

# CONTRACT

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**APPLICANT:**



**COMMERCIAL:** ENGIN BİLECAN

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1- DOOR TOP AND BOTTOM U PROFILE WELDING MACHINE	60.000€
2- WATER COOLING CHILLER	4.000€

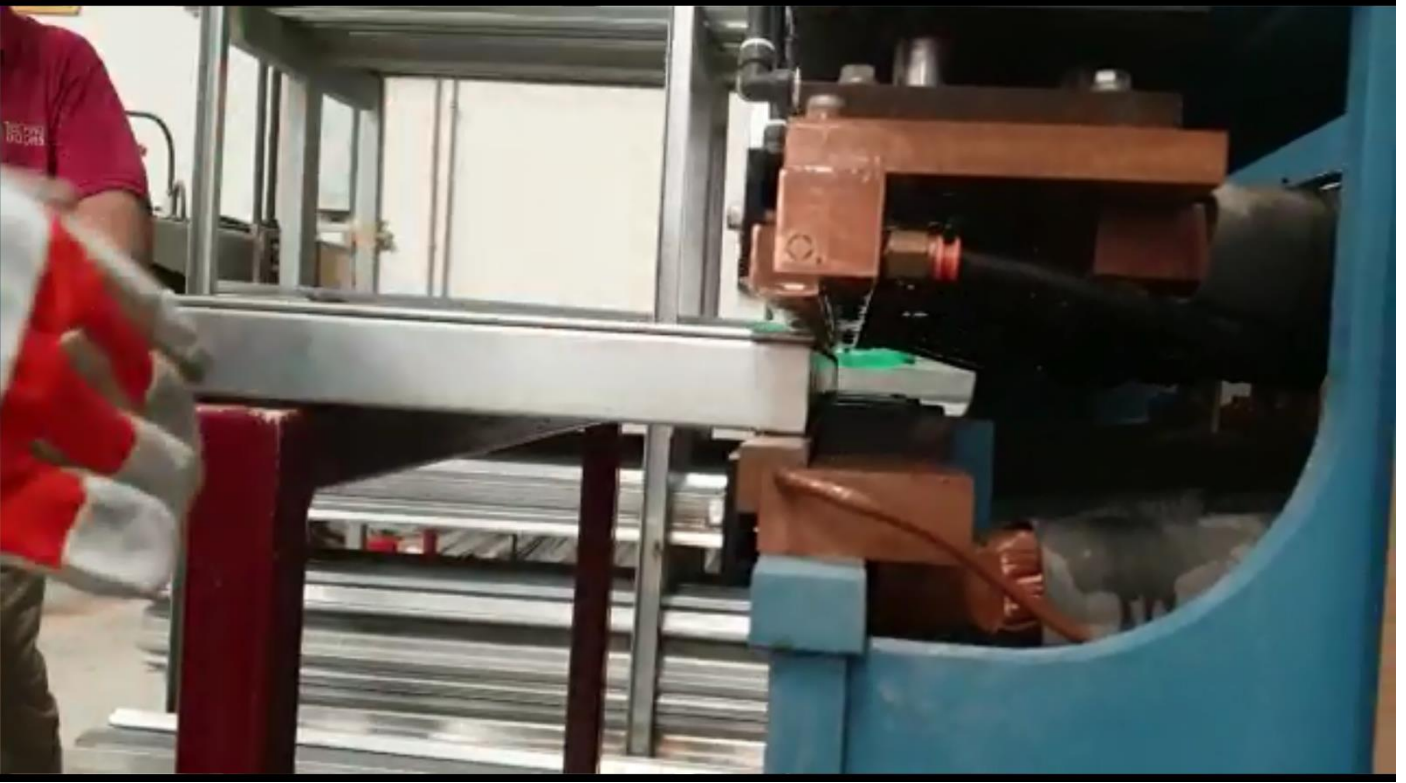
## 1- DOOR TOP AND BOTTOM U PROFILE WELDING MACHINE



## TECHNICAL DETAILS

- NOMINAL POWER : 4x150 Kva 50hz
- SECONDARY VOLTAGE : 7-8.5 VAC
- SHEET DIAMETER : 2+2 mm
- NUMBER OF WELDING CYLINDER : 4 Piece from 30cm length of copper electrode
- SPACING FOR EACH PISTON DISTANCE : 1mm
- MAXIMUM CROSS LENGTH : 1.200mm width
- ARRANGING THE FEEDING OF DOOR : Manually feed door by operator and manually drive by operator to the welding point.
- WELDING CURRENT CONTROL : PLC base micro processor- every transformer of thruster controlled current and time parameter can be adjust independency.
- WELDING PRESSURE SYSTEM : pneumatic special produced guided piston
- WELDING ELECTRODE : special alloyed hard copper with water cooler

*THE GOODS ARE ORIGIN OF TURKISH*



**HS CODE:85.15.21.00.00**

## **PRODUCTION QUANTITY**

30 second it takes to weld both side of door 1mt width. This 30 second is included door bottom side welding and rotating and welding top side. Feeding of door to the table and offloading of door speed will be belong to the operators speed. If they can do loading and unloading in 30 second they can finish one door bottom and top welding in one minutes.

