION)
(K= MODULE DE REACTION TERRAIN)

SEZIONE B-B
SECTION B-B
SCHNITT B-B
SECTION B-B



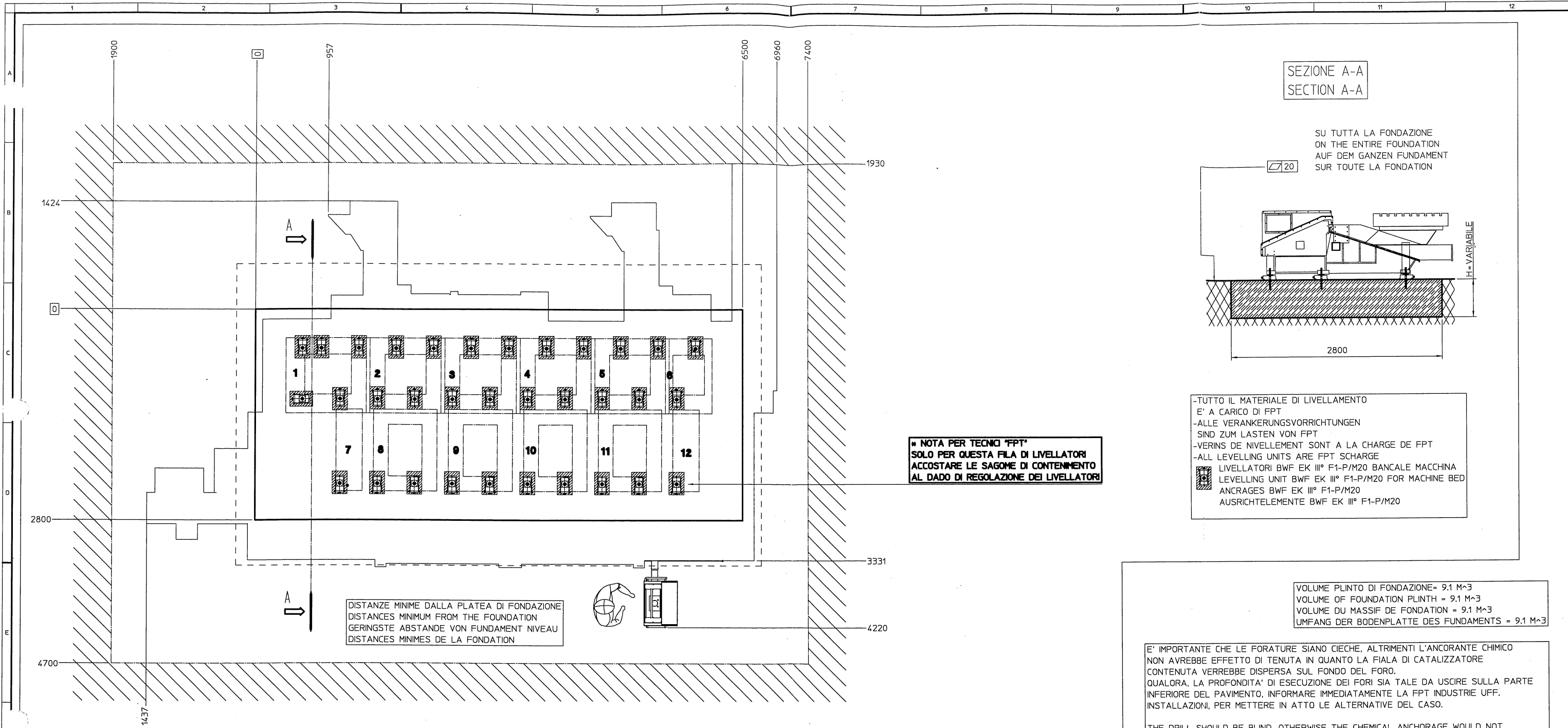
N°114 FORCHE ø12 L=1350
N°114 U-IRON ø12 L=1350
N°114 GEBOGENE EISENGERATE ø12 L=1350
N° 114 FER EN U ø12 L=1350



ARMATURA INFERIORE INFERIOR MOLDS UNTERE SCHALUNG ARMATURE INFERIEURE	ARMATURA SUPERIORE UPPER MOLDS OBERE SCHALUNG ARMATURE SUPERIEURE
N° 32 ø8 L=2740	N° 32 ø8 L=2740
N° 14 ø8 L=6440	N° 14 ø8 L=6440
MAGLIA 200X200	MAGLIA 200X200
MESH 200X200	MESH 200X200
MASCHE 200X200	MASCHE 200X200
MAILLE 200X200	MAILLE 200X200

