

PRICE LIST NO261 BRUTTO_ExWorks

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O – accessories, **OP** – accessories mounted directly in the production, **ST** – standard equipment



460x600			
460x600 SHI-LR	Semiautomatic band saw machine with hydraulic controls. The saw is designed for cutting material in perpendicular and angle cuts, angle cuts continuously adjustable from 0 to + 60 degrees right and 0 to - 60 degrees left. Angle change with quick-release lever. Machine is equipped with frequency inverter to fluently set the speed of the blade. The angle is indicated on the digital display. Control system MITSUBISHI FX3S.	25 233 €	
CODE	OPTION		
OPTIONAL ACCESSORIES			
MITSUBISHI HMI 4,5"	Control system MITSUBISHI with display 4,5"	-	ST
ZAPSI	Industry 4.0 ready. Connection to bandsaw monitoring and evaluation of machine efficiency, operation, production, and energy consumption.	1 176 €	OP
460-F	Motor and frequency inverter for a fluent change of the blade speed.	-	ST
PEGAS-BRP	Electronical regulation of the cutting feed.	-	ST
460-IPB	Electronical indication of the frame position.	-	ST
460-PUD	Digital indication of set angle on machine display.	-	ST
460-PCK	Cleaning brush of blade, driven passively (driven by pulley).	-	ST
460-NPH	Hydraulic band tension.	2 056 €	OP
460-HP	Hydraulic operated, short-stroke vertical vice. Serves to clamp the material in vertical direction. (using of upper vices limites the max. dimension of cutted bundle! It should be consulted with the producer)	1 217 €	O
460-RTS	Vice pressure regulation.	825 €	OP
LIGHT L1	Halogen lamp for ilumination of working space.	241 €	OP
MINI LUBE 41	Mist spray lubricating system - 2 pumps, for 41 mm blade. Replaces emulsion cooling. The system is suitable to cut profiles and pipes. 6 bar of pressurized air is necessary for operation.	1 154 €	O
LASER LINE	Laser indication of cutting line.	887 €	O
460-SRZ	Vice behind the cut. Hydraulic clamping of the material behind the cut. This option disables possibility to make angle cuts.	2 888 €	OP
BOX-PCS	Box for cut pieces with waterproof drip tray.	489 €	O
BOX-TRI	Box for chips with waterproof drip tray.	440 €	O
BOX-TAH	Manipulation tool for BOX-PCS and BOX-TRI.	171 €	O
460-SET M42	Set of 10 blades in SPECTRA M42 quality – customer chooses blade's TPI. Blade specs: 5380x41x1,3	1 007 €	O
460-SET M51	Set of 10 blades in DURATEC M51 quality – customer chooses blade's TPI. Blade specs: 5380x41x1,3	1 150 €	O
WGUN1	Spray gun for rinsing chips is used for a quick and easy cleaning of the machine from chips and burrs.	112 €	O
460-NAV	Instruction Manual – printed version.	46 €	O
PAL4	Packing on the palette 1,5 m x 3,5 m.	217 €	O
OBAL-460	Packing - wooden cage.	498 €	O
ROLLER CONVEYOR AND MEASURING			
VD-2000/620/89/6	Input or output roller conveyor with a coolant gutter. Length 2000 mm, width of cylinders 620 mm, load capacity 350 kg/m. Not possible to connect with RDR/RDL conveyors	1 345 €	O
VD-V-620	Additional cylinder, Length 620 mm, assembled od the VD roller conveyor.	83 €	O
VD-VB-190	Vertical cylinder 190 mm assembled on the VD roller conveyor.	104 €	O
VD-BL	Side support bearing. Assembled on VD roller conveyor.	26 €	O
460-RDL	Left side connecting roller conveyor. Provides connection of the saw with RDT1, RDM1, VD. Length 1000 mm, width 620 mm, 2 rollers, load capacity 850 kg/m. Includes function of automatic shifting of 2 support rollers when the saw is angled. Placement of 2 rollers on linear guide.	2 646 €	O
460-RDR	RIGHT side connecting roller conveyor. It provides connection of the saw with RDT1, RDM1, VD. Length 1000 mm, width 620 mm, 4 rollers, load capacity 850 kg/m. Includes function of automatic shifting of 2 support rollers when the saw is angled. Placement of 2 rollers on linear guide.	2 646 €	O
460-TAL	Removable top table preventing pieces of material from dropping (for straight cuts only). Left side of the machine. Only applicable with RDL roller conveyor. Mounting of TAL+TAR not possible at the same time.	500 €	O
460-TAR	Removable top table preventing pieces of material from dropping (for straight cuts only). Right side of the machine. Only applicable with RDR roller conveyor. Mounting of TAL+TAR not possible at the same time.	500 €	O