## **WORKING PRINCIPLE**

Operator will load door to the table (table will provide by door company) which has prepared before supported u profile inside to the door bottom and top. U profile must have noddle according to the welding electrodes. Which has fixed u profile to the door bottom and top it will take to the table and get closer to the welding point by operator. Operator will carry it to the exact point of between welding electrodes. And then press to the start button and machine will make one by one welding. At the end of this welding operator will remove door and rotate left to right and do same process on other side. Than door welding will be finished and operator will take it to the side.

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## **2- WATER COOLING CHILLER**



<b>MODEL</b>	<b>CAPACITY</b>	<b>COMPRESSOR</b>	<b>CONDENSOR</b>	<b>TANK</b>	<b>POMP</b>
	Kcal/h	POWER (hp)	FAN	CAPACITY	POWER
SC-10.100	10.100	6 - 4,4kW	500mm	250 lt	1x0,75kW

**HS CODE: 8479.89.9099**

### **PREPERATION FOR BUYER**

- KOMPRESSOR AIR DRYER AND INSTALLATION
- INSTALLATION THE COMPRESSED AIR ROPES AND CONNECT TO THE STATED POINT
- ALL KIND OF CONSTRUCTION WORK
- TRANSPORTATION AND INSURANCES
- LIFTED MACHINE OR CRANE FOR ASSEMBLY
- INSTALLATION THE ELECTRICAL CABLE TILL THE REMOTE PANNEL AND CONNECTION

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- TO MEET THE COST FOR TECHNICAL STUFF AIR TICKETS, ACCOMMODATION AND FOOD ALLOWANCES

## **NOTE:**

- ALL KIND OF PICTURES ARE SAMPLE AND THE REAL DESIGN MACHINE CAN BE DIFFERENCE FROM THIS PROFILE. BALDESSERA MACHINE CAN MAKE CHANGES ON DESIGN ACCORDING TO THE DESIRED DEVELOPMENT CAPACITY.
- PLEASE CHECK THE PARAMETERS CAREFULLY AND LET US KNOW FOR ANY CHANGES. WHEN THE MACHINE FINISHED CAN NOT MAKE ANY DIFFERENCE OR CHANGES.

## **BANK DETAILS**

- **BANK NAME:** GARANTI BANKASI USD      **BRANCH NAME:** ÜÇEVLER
- **BRANCH CODE:** 1590      **ACCONT NO:** 1590-9082381
- **IBN:** TR36 0006 2001 5900 0009 0823 81      **SWIFT CODE:** TGBATRIS
- **ACCONT NAME:** ENGİN BİLECAN BALDESSERA MAKINA

## **DELIVERY DETAILS**

- **DELIVERY CONDITION:** READY ASSEMBLED AND DELIVERED IN WORKING CONDITIONS WITH COMPLETE ACCESSORIES PARTS TOOLS AND SPARES.
- **DELIVERY TIME:** FROM THE DATE OF ADVANCE DELIVERY (HOLIDAYS INCLUDED) 8 WEEKS
- **DELIVERY TYPE:** EXWORK
- **WARRANTY:** TWO YEARS WARRANTY. THE CHARGES OF TECHNICIAN AIR TICKET, FOOD ALLOWANCES AND ACCOMMODATIONS UNDER RESPONSIBILITY OF BUYER.
- **PAYMENT TERM:** 50% DOWN PAYMENT AS ADVANCE AND BALANCE 50.% AT THE END OF THE PRODUCTION.
- **VALIDITY PERIOD:** TEN DAYS
- **TESTING AND CONFIRMING:** BUYER COMPANY OWNER, ENGINEER OR MANAGER WILL COME TO OUR FACTORY END OF THE PRODUCTION AND TEST AND CONFIRM ABOUT MACHINE. ACCORDING TO THEIR CONFIRMATION WE WILL SEND MACHINERY.
- **INSTALLATION AND TRAINEE:** 3 PERSON WILL COME FOR TESTING, COMMISSIONING, INSTALLATION AND TRAINING. MIN 5 MAX 8 DAYS REQUIRE FOR WHOLE INSTALLATION.