

INTRODUCTION

1. SYMBOLS

This symbol indicates all the working safety remarks in this manual concerning injuries and death risks. Observe strictly these remarks and take all the possible safety precautions.

In addition to these remarks, all the precautions for safety and injuries prevention will be adopted.

This symbol indicates the working methods to be strictly observed to avoid damage or destruction of the installation and injuries risks concerning the personal.

2. DIRECTIVES FOR WORKING SAFETY

The following directives for working safety should be scrupulously adhered to:

- The machine is built according to technical norms and is safe in its use. Danger may occur if the machine is used for other purposes than those for which it has been designed or if it is operated by untrained personnel.
- The machine has been designed for screen printing on cylindrical, oval or flat plastic objects with UV inks only. Any other purpose does not correspond to the machine conception. The manufacturer is not responsible for damages which could occur in this case, only the user will bear the risks.
- Each person in charge of operation and maintenance of the machine will have read and assimilated the operating instructions and particularly the chapter "Safety".
- Only authorized persons will operate the machine and deal with the maintenance. These persons should have been specially trained for eventual danger.
- The operator must not use the machine unless it is functioning properly.
- The operator will make sure that no unauthorized person operates the machine.
- In accordance with the working safety regulation, the machine is fitted with protection devices and monitoring functions in order to ensure its best safety. Removing these devices is forbidden.
- Modification of protection devices is also forbidden. The protecting covers are fitted

with safety switches which must not be removed or modified.

- In case of damage or failure, the machine must be stopped until the protecting installation works correctly.
- During maintenance operation, risks of injuries are increased. So before any of those one must make sure that the machine is stopped.
- Only the skilled personal is authorized to repair the electrical equipment.
- The machine housing must only be removed for repair and maintenance purposes and must be replaced in its original position before restarting the machine.
- In case it is necessary, during repairs, to unsecure some parts of the machine, all the adapted safety precautions will be adopted.
- Always refer to the latest version of the following Safety Directives and Instructions for transport, handling, mounting and operation of the machine:
 - Regulation of local electrical utilities for electrical connection
 - Safety rules for prevention of industrial injuries

3. REMARKS

- This Service and Instruction Manual gives all the necessary information for correct operation and maintenance of your machine. It should remain at the disposal of the machine operators and the maintenance personnel.
- The machine must only be started up after the machine operator and the maintenance personnel have carefully read this Service and Instruction Manual.
- The operation and maintenance of the machine must be performed according to the instructions contained in this manual.
- We do not assume any responsibility for damage caused by operation of the machine which is not in accordance with the following instructions.

Before machine start up

Carefully read the safety instruction and operating manual.