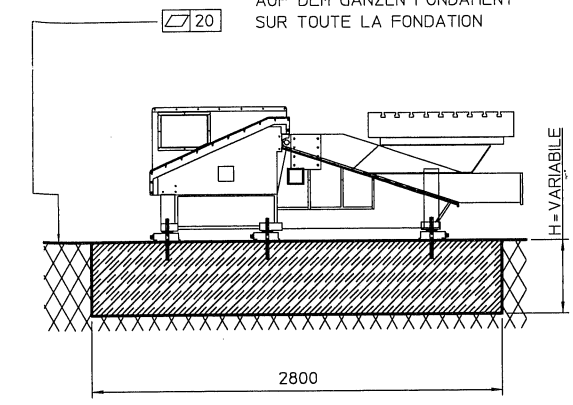


INSTRUCTION TO PRODUCTION DEPT. NESSUNA - ARTICOLO DI NUOVA CREAZIONE			
REV	DATE	SIGNED	DESCRIPTION OF MODIFICATION
01	07-03-2007	Favaro Riccardo	01-01-2009 Michele A.
DATE		DESIGNED	SCALE
07-03-2007		Favaro Riccardo	1:15
DATE		CHECKED	OFFICE
07-03-2007		Michele A.	
DATE		APPROVED	SCALE
07-03-2007			1:15
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SEZIONE A-A
SECTION A-A

SU TUTTA LA FONDAZIONE
ON THE ENTIRE FOUNDATION
AUF DEM GANZEN FUNDAMENT
SUR TOUTE LA FONDAZIONE



-TUTTO IL MATERIALE DI LIVELLAMENTO
E' A CARICO DI FPT
-ALLE VERANKERUNGSVORRICHTUNGEN
SIND ZUM LASTEN VON FPT
-VERINS DE NIVELLEMENT SONT A LA CHARGE DE FPT
-ALL LEVELLING UNITS ARE FPT SCHARGE
LIVELLATORI BWF EK III° F1-P/M20 BANCALE MACCHINA
LEVELLING UNIT BWF EK III° F1-P/M20 FOR MACHINE BED
ANCRAGES BWF EK III° F1-P/M20
AUSRICHTLEMENTE BWF EK III° F1-P/M20

* NOTA PER TECNICI "FPT"
SOLO PER QUESTA FILA DI LIVELLATORI
ACCOSTARE LE SAGOME DI CONTENIMENTO
AL DADO DI REGOLAZIONE DEI LIVELLATORI

DISTANZE MINIME DALLA PLATEA DI FONDAZIONE
DISTANCES MINIMUM FROM THE FOUNDATION
GERINGSTE ABSTANDE VON FUNDAMENT NIVEAU
DISTANCES MINIMES DE LA FONDATION

VOLUME PLINTO DI FONDAZIONE= 9.1 M^3
VOLUME OF FOUNDATION PLINTH = 9.1 M^3
VOLUME DU MASSIF DE FONDATION = 9.1 M^3
UMFANG DER BODENPLATTE DES FUNDAMENTS = 9.1 M^3

E' IMPORTANTE CHE LE FORATURE SIANO CIECHE, ALTRIMENTI L'ANCORANTE CHIMICO
NON AVREBBE EFFETTO DI TENUTA IN QUANTO LA FIALA DI CATALIZZATORE
CONTENUTA VERREBBE DISPERSA SUL FONDO DEL FORO.
QUALORA, LA PROFONDITA' DI ESECUZIONE DEI FORI SIA TALE DA USCIRE SULLA PARTE
INFERIORE DEL PAVIMENTO, INFORMARE IMMEDIATAMENTE LA FPT INDUSTRIE UFF.
INSTALLAZIONI, PER METTERE IN ATTO LE ALTERNATIVE DEL CASO.

THE DRILL SHOULD BE BLIND, OTHERWISE THE CHEMICAL ANCHORAGE WOULD NOT
HAVE THE SEAL EFFECT AS THE CATALYSTPHIALE GETS LOST IN DRILL.
JUST IN CASE THE DRILL DEEPNESS DURING THE EXECUTION GETS OUT OF THE
INFERIOR FLOOR SIDE, IT IMPORTANT TO INFORM FPT INDUSTRIE'S INSTALLATION DEPT.
IN ORDER TO FIND AN ALTERNATIVE SOLUTION.