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460-RBR-1	Side roller with bracket for mounting on roller conveyor RDR/RDL	282 €	O
RDT1-1000-620	Robust roller conveyor with coolant gutter. Length 1000 mm, width of cylinders 620 mm, 3 rollers, capacity 2500 kg/m.	2 324 €	O
RDT1-2000-620	Robust roller conveyor with coolant gutter. Width of cylinders 620 mm, length 2000 mm, 6 rollers, load capacity 2500 kg/m	3 302 €	O
RTA-1000-620	Support table on the output side of the machine, compatible with the RDT1 conveyor. Instead of rollers, it has a steel plate	2 323 €	O
RDM1-2000-620	Robust roller conveyor with driven rollers. Driving by electric engine, worm gearbox and converter. By chain are driving cylinders. Width of cylinders 620 mm, length 2000 mm, capacity 2500 kg/m.	8 996 €	OP
RDML1-2000-620	Robust roller conveyor with driven rollers. Driving from RDM1 through chain. (RDML1 does not work without RDM1 conveyor). Width of cylinders 620 mm, length 2000 mm, Load capacity 2500 kg/m.	4 935 €	OP
VZM1-620	Hydraulic operated lifting motorized cylinder, width 620 mm. VZM1 is designed to lift the material above the level of other rollers of the conveyor using hydraulic short-stroke cylinder. After lifting the VZM1 can move the material forwards or backwards by electric motor. VZM1 is installed instead of 2 original passive cylinders. VZM1 is operated independently with its own control panel. VZM1 works only with RDT1.	8 867 €	OP
RBR1-620	Side support fixed cylinder, height 280 mm, diameter 60 mm comes with its own frame, mounted to roller tables. Impossible to install on VD roller conveyors.	412 €	O
RBRS1-620	Side adjustable roller, comes with its own steel frame and with 620 mm wide movable leading, fixed by 2 pcs of T-nuts. Height 280 mm, diameter 60 mm. Impossible to install on VD roller conveyors.	176 €	O
RDH-600	Independent movable cylinder, adjustable height, capacity 700 kg. Width of roller 600mm.	1 410 €	O
V1-620	Additional roller placed between rollers of RDT1 table. Price for 1 pc. Impossible to install on VD roller conveyors.	336 €	O
RDSF-620	Mechanical stop at the beginning / end of the roller conveyor to prevent unwanted movement of the transported material outside the conveyor.	265 €	O
DMV-620	Cover of roller table. Can be placed in the cylinder gap with a standard spacing of 333mm, without mounting other accessories. (price for one cover)	235 €	O
LMP-1000	Measuring stop for defining the length of the cut bar. Fixed contact with the material to be measured. Length reading with scale measuring tape. Recommended for measuring lengths up to 1000mm.*	3 528 €	O
LMP-2000	*Recommended for measuring lengths up to 2000mm.*	4 351 €	O
LMP-3000	*Recommended for measuring lengths up to 3000mm.*	4 645 €	O
LMP-4000	*Recommended for measuring lengths up to 4000mm.*	5 351 €	O
LMP-5000	*Recommended for measuring lengths up to 5000mm.*	5 645 €	O
LMP-6000	*Recommended for measuring lengths up to 6000mm.*	6 350 €	O
LMPD-1000	Measuring stop for defining the length of the cut bar. Fixed contact with the measured material. The length is shown on the display. Measuring by incremental sensor (magnetic tape is on the measuring linear rail). Recommended for measuring lengths up to 1000mm.*	4 116 €	O
LMPD-2000	*Recommended for measuring lengths up to 2000mm.*	5 057 €	O
LMPD-3000	*Recommended for measuring lengths up to 3000mm.*	5 410 €	O
LMPD-4000	*Recommended for measuring lengths up to 4000mm.*	6 409 €	O
LMPD-5000	*Recommended for measuring lengths up to 5000mm.*	6 468 €	O
LMPD-6000	*Recommended for measuring lengths up to 6000mm.*	7 291 €	O
LMS-1000	Measuring stop for defining the length of the cut bar. Sliding soft-contact with the material to be measured. Length reading with scale measuring tape. Recommend to use for measuring lengths up to 1000mm.*	4 410 €	O
LMS-2000	*Recommend to use for measuring lengths up to 2000mm.*	5 174 €	O
LMS-3000	*Recommend to use for measuring lengths up to 3000mm.*	5 527 €	O
LMS-4000	*Recommend to use for measuring lengths up to 4000mm.*	6 350 €	O
LMS-5000	*Recommend to use for measuring lengths up to 5000mm.*	6 762 €	O
LMS-6000	*Recommend to use for measuring lengths up to 6000mm.*	7 526 €	O
LMSD-1000	Measuring stop for defining the length of the cut bar. Sliding soft-contact with the material to be measured. The length is shown on the display. Measuring by incremental sensor (magnetic tape is on the measuring linear rail). Recommend to use for measuring lengths up to 1000mm.*	5 292 €	O
LMSD-2000	*Recommend to use for measuring lengths up to 2000mm.*	5 880 €	O
LMSD-3000	*Recommend to use for measuring lengths up to 3000mm.*	6 292 €	O

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LMSD-4000	*Recommend to use for measuring lengths up to 4000mm.*	7 232 €	O
LMSD-5000	*Recommend to use for measuring lengths up to 5000mm.*	7 703 €	O
LMSD-6000	*Recommend to use for measuring lengths up to 6000mm.*	8 526 €	O

* complete description of measuring on page 84-86