ES IST SEHR WICHTIG, DASS DIE BOHRUNGEN BLIND SIND, SONST WURDE DIE CHEMISCHE
VERANKERUNG NICHT DICHT BLEIBEN, DA DIEN DARIN ERHALTEN KATALYSATORAMPULLE
IN DER BOHRUNG VERLOREN GEHEN WURDE.
FALLS DIE AUSFUNGSTIEFE DER BOHRUNGEN DIE BODENUNTERSEITE UBERSCHREITET,
IST ES WICHTIG, DASS DAS INSTALLATIONSBURO DER FIRMA FPT INFORMIERT WIRD,
UM NACH EINER ALTERNATIVEN LOSUNG ZU SUCHE.

IL EST TRES IMPORTANT QUE LE TROU SOIT AVEUGLE, AUTREMENT L'ANCRAGE CHIMIQUE
NE AVRAIT PAS L'EFFECT DES QUE L'AMPOULE DE CATALYSATION CONTENUE A' SON
INTERIEUR VIENT PERDUE SUR LE FOND DU TROU.
EN CAS QUE LA PROFONDITEE D'EXECUTION DES TROUS FAIT SORTIR DE LA PARTIE
INFERIEURE DU PLANCHEUR, INFORMER IMMEDIATAMENT BUREAU D'INSTALLATION FPT
POUR DES SOLUTION ALTERNATIFS.

BARRA FILETTATA M20X226(COD. FPT 1268000010)
THREADED BAR M20X226 (COD. FPT 1268000010)
GESCHNITTENE STANGE M20X226 (COD. FPT 1268000010)
BARRE FILETE M20X226 (COD. FPT 1268000010)

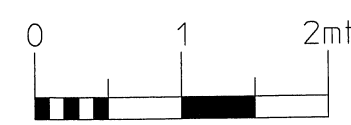
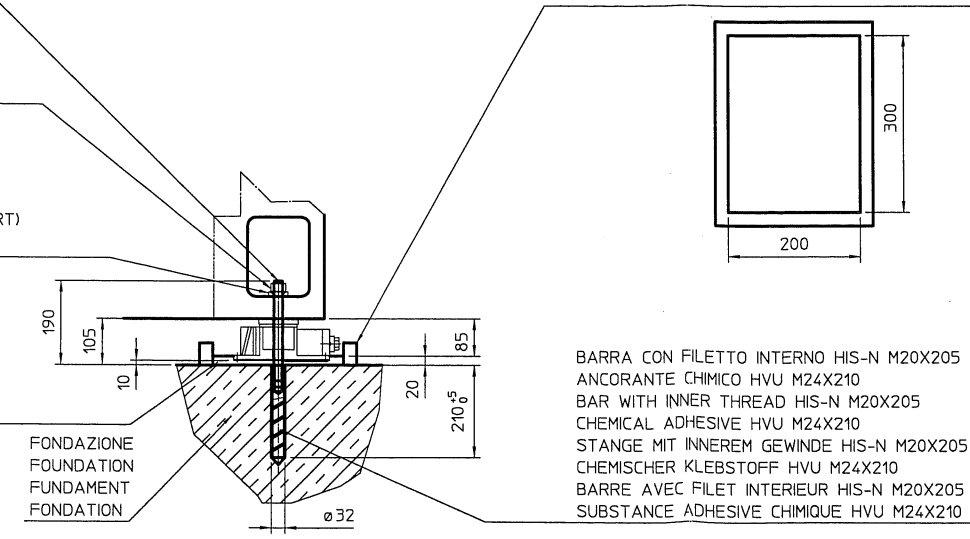
DADO M 20 UNI 5587 - 8G BRUNITO (COD.FPT 5101530160)
NUT M20 UNI 5587 - 8G OIL BLACKED
MUTTER M20 UNI 5587 - 8G BRUNIERT
ECROU M20 UNI 5587 - 8G BRUNI

ROSETTA SFERICA BWF PER VITE M20 (FORNITA ASSIEME AL LIVELLATORE)
SPHERICAL WASHER BWF FOR M20 SCREW (SUPPLIED WITH LEVELLING UNIT)
BWF KUGELSCHIEBE FUR SCHRAUBE M20 (ZUSAMMEN MIT DEM NIVELLIERELEMENT GELIEFERT)
RONDELLE SPHERIQUE BWF POUR VIS M20 (FOURNIE AVEC LE KIT DE NIVELLEMENT)

MALTA EPOSS. BICOMP.HILTI CM730-1
EPOXY MORTAR HILTI CM730-1
VERANKERUNGSMÖRTEL HILTI CM730-1
MORTIER ÉPOXYDE HILTI CM730-1

SAGOMA DI CONTENIMENTO DELLA MALTA
TANK TO CONTAIN MORTAR
SCHABLONE ZUM ENTHALTEN VON MÖRTEL
GABARIT POUR CONTENIR LE MORTIER

BARRA CON FILETTO INTERNO HIS-N M20X205
ANCORANTE CHIMICO HVU M24X210
BAR WITH INNER THREAD HIS-N M20X205
CHEMICAL ADHESIVE HVU M24X210
STANGE MIT INNEREM GEWINDE HIS-N M20X205
CHEMISCHER KLEBSTOFF HVU M24X210
BARRE AVEC FILET INTERIEUR HIS-N M20X205
SUBSTANCE ADHESIVE CHIMIQUE HVU M24X210



REV	DATE	SIGNED	DESCRIPTION OF MODIFICATION	CHECKED	SCALE
1	07-03-2007	Favaro Riccardo		01-01-2009	1:25
2	07-03-2007	Favaro Riccardo		01-01-2009	1:25
3	07-03-2007	Favaro Riccardo		01-01-2009	1:25
4	07-03-2007	Favaro Riccardo		01-01-2009	1:25
5	07-03-2007	Favaro Riccardo		01-01-2009	1:25
6	07-03-2007	Favaro Riccardo		01-01-2009	1:25
7	07-03-2007	Favaro Riccardo		01-01-2009	1:25
8	07-03-2007	Favaro Riccardo		01-01-2009	1:25
9	07-03-2007	Favaro Riccardo		01-01-2009	1:25
10	07-03-2007	Favaro Riccardo		01-01-2009	1:25
11	07-03-2007	Favaro Riccardo		01-01-2009	1:25
12	07-03-2007	Favaro Riccardo		01-01-2009	1:25

REH

REH INDUSTRIES

DATE

07-03-2007

SIGNED

Favaro Riccardo

DATE

01-01-2009

SIGNED

Micheletto A.

SCALE

1:25

DESCRIPTION

LAY-OUT DI FONDAZIONE (SEZ.SUPPLEN)

ORDER NUMBER

TM008

REPLACES

TM008

DESCRIPTION

TM3507008

CODE

TM03515MSXPLN

DRAWING N°

7

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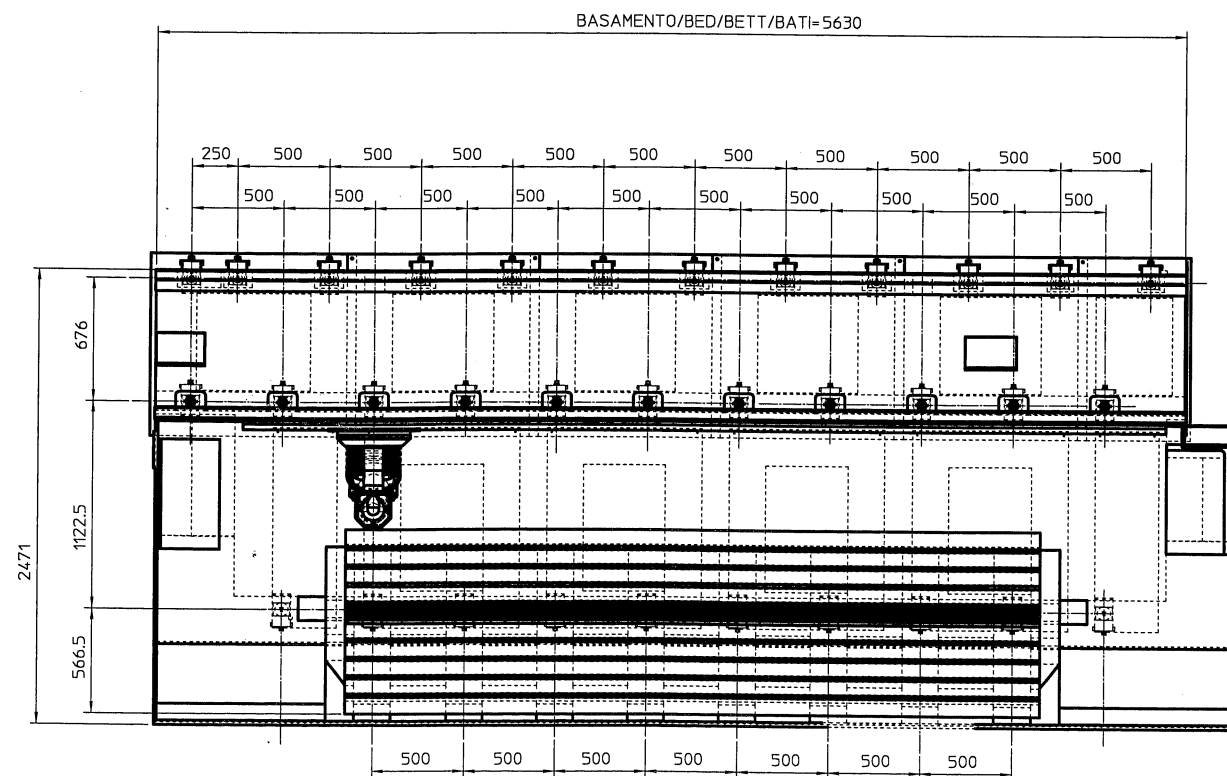
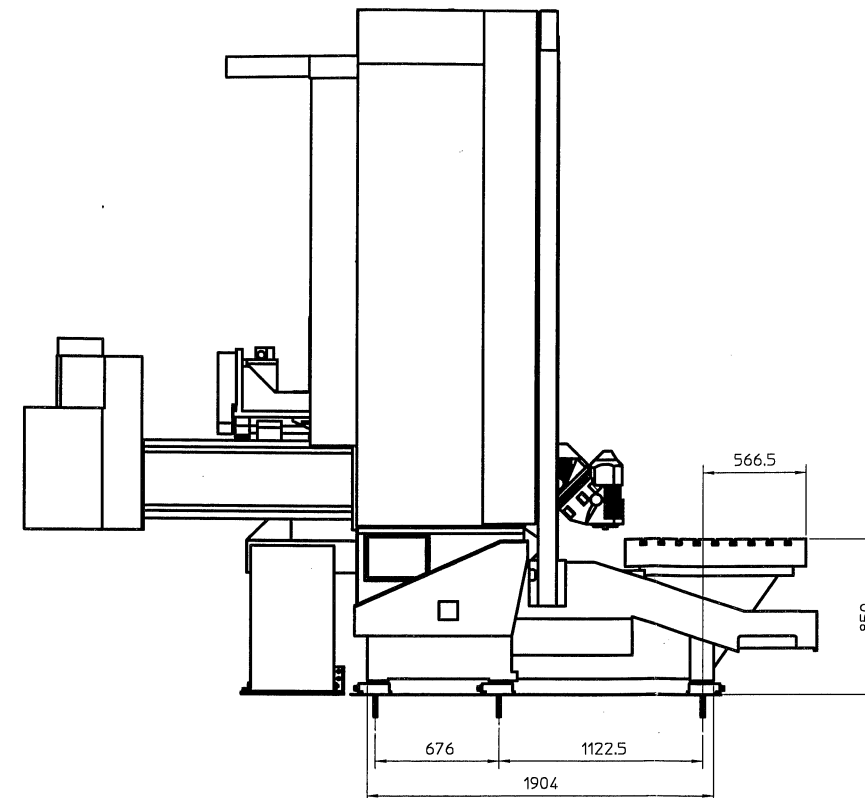
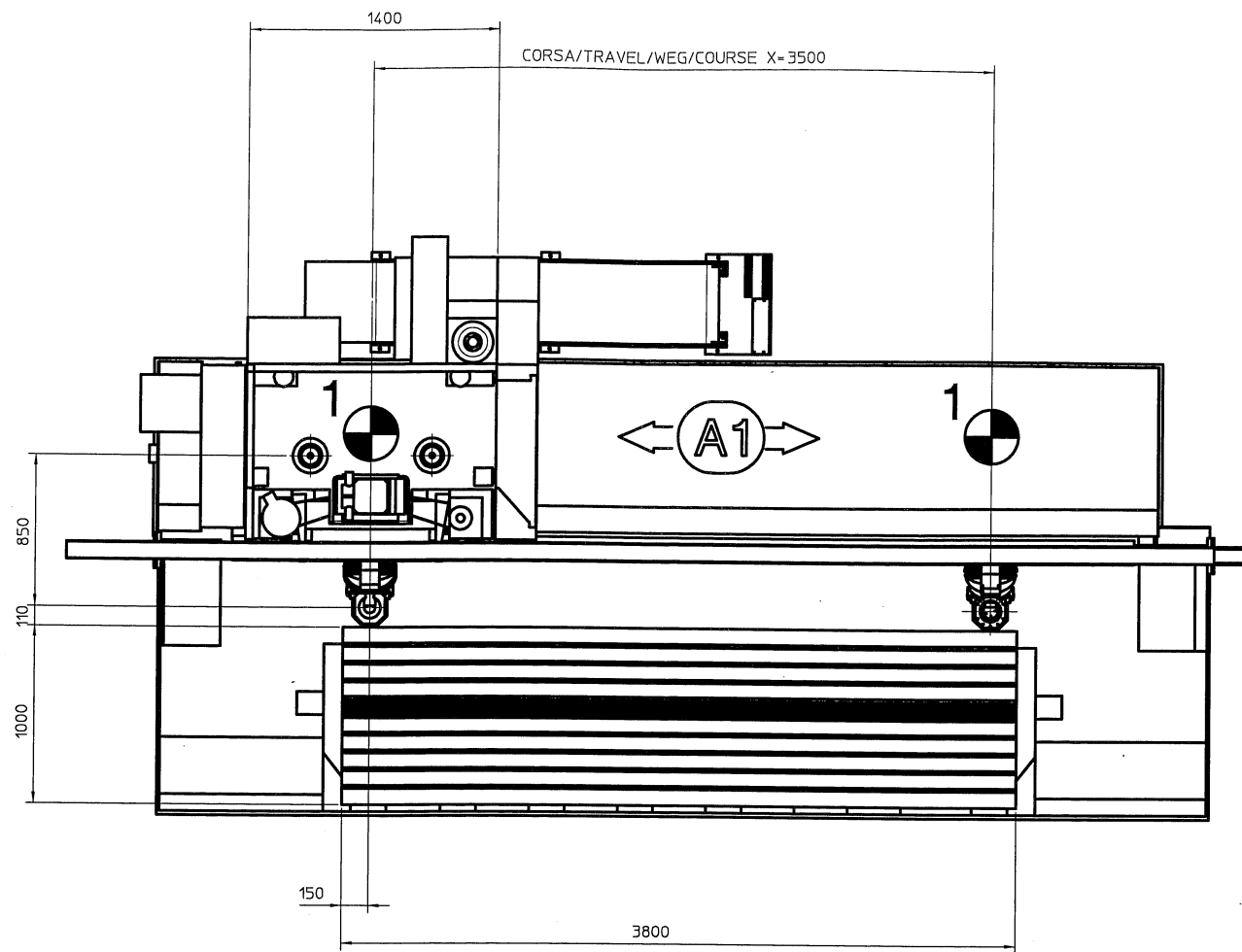


TABELLA CARICHI STATICI - TABLEAU CHARGES STATIQUES
TABLE UNMOVABLE WEIGHT - TABELLE STATISCHE BELASTUNG

POSIZIONE - POSITION POSITION - POSITION	PESO - POIDS - WEIGHT - GEWICHT
BANCALE 'A1' - BATI 'A1' BED 'A1' - BETT 'A1'	3,5 Ton/m ²

- MASSIMO CARICO SU CIASCUNA UNITA'
DI LIVELLAMENTO DELLA MACCHINA: 1,7 TON

TABELLA CARICHI MOBILI E CORSE - TABLEAU CHARGES VARIABLES ET COURSES
TABLE MOVEABLE WEIGHT AND TRAVELS - TABELLE BEWEGLICHE BELASTUNG UND VERFAHRWEGE

POSIZIONE - POSITION POSITION - POSITION	CORSA - COURSE TRAVEL - VERFAHRWEG	CARICO MASSIMO - POIDS MAXI MAX WEIGHT - MAX BELASTUNG
PUNTO 1 - POINT 1 POINT 1 - PUNKT 1	3500mm	10 TON MOBILI - TON MOBILE TON MOVEABLE - TON BEWEGLICH

REV	DATE	SIGNED	DESCRIPTION OF MODIFICATION				SCALE
REM REINER MASCHINENFABRIK			DATE 07-03-2007 MACHINE / PRODUCTION ORDER TML35.T11V15.MTU144G5-SE-4045PD DESCRIPTION LAY-OUT DEI CARICHI	SIGNED Favara Riccardo ORDER NUMBER TM008 SERIAL NUMBER TM3507008	DATE 01-01-2009 REPLACES TM03515MSXPLN	SIGNED Michieletto A. CODE TM03515MSXPLN	SCALE 1:1 10
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